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## STONE BUSINESS UNIT

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Stone Fabricator  
**Price List 2022-II**  
EN-USDEN-USD

# STONE



SURFACES GROUP



# YES WE CARE

CREATING VALUE IN HARMONY  
WITH NATURE.

Sostenibilità e soluzioni avanzate sono il mind set di Surfaces Group che ha intrapreso una politica industriale all'insegna della sostenibilità

Alcuni importanti progetti già concretizzati:

- Le **Mole Free Dry di ADI** per la squadratura a secco. Permettono sia il riutilizzo delle polveri originate dalle lavorazioni per la formulazione di nuovi impasti, sia un più facilitato smaltimento degli scarti.
- **ECOS di International Chips**, rivoluziona la vibrofinitura con la tecnologia a secco, per trattare ogni tipologia di materiale senza l'utilizzo dell'acqua. Semplifica il ciclo di lavorazione, migliora l'efficienza, consente il risparmio idrico e elimina gli scarti fangosi.
- La **Linea IQ Luna Abrasivi** comprende mole abrasive di ultima generazione per superfici in agglomerato realizzate con un processo produttivo a basso consumo energetico.
- **Certificazione VOC Free per i trattamenti Gloss e Supergloss di NoCoat** che attesta l'assenza di formaldeide, benzene ed altri composti organici volatili nocivi per l'ambiente e le persone
- **Le mole Vincent HALO: ridotte emissioni di CO2 nell'aria** Grazie al corpo riciclabile in bronzo ed al volume e peso ridotto, le mole HALO usa e getta per vetri auto contribuiscono a ridurre la CO2 generata dai trasporti.
- **Un protocollo interno di "Buone regole"** per il riciclo e il contenimento dei consumi durante la nostra quotidiana vita in azienda. Molto si potrà e si dovrà ancora fare, ma Surfaces Group ha iniziato il suo cammino impegnativo ma necessario per invertire la rotta e promuovere uno sviluppo economico eco sostenibile.

Sustainability and leading-edge solutions make up the mindset of Surfaces Group which implements an industrial policy based on sustainability.

Important projects already successfully carried through:

- **ADI Free Dry Grinding Wheels** for dry squaring. They enable both the reuse of powders generated by processing for the production of new mixes and easier waste disposal.
- **ECOS by International Chips**, a revolutionary technology for dry vibratory mass surface finishing, for any type of material. It simplifies the processing cycle and improves efficiency, enabling water saving and sludge reduction.
- The **Luna Abrasivi IQ Line** comprises new-generation grinding wheels for agglomerate surfaces manufactured using an energy-saving production process.
- **VOC Free certification for the NoCoat Gloss and Supergloss** treatments, certifying the absence of formaldehyde, benzene and other volatile organic compounds harmful for the environment and people.
- **VINCENT HALO wheels: CO2 reduction** Due to their recyclable core, their light weight and volume, HALO single use wheels contribute to the reduction of CO2 emissions caused by transportation.
- **An in-house "Good Practices" protocol** for recycling and resource saving during daily life within the organisation. A great deal more can and must be done, but Surfaces Group has started out on the demanding but essential path to transformational change, and the promotion of eco-sustainable economic growth.





tecnologia italiana  
innovazione  
competenza  
ricerca  
esperienza  
presenza mondiale  
soluzioni su misura

Italian technology  
innovation  
know-how  
research  
experience  
worldwide presence  
custom solutions

Filiali dirette  
Direct subsidiaries

10

Settori chiave  
Key sectors

5

Siti produttivi  
Production sites

12

Dipendenti  
Employees

800

Paesi serviti  
Countries served

70

## IDENTITÀ DI GRUPPO GROUP IDENTITY

# Surfaces Group

Absolute finishing

Surfaces Group è leader italiano nel mondo per la produzione di soluzioni integrate per tutte le lavorazioni di finiture di ceramica, pietra, marmo, vetro, agglomerati, anticipando le tendenze future e offrendo soluzioni complete grazie alla sinergia di marchi di eccellenza che rappresentano il meglio del Made in Italy: Surfaces Technological Abrasives, ADI, NoCoat, International Chips, Luna Abrasiv, RBM e Vincent.

**Made in Italy** | Knowhow tecnologico, alta qualità delle materie prime e innovazione al servizio al cliente.

**Presenza Internazionale** | Operiamo direttamente per essere autentici partner.

**Tecnologia e Innovazione** | Studio di nuove soluzioni anticipando le esigenze di un mercato in continua evoluzione.

**Soluzioni Tailor-Made** | Eccellenti finiture su ogni tipologia di materiale studiate su misura grazie ad una ricerca costante.

