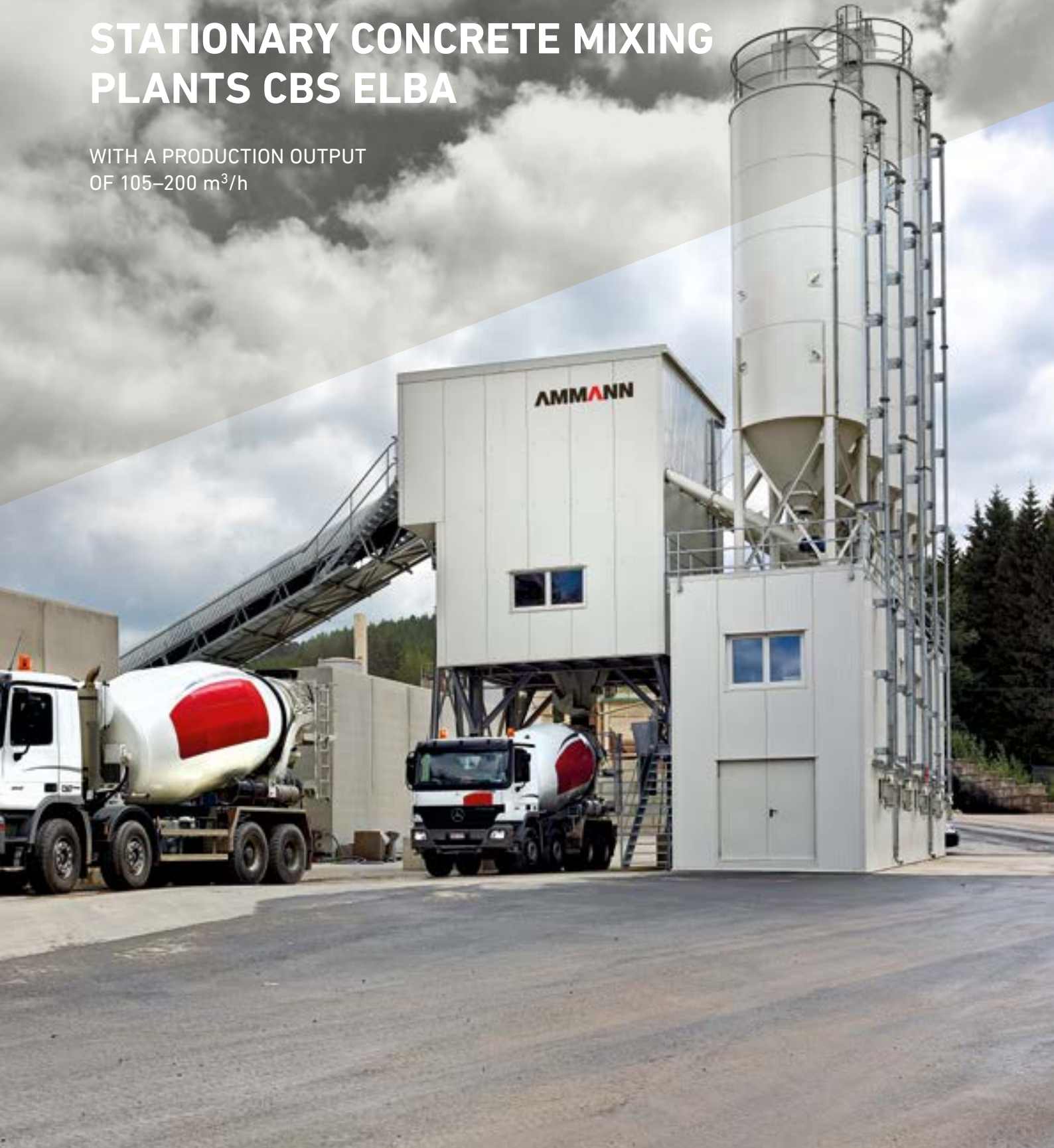


PLANTS

STATIONARY CONCRETE MIXING PLANTS CBS ELBA

WITH A PRODUCTION OUTPUT
OF 105–200 m³/h



AMMANN

AMMANN GROUP WORLDWIDE

NINE PRODUCTION LOCATIONS AND
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MACHINES

