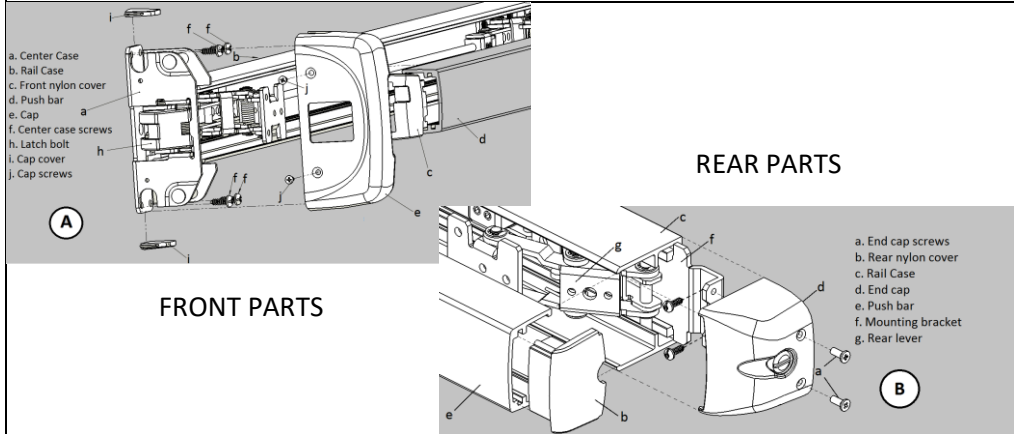
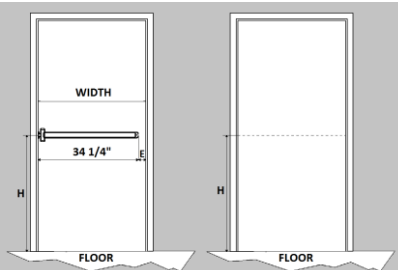
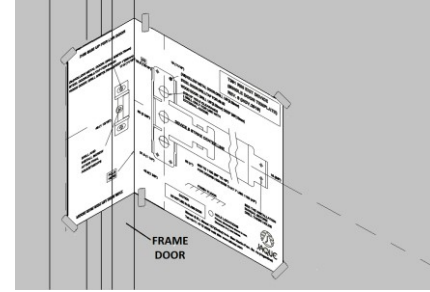
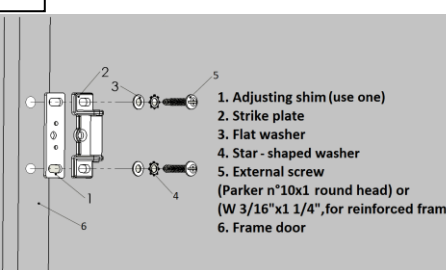
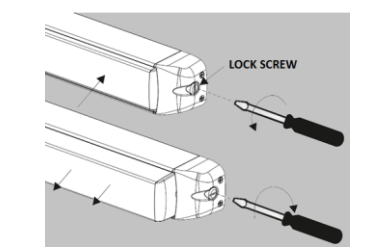
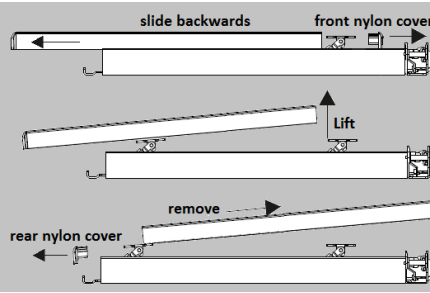
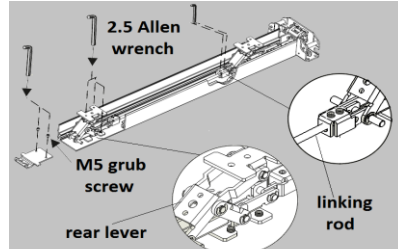
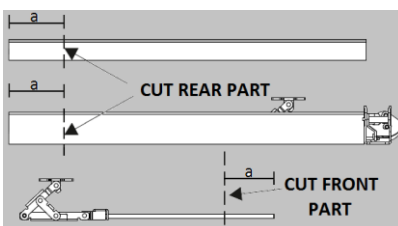
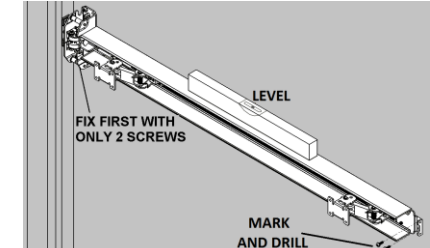
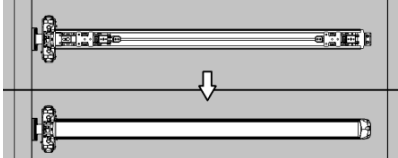
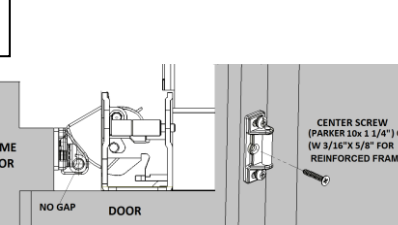
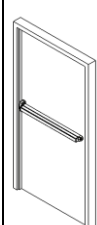