Surfaces Group is Italian leader worldwide in the production of integrated solutions in finishing processes for ceramics, glass, stone, engineered stone, keeping ahead of future trends and offering complete solutions, thanks to the synergy of brands of excellence representing the best of Italian output: Surfaces Technological Abrasives, ADI, NoCoat, International Chips, Luna Abrasiv, RBM, Vincent.

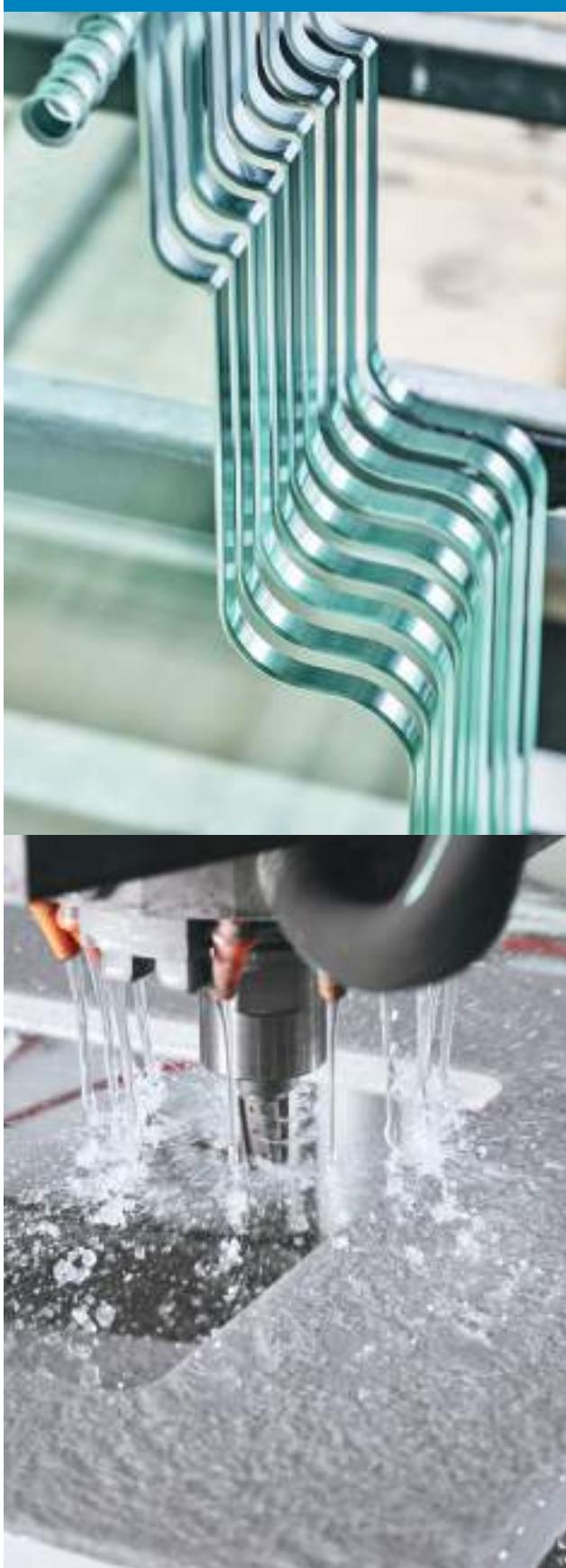
**Made in Italy** | Technological know-how, high quality raw materials and innovation to our customers service.

**International Presence** | We operate directly enabling us to be an authentic partner.

**Technology and Innovation** | The research of new solutions, anticipating the needs of a continuous evolving market.

**Tailor-Made solutions** | Excellent finishes for any type of material, tailor-made thanks to constant research.

more brands one group



## Chi siamo

### Who we are

Dal 1974 VINCENT produce utensili diamantati per il taglio, la molatura e la levigatura di pietra naturale, agglomerato, vetro e piastrelle in ceramica.

La nostra organizzazione, che comprende siti produttivi in Italia e in Asia, conta attualmente oltre 300 risorse altamente qualificate e una presenza commerciale in oltre 70 paesi, servendo più di 1400 clienti in tutto il mondo.

#### LA NOSTRA MISSIONE: ESSERE SEMPRE AL TUO FIANCO

I nostri clienti ci riconoscono per la qualità e la costanza delle prestazioni dei nostri utensili.