LIGHT COMPACTION



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ASPHALT PAVERS



PLANTS

CONCRETE MIXING PLANTS



ASPHALT MIXING PLANTS





AN INNOVATIVE FAMILY FIRM

Ammann is a world-leading supplier of mixing plants, machines and services to the construction industry, with core expertise in road-building and transportation infrastructure. Our strengths are the forthcoming approach of a family firm that has been operating for many years, coupled with our strong and well-established international presence. Since 1869, we have been setting benchmarks in the road-building industry, thanks to countless innovations and solutions that are as competitive as they are dependable.

True to our motto, "Productivity Partnership for a Lifetime," we gear our activities to the needs and requirements of our customers around the globe. We are aware that plants and machines that prove their merits day after day under tough operating conditions are the only way to give our customers the critical, competitive edge they need. As you would expect, we provide a well-developed service network and reliable supply of spare parts, together with support throughout the lifetimes of the plants and machines that we offer.

READY-MIX CONCRETE MIXING PLANTS CBS ELBA

QUALITY CONCRETE PRODUCTION - RELIABLE AND ECONOMICAL

VERSATILE IN USE

Ready-mix concrete is produced centrally in stationary concrete mixing plants and then transported in ready-mixed concrete trucks to the construction site.

The production of ready-mix concrete is regulated by European standard EN 206.

WELL-CONCEIVED MODULAR PRINCIPLE

Customers and prospective buyers who are familiar with the benefits of a stationary plant will appreciate the variable options offered by the well-conceived modular principle. Most modern designs that are tailored to the needs of users, are joined together to form a modern plant. A galvanized design of maximum corrosion protection and high-quality components make the CBS Elba to a premium concrete mixing plant.

In the construction of the new concrete plant CBS Elba was great value placed on competitive transportation costs. This was achieved by pre-installed modules.

HIGHLIGHTS

- Modular plant concept
- Suitable for global use, thanks to transport optimized mixing plant modules
- Galvanized execution
- Production output from 105–200 m³/h
- Variable plant setups

WIDE RANGE OF OUTPUT CAPACITIES

Lift - Version	CBS 105 to 140 S/T L
Belt - Version	CBS 105 to 150 S/T B
High production plant	CBS 180 TB and 200 TB

Equipped with a linear bin of the CEL Elba series, with up to 312 m³ active aggregate storage, the CBS Elba offers a wide range of productive and customer orientated solutions for concrete mixing plants.

Typical installation of ready-mix concrete.



“CBS Elba concrete plants have become the epitome of performance and reliability. They achieve the most environmentally friendly, low-maintenance and low wear performance day by day.”



Bridge construction



Port construction



Tunnel construction



Concrete roundabout



Concrete foundations



Port construction



Road construction



Dam construction



Structural engineering

CONCRETE MIXING PLANT CBS 105–140 S/T L ELBA

WITH SINGLE-SHAFT OR TWIN-SHAFT MIXER

LINEAR PLANT WITH SKIP HOIST

As linear plant with skip hoist (L-version), the CBS Elba mixing plant, with a small footprint, offers a generously sized solution for the production of ready-mixed concrete.

With a production capacity of standard concrete from 105 m³/h to 140 m³/h, the CBS L Elba concrete plant offers a wide performance range.

GENEROUS MIXER SELECTION

Both, single-shaft or twin-shaft mixer of the type CEM S Elba or CEM T Elba with a volume of 2,0 m³ to 3,33 m³ of hardened concrete per batch can be installed. A generous selection of different maintenance and inspection variations provide variable throughout of the entire plant. The pre-installed weighing module is used for receiving the cement and water weigher and can be fitted if required with optional additional scales.

The aggregates, metered in the separate linear bin, will be transported into the mixer via the in the factory pre-installed skip rail.