**DESIGNATION OF PARTS**

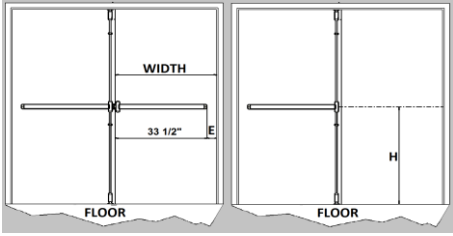


**PANIC DEVICE INSTALLATION (SINGLE DOOR)**

|   |   |   |
|---|---|---|
| <p><b>1</b></p>  <p>Draw a horizontal line at H between 36" to 43" height. For doors width less than 3', cut the device to maintain the minimum distance E: 1 1/2". (See steps 5 to 7)</p>   | <p><b>2</b></p>  <p>Align the template with the marked line and make the holes as indicated by template panic device. Use scotch tape for fix the template as shown.</p>  | <p><b>3</b></p>  <ul style="list-style-type: none"> <li>1. Adjusting shim (use one)</li> <li>2. Strike plate</li> <li>3. Flat washer</li> <li>4. Star-shaped washer</li> <li>5. External screw (Parker n°10x1 round head) or (W 3/16"x1 1/4", for reinforced frame)</li> <li>6. Frame door</li> </ul> <p>Apply strike on the frame door with screws and washers in the sequence as shown. (A second shim is additional included if necessary, but not necessary in a normal installation).</p> |
| <p><b>4</b></p>  <p>Dogging system: to undogg the push bar, turn a flat screwdriver 90° clockwise; to dogg it, turn tool 90° anticlockwise. Remove both front and rear caps. If cutting is required, follow steps 5, 6 &amp; 7. If not, go on with step 8.</p>  | <p><b>5</b></p>  <p>Remove front nylon cover; slide push bar backwards and then remove rear nylon cover. Lift and remove bar as shown.</p>   | <p><b>6</b></p>  <p>Use a 2.5mm Allen wrench to loosen grub screws that hold the linking rod to the front lever and the mounting bracket. Slide these parts out of the rail case, keeping the front lever fixed in its place.</p>   |
| <p><b>7</b></p>  <p>Use a saw to cut rail case, bar and linking same measure (a). This size is <math>a = 3' - \text{width of door}</math>, replace rear scissor, mounting bracket and linking rod; and tighten grub screws.</p>  | <p><b>8</b></p>  <p>Set the rail case on the door and fix it with only 2 screws (Parker 8x1/2" or W5/32"x1/2"), no adjusting at all. Be sure to have it aligned and mark and drill the holes of the mounting bracket according to template panic device. Fix the rest with the same screws.</p>   | <p><b>9</b></p>  <p>Insert the push bar in opposite direction shown in 4. Place and fix its covers and end cap. (See figures A and B).</p>   |
| <p><b>10</b></p>  <p>Close the door. Check strike for its definitive position with no gap between the roller and the latch bolt. Mark the center hole, perform its drilling as indicated in the template and place the central fixing screw. Verify normal operation and finally place the cap. <b>Note:</b> Use this installation also for double door with mullions.</p> |  <p>Panic device height projection (2 1/2"/64mm)<br/>Door application field: Single and double doors<br/>Max. Weight: 440lb. (200kg.)<br/>Max. Height: 8'(2440mm)<br/>Max. Width: 4'(1220mm)<br/>Temperature: 14°F to 140°F (-10°C a 60°C)</p> <p>Line T 391: designed for panic door exit. For certificate and further information, please visit our website.</p> <p>Blincer S.R.L Calle 127 (Ombu) 1444- San Martin- Prov. Bs.As. (Argentina)<br/>Phone: +5411 4712 5005 website: <a href="http://www.blincer.com">www.blincer.com</a></p> | <p><b>RECOMMENDATIONS</b></p> <p>"The safety features of this product comply with UL 305. Any alteration than the ones specified in these instructions is forbidden".</p> <p><b>REMARKS:</b> For double leaf doors, see the other side page and T392 assembly instructions.</p> <p style="text-align: right;"><b>I391-14 REV.0 (10-2022)</b></p>  |