Questo riconoscimento è frutto di un percorso che ci vede impegnati da oltre 50 anni nella ricerca di soluzioni tecniche avanzate per elaborare prodotti innovativi e performanti. Più che fornitori ci piace definirci partner, parte attiva nel processo produttivo del cliente. Accompagniamo il cliente nell'applicazione, per aiutarlo nella definizione dell'utensile più adatto alle sue esigenze. L'obiettivo è ottenere la migliore soluzione possibile per la gestione del processo produttivo del cliente.

VINCENT has been a leading manufacturer of diamond tools since 1974: tools that are used for cutting and grinding, as well as polishing natural stone, quartz agglomerate, glass and ceramic tiles.

Our organization, which includes production sites in Italy and Asia, currently counts over 300 highly qualified employees and a sales force present in over 70 countries, serving more than 1400 customers around the world.

#### OUR MISSION: TO ALWAYS BE AT YOUR SIDE

Our customers value us for the quality and consistency in the performance of our tools.

This recognition is thanks to our quest over the past 50 years to find advanced technical solutions to develop innovative and performance geared products. More than just a supplier, we like to distinguish ourselves as partners, an active part of our clients' production process. We work together with our customers to apply and help define the tool most suited to their needs. The goal is to get the best possible solution to manage the customer's entire production process.

**1974**

## Una storia segnata dall'innovazione

*History marked  
by innovation*

Nel 1974, a Thiene, cittadina dell'Alto Vicentino, venne fondata VINCENT, azienda che si specializzò produzione di utensili diamantati per il taglio, la molatura e la levigatura di pietra naturale, agglomerato, vetro e piastrelle in ceramica.

*VINCENT was founded in Thiene, a small town in the Northeast of Italy, in 1974. The company is specialized in the production of diamond tools for cutting, grinding and polishing stone, natural stone, quartz agglomerate, glass and ceramic tiles.*

**1994**

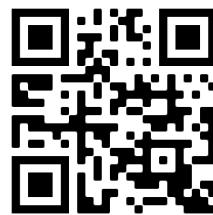
A vent'anni dalla fondazione, nel 1994, VINCENT suscitò l'interesse della famiglia austriaca Swarovski, che acquisì l'azienda facendola entrare nel gruppo TYROLIT, produttore di abrasivi. TYROLIT rafforzò la sua presenza nel mondo degli utensili per pietra naturale ed debuttò nei settori della produzione di utensili per ceramica e vetro. Negli anni, le innovazioni sono state molteplici, andando a coprire tutte le applicazioni per la lavorazione della pietra naturale, partendo dal filo usato nella cava, agli utensili per la lucidatura dei top cucina fino ai settori contigui, quali pietra agglomerata, ceramica, vetro, vetro auto e ottica.

*Twenty years after its foundation, in 1994, VINCENT caught the attention of the Austrian Swarovski family, who acquired the company and brought it into the TYROLIT group, manufacturers of abrasives. TYROLIT thus enforced its presence in the world of natural stone, and made its debut in ceramics and glass tools. Over the years, there have been many innovations, covering all applications for the processing of natural stone: starting from wire used in the quarry, to tools for polishing everything from kitchen tops to adjoining sectors, such as agglomerated stone, ceramic, glass, and automotive and optical glass.*