The installation of the concrete mixing plant CBS L Elba is made in the basic version on concrete foundation. Optional all CBS L Elba plants can also be erected semi-mobile, without foundations.

HIGHLIGHTS

- Generously dimensioned mixing platform
- Assembling at +/- 0. No feeding pit is required
- Significant dust reduction through optional dedusting plant
- Partly galvanizing is standard
- Adding of additives and special products as option possible
- Foundation-free installation on steel frames as an option
- Winter cladding of the mixing tower as option possible

“ Our tip for you: Equip your Ammann Elba compulsory mixer with EWP wear protection to extend the service life of your plant.”

CBS 105 SL Elba with linear bin CEL 32-140 / 4.





CBS 105 SL Elba



Optional extendable mixer platform for individual execution.

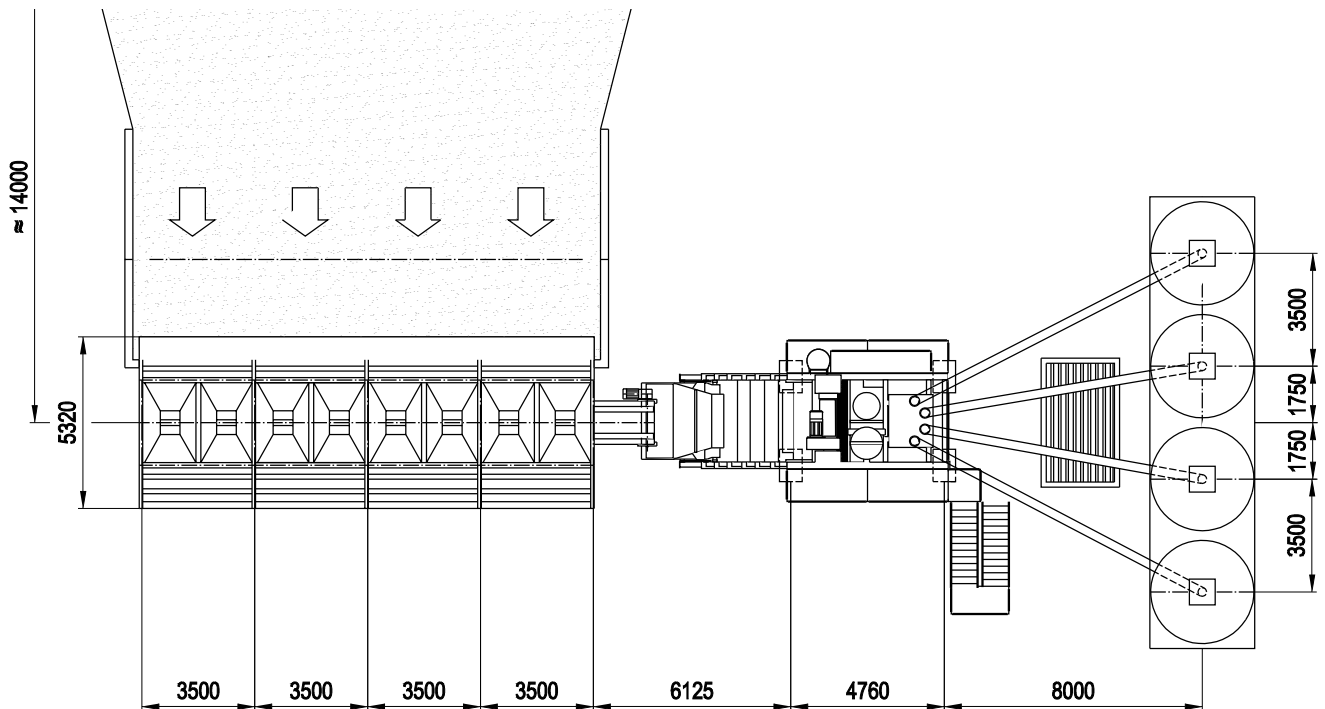
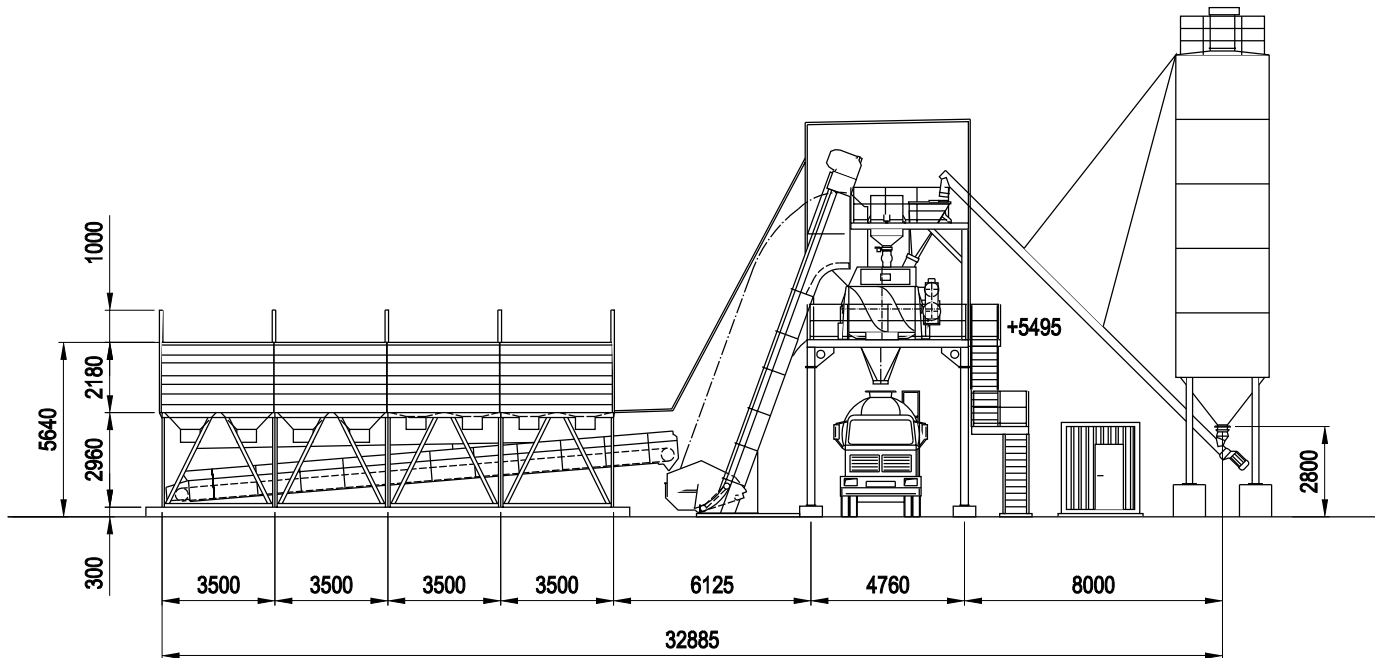