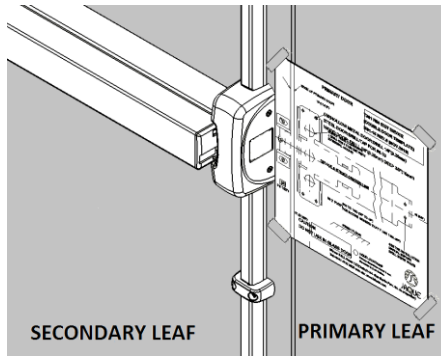
## PANIC DEVICE INSTALLATION (DOUBLE DOOR)

1



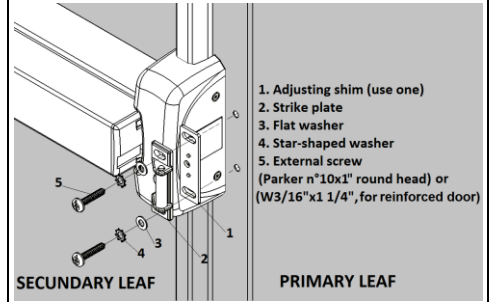
Firstly, install the panic device T392 on the secondary leaf. Use the same height H in both doors. For doors width less than 35", cut the device to maintain the minimum distance E: 1 1/2". (See steps 4 to 7)

2



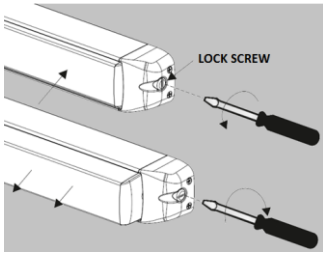
Align the template with the marked line and make the holes as indicated by template panic device. If necessary, cut the template to the edge of strike plate. Use scotch tape for fix the template as shown.

3



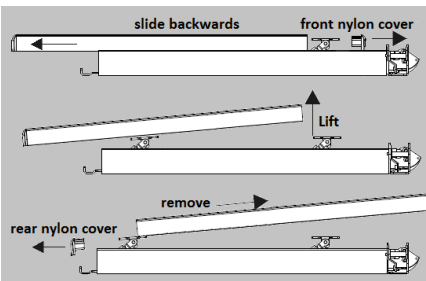
Secure strike plate on frame door with screws and washers in the order as shown in the illustration for each case.

