READ THROUGH INSTRUCTIONS BEFORE BEGINNING. DO NOT FULLY TIGHTEN BOLTS UNTIL INSTRUCTED.

**STEP 1: Prepare Car for Cargo Bed Installation**

1. Remove the bag well/trunk cover, roll bar supports (Fig. 1 A), and seat belt anchor bolts (Fig. 1 B).

2. Under the bag well, Locate the steel bar running from side-to-side. Find the two existing holes in the bar. Using these holes as a guide, drill a 5/16” hole up thru the plastic floor in the bag well (Fig. 1 C).

**STEP 2: Attach Cargo Bed Frame**

- 3/8 Nyloc Nut
- 3/8 Washer (outside)
- Cargo Bed Frame
- 3/8 Washer (between roll bar & cargo bed frame)
- Seat Belt
- 3/8 Washer (between bolt head & seat belt)

**STEP 3: Attach Cargo Bed Support Legs**

- 1/4” x 2-1/2” Hex Bolt
- 1/4” Flat Washer (front)
- 1/4” Flat Washer (rear)
- 1/4” Nyloc Nut (Both Sides)

Attach the cargo bed support legs to the back of the cargo bed frame cross bar. Hand-tighten hardware only.

**STEP 4: Mount Cargo Bed Supports to Car**

- 1/4” x 2-1/2” HEX Bolt
- 1/4” Flat Washer (front)
- 1/4” Flat Washer (back)
- 1/4” Nyloc Nut (Both Sides)

Mount each cargo bed support to the car, using the holes that were drilled in the bagwell floor from STEP 1C.
**STEP 5: Tighten Hardware from Previous Steps**

When tightening, lift UP on cargo bed frame to make it flush with the top of the cargo bed support legs.

FULLY TIGHTEN CARGO BED SUPPORT BOLTS (4)
AND CARGO BED FRAME BOLTS (2).

**STEP 6: Mount Cargo Bed**

Align the four holes in cargo bed with the four holes in the cargo bed frame. Mount cargo bed using stainless steel hardware on top.

5/16" x 3-1/4" SS HEX Bolt
1" SS Washer (top)
5/16" Flat Washer (bottom)
5/16" Nyloc Nut (bottom) (2x Both Sides)

FULLY TIGHTEN ALL BOLTS

Finished Brute cargo bed assembly