Good accessibility to the skip and weighing bin at the CBS 105 SL Elba



CBS 105-140 S/T L ELBA

LINEAR BINS WITH SKIP HOIST



SPECIFICATIONS

TYPE	CBS 105 S/T L ELBA	CBS 110 S/T L ELBA	CBS 120 S/T L ELBA	CBS 130 TL ELBA	CBS 140 TL ELBA
MIXER TYPE ³	CEM 2000 S CEM 2000 T	CEM 2250 S CEM 2250 T	CEM 2500 S CEM 2500 T	CEM 3000 T	CEM 3333 T
MAX. CONCRETE OUTPUT OF THE PLANT, COMPACTED FRESH CONCRETE ¹	107 m ³ /h	114 m ³ /h	121 m ³ /h	130 m ³ /h	138 m ³ /h
MIXER VOLUME	2000 l	2250 l	2500 l	3000 l	3333 l
ACTIVE AGGREGATE STOCK	105 – 312 m ³	105 – 312 m ³	105 – 312 m ³	105 – 312 m ³	105 – 312 m ³
MAX. COMPONENTS	3 – 12	3 – 12	3 – 12	3 – 12	4 – 12
MAX. CEMENT TYPES	6	6	6	6	6
CONNECTION POWER ² with generator set Simultaneous factor 1	280 KVA	320 KVA	320 KVA	350 KVA	380 KVA
CONNECTION POWER ² Main connection with 1 cement screw conveyor Simultaneous factor 0.8	115 kW	128 kW	128 kW	139 kW	155 kW

¹ The concrete output depends on several parameters and has to be calculated individually for every case of application. The figures are based on a discharging on dump trucks.