**2021**

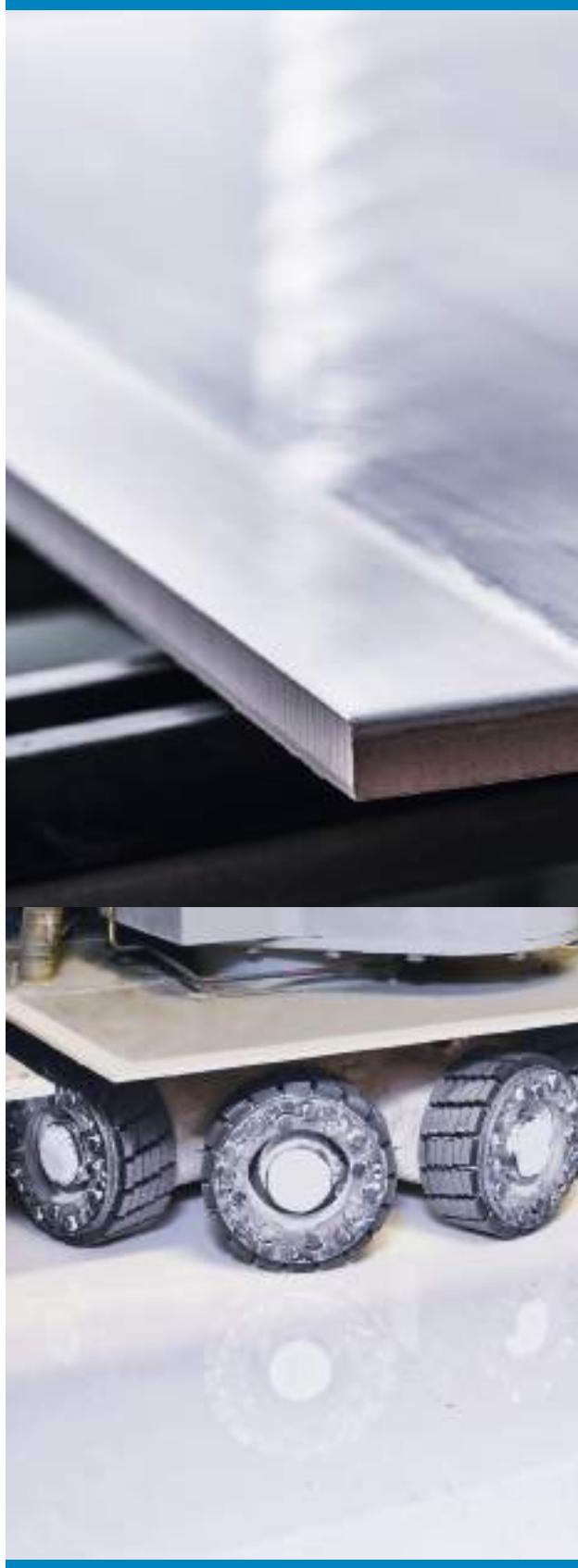
Nel 2021 la divisione Quartz Industries è uscita dal gruppo TYROLIT entrando a far parte del gruppo Surfaces recuperando lo storico marchio "VINCENT", arricchito dalla tagline "Tools for Quartz industries", dando evidenza al quarzo, il minerale maggiormente diffuso sulla Terra, che è contenuto in ognuno dei materiali lavorati con gli utensili Vincent: pietra naturale, agglomerato, vetro e ceramica.

*In 2021, the Quartz Industries division left the TYROLIT group to become part of Surfaces group, reviving the historical "VINCENT" brand, enhanced by the tagline "Tools for Quartz industries". With an emphasis on quartz, the most widespread mineral on Earth, it is contained in each of the materials worked by Vincent tools: natural stone, agglomerate, glass and ceramic.*



**Scopri l'evoluzione**

*Discover the evolution*



## Competenza & esperienza Il vostro partner professionale

*Competence & experience  
Professional partner on equal terms*

VINCENT pone sempre il cliente al centro delle proprie attività, in ogni fase di sviluppo. Un team di tecnici e specialisti di prodotto, con numerosi anni di esperienza alle spalle, è a disposizione dei clienti in tutto il mondo e lavora per produrre le soluzioni più efficaci e vantaggiose.

