Read through instructions before beginning. Do not fully tighten bolts until instructed.

**Step 1: Prepare Car for Installation**

Remove the following:
- top
- rear struts
- bench back cushion
- seat bottom cushion
- motor access cover
- bag rack assembly
- rear bumper

**Model Years 1999 and Older:**
Cargo Bed: 8405
Strut Kit: 8105 SK

**Model Years 2000 and Up:**
Cargo Bed: 8405-2000
Strut Kit: 8105-2000 SK PC

---

**Step 2: Install Seat Back Supports**

1) Install Seat Back Supports. NOTE: Seat back supports should be positioned with curve facing backwards.

**Do Not Fully Tighten Bolts**

2) Replace motor access cover.

**FOR Models 1999 and Older**

- 1/4" Flat Washer
- 1/4" x 1/2" HEX Bolt (2 x Both Sides)

**Step 3: Mount Bumper Angle**

1/4" x 2 1/2" HEX Bolt
1/4" Flat Washer (top) 1/4" Flat Washer (bottom) 1/4" Nylon Nut (2 - Inside Holes)

---

**FOR Models 2000+**

3) Replace the factory seat back plastic on the factory seat back cushion with the seat back plastic provided with cargo bed.

4) Align holes in seat back cushion with holes in aluminum seat back supports and install with appropriate hardware.

**FULLY TIGHTEN ALL BOLTS**
**READ THROUGH INSTRUCTIONS BEFORE BEGINNING. DO NOT FULLY TIGHTEN BOLTS UNTIL INSTRUCTED.**

**STEP 4: Mount Rear H-frame Supports**

1) Install Rear H-frame Supports with curve facing backwards.
   NOTE: Mount to inside holes on Bumper Angle.

DO NOT FULLY TIGHTEN BOLTS

**STEP 5: Mount Cargo Bed Base**

1) Install H-frame by attaching it to the outside of the seat back supports (A).
   (Hand tighten nuts).

2) Next attach it to the outside of the rear H-frame supports (B).
3) When tightening each side, pull up on H-frame so that it is flush with the top of the rear H-frame supports (B).

FULLY TIGHTEN ALL LOOSE BOLTS INCLUDING STEP 4

**STEP 6: Reinstall Factory Top**

IF YOU ARE NOT REINSTALLING THE FACTORY TOP, SKIP TO STEP 7.

1) Mount rear strut kit to H-frame.
   NOTE: Rear strut kit is NOT included with the cargo bed and must be purchased separately.

Oldstyle Club Car (1999 & Older):
   8105 Strut Kit

DS Club Car (2000 & Up):
   8105-2000 Strut Kit

1/4” x 2-1/2” HEX Bolt
1/4” Flat Washer (front)
1/4” Flat Washer (back)
1/4” Nyloc Nut (Both Sides)

2) Align factory top with front frame and rear struts. Reinstall top using the original top hardware. Do not fully tighten hardware until all bolts have been installed.
   (Use original top hardware)

FULLY TIGHTEN ALL LOOSE BOLTS

**STEP 7: Mount Cargo Bed**

1) Align the four holes in cargo bed with the four holes in the H-frame. Mount cargo bed using stainless steel hardware.

5/16” x 3-1/4” SS HEX Bolt
Special thick SS Washer (top)
5/16” Flat Washer (bottom)
5/16” Nyloc Nut (2x Both Sides)

DO NOT FULLY TIGHTEN REAR STRUT BOLTS UNTIL TOP IS INSTALLED

FULLY TIGHTEN BOLTS