² The exact electrical connection data are to be determined in accordance with the real plant-lay-out including accessories and plant extensions.

³ CEM S = single-shaft compulsory mixer / CEM T = twin-shaft compulsory mixer



CONCRETE MIXING PLANT CBS 105–150 S/T B ELBA

WITH SINGLE-SHAFT OR TWIN-SHAFT MIXER

LINEAR PLANT WITH BELT-CONVEYED FEEDING

Customers like to use the conditional by the design higher hourly output of belt-conveyed feeding plant. The floor space required for this, may differ on the local situation which can have a positive impact on the overall design. Difficult conditions can be realized thereby.

Thanks to the mounted pre-hopper on top of the mixer on a belt-conveyed plant, the production output for standard concrete are possible from 114 m³/h up to 161 m³/h.

MAXIMUM MIXER SELECTION

Single-shaft or twin-shaft mixer of the type CEM S Elba or CEM T Elba with a volume of 2,0 m³ to 3,5 m³ hardened concrete per batch can be installed variably, depending on the machine size. The already generously dimensioned walkability can be optionally by a wide range of different maintenance and inspection variants extended. The pre-installed weighing module with cement and water weigher and the pre-hopper for aggregates can be completed if necessary with additional required scales as option.

The aggregates, metered in the linear bin are dosed by the conveying belt into the above the mixer placed pre-hopper and emptied via a separate locking directly into the mixer.

The installation of the concrete mixing plant CBS B Elba is made in the basic version on concrete foundation. Optional all CBS B Elba plants can also be erected semi-mobile without foundation.

HIGHLIGHTS

- High production rate due to belt conveyor feeding system
- Generously dimensioned mixing platform
- Significant dust reduction through optional dedusting plant
- Partly galvanizing is standard
- Adding of additives and special products as option possible
- Foundation-free installation on steel frames as an option
- Winter cladding of the mixing tower as option possible
- Quick installation through pre-assembled modules

“ Our tip for you: Equip your Ammann Elba compulsory mixer with EWP wear protection to extend the service life of your plant.”



CBS 130 TB Elba.



CBS 130 TB Elba.

SPECIFICATIONS

TYPE	CBS 105 S/T B ELBA	CBS 110 S/T B ELBA	CBS 120 S/T B ELBA	CBS 130 TB ELBA	CBS 140 TB ELBA	CBS 150 TB ELBA
MIXER TYPE ⁴	CEM 2000 S CEM 2000 T	CEM 2250 S CEM 2250 T	CEM 2500 S CEM 2500 T	CEM 3000 T	CEM 3333 T	CEM 3500 T
MAX. CONCRETE OUTPUT OF THE PLANT, COMPACTED FRESH CONCRETE ¹	114 m ³ /h	120 m ³ /h	128 m ³ /h	152 m ³ /h	158 m ³ /h	161 m ³ /h
MIXER VOLUME	2000 l	2250 l	2500 l	3000 l	3333 l	3500 l
ACTIVE AGGREGATE STOCK	105 – 312 m ³	105 – 312 m ³	105 – 312 m ³	105 – 312 m ³	105 – 312 m ³	105 – 312 m ³
MAX. COMPONENTS	3 – 12	3 – 12	3 – 12	3 – 12	4 – 12	4 – 12
MAX. CEMENT TYPES	6	6	6	6	6	6
CONNECTION POWER ^{2/3} with generator set Simultaneous factor 1	275 KVA	306 KVA	306 KVA	335 KVA	375 KVA	375 KVA
CONNECTION POWER ^{2/3} Main connection with 1 cement screw conveyor Simultaneous factor 0,8	110 kW	122 kW	122 kW	133 kW	150 kW	150 kW

¹ The concrete output depends on several parameters and has to be calculated individually for every case of application. The figures are based on a discharging on dump trucks.

