## ChromaMotive™ 70

## Flexible 3D-printable polyurethane with high tensile strength

ChromaMotive<sup>™</sup> 70 is a strong, flexible polyurethane material with a high degree of crosslinking. It was designed for medium-temperature applications requiring high tensile strength, such as rail applications. It has slow burning properties.

## FEATURES

• Smooth parts without post processing

Water Absorption

Adhesion to Metals & Fabrics

- Isotropic tensile properties (Z properties are 75-115% of XY Properties)
- · High tensile strength
- No warping during printing
- Seals tightly against gases and liquids
- · Solidly filled parts

| PROPERTY                    | MEAN        | STD. DEVIATION | UNIT      | STANDARD   |
|-----------------------------|-------------|----------------|-----------|------------|
| Tensile Strength (XY)       | 21 (3052)   | 2.6 (373)      | MPa (psi) | ASTM 638   |
| Tensile Strength (Z)        | 19.4 (2807) | 3.7 (536)      | MPa (psi) | ASTM 638   |
| Elongation at Break (XY)    | 940         | 57             | %         | ASTM 638   |
| Elongation at Break (Z)     | 706         | 96             | %         | ASTM 638   |
| Modulus at 100% Strain (XY) | 2.6 (375)   | 0.1 (13)       | MPa (psi) | ASTM 638   |
| Modulus at 100% Strain (Z)  | 3.0 (433)   | 0.1 (14)       | MPa (psi) | ASTM 638   |
| Hardness                    | 75          | +/-5           | Shore A   | ASTM D2240 |
| Tensile Set                 | 21.6        | Not applicable | %         | ASTM 412   |
| Tear Strength               | 17.2        | Not applicable | kN/m      | ISO 34     |

| PHYSICAL & THERMAL PROPERTIES    |                 |  |  |  |
|----------------------------------|-----------------|--|--|--|
| Cured Density                    | 1.21 g/mL       |  |  |  |
| Temperature Range                | -40 to 125° C   |  |  |  |
| Maximum Temperature (Short-Term) | 150 / 10° C/min |  |  |  |
| CHEMICAL PROPERTIES              |                 |  |  |  |
| Flame Retardancy                 | Slow Burning    |  |  |  |
| Resistance to Compressor Oil     | Very Good       |  |  |  |

## CHROMAMOTIVE™ RESINS

ChromaMotive™ resins are flexible, colored, translucent or opaque polyurethane resins. They have been specifically developed for 3D-printing applications that require specific flow and viscosity parameters in order to work with the RX-AM™ platform. This unique system has been evaluated for applications ranging from automotive to textiles. ChromaMotive™ is available with a wide range of properties.

To learn more about ChromaMotive™, please contact us at info@c3dm.com.

Low

Very Good