4



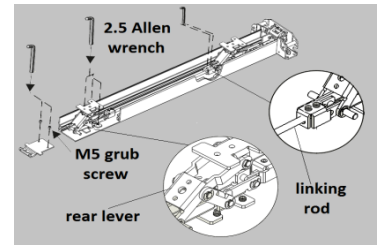
Dogging system: to undog the push bar, turn a flat screwdriver 90° clockwise; to dog it, turn tool 90° anticlockwise. Remove both front and rear caps. If cutting is required, follow steps 5, 6 & 7. If not, go on with step 8.

5



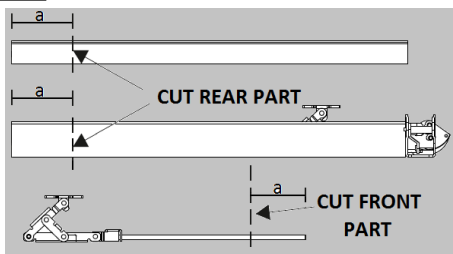
Remove front nylon cover; slide push bar backwards and then removes rear nylon cover. Lift and remove bar as shown.

6



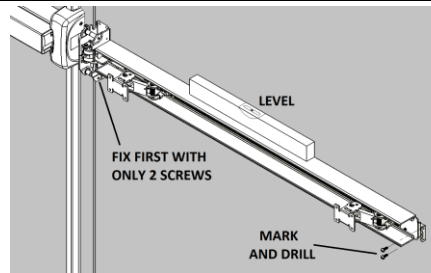
Use a 2.5mm Allen wrench to loosen grub screws that hold the linking rod to the front lever and the mounting bracket. Slide these parts out of the rail case, keeping the front lever fixed in its place.

7



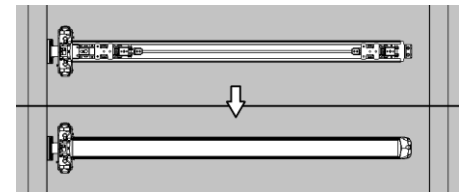
Use a saw to cut rail case, bar and linking rod same measure (a). This size is  $a = 35" - \text{width of door}$ . Replace rear scissor, mounting bracket and linking rod; and tighten grub screws.

8



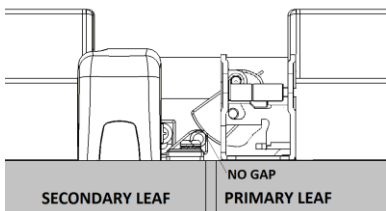
Set the rail case on the door and fix it with only 2 screws (Parker 8x1/2" or W5/32"x1/2"), no adjusting at all. Be sure to have it aligned and mark and drill the holes of the mounting bracket according template panic device. Fix the rest of the screws.

9



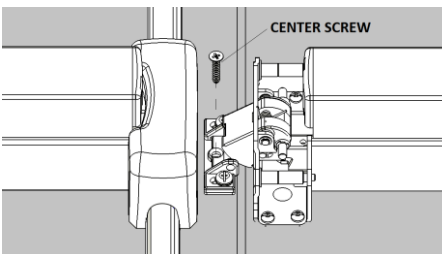
Insert the push bar in opposite direction shown in 4. Place and fix its covers and end cap. (See figures A and B).

10



Close the doors. Check the strike for it definitive position with no gap between the roller and the latch.

11



Mark and drill the central hole and place the center fixing screw. Verify normal operation and finally place the cap. **Note:** For double doors with mullions, use the single door installation.

Outside trims series (optional):  
T800-XX / T850-XX / T870-XX

### Special Tools Required:

- 1/8" (3.25mm) diameter drill bit
- 1/2" (12mm) diameter drill bit (for outside trim)
- #25 (3.75mm) drill bit
- BSW 5/32"-32 drill/tap
- BSW 3/16"-24 drill/tap
- 2.5 Allen wrench
- Level
- Hack saw