² The exact electrical connection data are to be determined in accordance with the real plant-lay-out including accessories and plant extensions.

³ Inclined belt with 30 kW accepted

⁴ CEM S = single-shaft compulsory mixer / CEM T = twin-shaft compulsory mixer

CBS B



CONCRETE MIXING PLANT CBS 180 / 200 TB ELBA

WITH TWIN-SHAFT MIXER

HIGH PRODUCTION PLANT WITH BELT-CONVEYED FEEDING

Large construction sites need high concrete output rates with a reliable, durable and consistent concrete quality. For our high-performance systems CBS 180 TB Elba and CBS 200 TB Elba becomes available.

For standard concrete an hourly output of 177 m³/h up to 190 m³/h are possible.

HIGH VOLUME MIXERS

The twin-shaft mixer CEM T Elba used in these mixing plants is in size 4,0 m³ at CBS 180 TB Elba and 4,5 m³ at CBS 200 TB Elba.

The generously dimensioned walkability facilitate the maintenance and inspection work. The pre-installed weighing module with cement and water weigher and the pre-hopper for aggregates can be completed if necessary with additional required scales as option.

The aggregates, metered in the linear bin are dosed by the conveying belt into the above the mixer placed pre-hopper and emptied via a separate locking directly into the mixer.

The installation of the concrete mixing plant CBS B Elba is made in the basic version on concrete foundation. Optional all CBS B Elba plants can also be erected semi-mobile without foundation.

HIGHLIGHTS

- High production output
- Generously dimensioned mixing platform for easy access and service ability
- Significant dust reduction through optional dedusting plant
- Partly galvanizing is standard
- Adding of additives and special products as option possible
- Foundation-free installation on steel frames as an option
- Winter cladding of the mixing tower as option possible
- Quick installation through pre-assembled modules

“ Our tip for you: Equip your Ammann Elba compulsory mixer with EWP wear protection to extend the service life of your plant.”



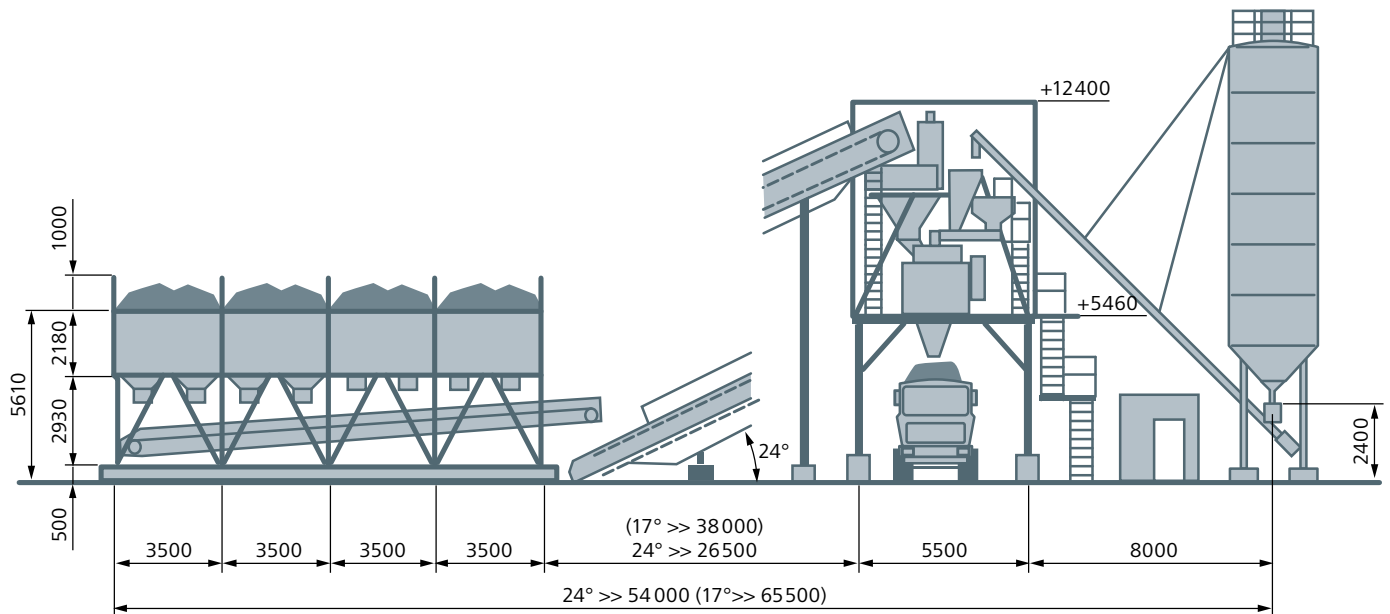
The Ammann Elba concrete mixing plants can be equipped with winter cladding as an option, like on this CBS 180 TB Elba.



The CBS 180 TB Elba just before commissioning.

CBS 180–200 TB ELBA

LINEAR BINS WITH BELT-CONVEYED FEEDING



SPECIFICATIONS

TYPE	CBS 180 TB ELBA	CBS 200 TB ELBA
MIXER TYPE ⁴	CEM 4000 T	CEM 4500 T
MAX. CONCRETE OUTPUT OF THE PLANT, COMPACTED FRESH CONCRETE ¹	177 m ³ /h	190 m ³ /h
MIXER VOLUME	4000 l	4500 l
ACTIVE AGGREGATE STOCK	140 – 312 m ³	140 – 312 m ³
MAX. COMPONENTS	4 – 12	4 – 12
MAX. CEMENT TYPES	6	6
CONNECTION POWER ^{2 / 3} With generator set Simultaneous factor 1	550 KVA	550 KVA
CONNECTION POWER ^{2 / 3} Main connection with 1 cement screw conveyor Simultaneous factor 0,8	222 kW	222 kW

¹ The concrete output depends on several parameters and has to be calculated individually for every case of application. The figures are based on a discharging on dump trucks.

² The exact electrical connection data are to be determined in accordance with the real plant-lay-out including accessories and plant extensions.

³ Inclined belt with 30 kW accepted

⁴ CEM T = twin-shaft compulsory mixer

CBS DETAILS



The Ammann Elba mixer is equipped with every required safety switch and meets the current machine directive.



Local mixer operation facilitates cleaning and maintenance work.



The mixer is equipped as standard with a central mixer lubrication system.



The mixer wearing parts consist entirely of screwless elements. Only the two last rows are screwed into place. The big advantage: better utilisation of wear material.



Mixer viewing window: a safety end switch ensures visual control when the mixer cleaning system is switched on.



The twin-shaft compulsory mixer features two synchronised motors and two gear systems connected by toothed belts with protection against damage.



Generously dimensioned maintenance doors facilitate maintenance and cleaning work.



The mixer and cement weigher are connected via an aeration hose. The self-contained system ensures the required pressure compensation.



Quality control via camera system: mounted to a pneumatically operated camera shaft directly on the mixer.



CBS 120 TL Elba.

CBS OPTIONS



A total of four motorised cleaning jets ensure the mixer looks as good as new at the end of the working day. On the left in the photo: water is distributed over the entire width of the mixer.



The half-shelf on the shaft sealing enables quick and easy maintenance. It is no longer necessary to remove the gear system and motor.



EWP Elba wear protection is a complete set consisting of highly wear-resistant polyurethane. It is designed to fit exactly, for instance on the mixer shaft and paddles, discharge hopper and aggregate skip.



Lowerable mixer discharge funnel clad with EWP wear protection.



The CBS 130 TL Elba on concrete foundations. The plant can also be supplied on steel frame foundations as an optional extra.



The central dedusting filter has a separate maintenance platform.

**For additional product information and
services please visit:
www.ammann-group.com**