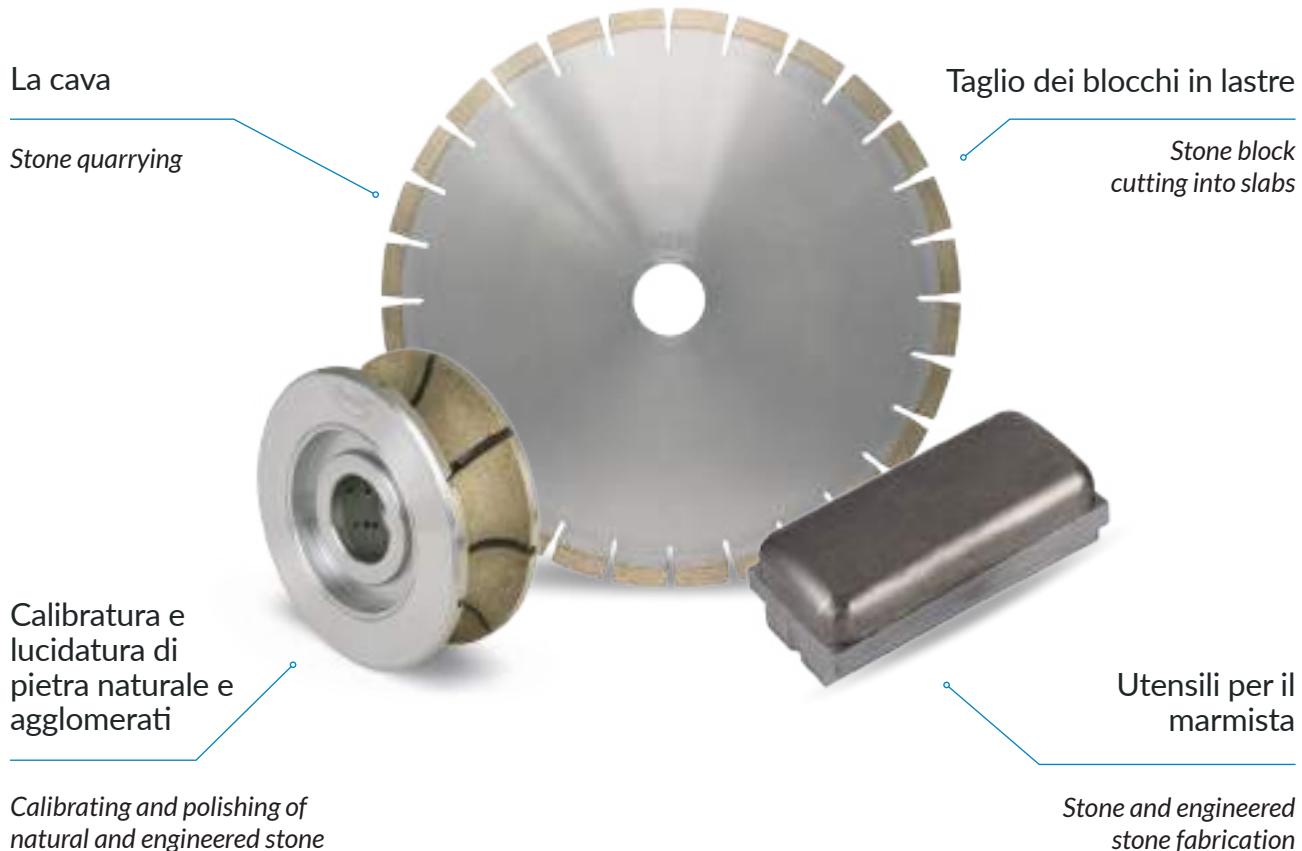
Il nome VINCENT è sinonimo di prodotti innovativi e di utensili della massima qualità. Nel nostro Dipartimento di Ricerca e Sviluppo lavoriamo costantemente su nuovi prodotti con l'obiettivo di rendere ancora più efficienti tutti i processi di lavorazione sull'infinita gamma di materiali dell'industria della pietra e del marmista.

*In all business development stages, VINCENT always places the customer at the centre of its activities. An experienced team of application engineers is available to our customers throughout the world and works to produce the most economically efficient solutions.*

*The name of VINCENT is synonymous with innovative products and tool quality at the highest possible level. In our Development we are constantly working on new and innovative products, aiming to make our customers' future processes even more efficient for the infinitive range of materials processing in all stone applications.*

## VINCENT – Un partner globale per tutte le lavorazioni dell'industria della pietra e del marmista

*VINCENT - A global partner for all applications in the stone industry and fabrication*



# Innovazioni per la lavorazione della pietra

## Milestones for stone industry

L'innovazione può avvenire solo sviluppando costantemente qualcosa di nuovo che serve all'intero settore. Nella lavorazione della pietra VINCENT gioca un ruolo attivo nello sviluppo dell'innovazione e i risultati ottenuti lo dimostrano nel lavoro quotidiano dei clienti in tutto il mondo.

*Innovation leadership can only be achieved by constantly coming up with something new that serves the whole branch. VINCENT has always played leading role in the Stone Industry, bringing many innovations in the market. In Stone Industry VINCENT plays an active role in developing innovation and the impressive milestones show it in the daily work of the customers all over the world.*



**1988**

Settori oscillanti a legante metallico Rivoluzionano la lucidatura del granito e generano un aumento della produttività e una riduzione dei costi di lavorazione delle lastre.

*Metal bond diamond fickerts cause a revolution in the polishing of granite by increasing productivity and reducing processing costs.*



**1990**

VINCENT introduce gli utensili a legante metallico con fascia continua per la profilatura del granito su macchine CNC  
VINCENT introduces metal bonded diamond profiling tools with continuous rim for profiling edges of granite on CNC machines.



**1995**

I rulli calibratori a pacco dischi su teste fisse e rotanti stabiliscono un nuovo standard nel settore della pietra naturale e dei materiali agglomerati.

*Calibrating rollers with packed discs on either fixed or rotating heads, set a new standard in the natural and engineered stone industries.*



**2004**

Nuovo design dei settori oscillanti a legante metallico La fascia diamantata continua con specifiche geometrie garantisce l'eccellente finitura delle lastre in granito e agglomerato.

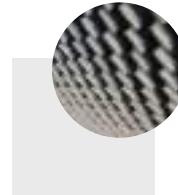
*New design of metal bond diamond fickerts with continuous diamond layer and specific geometry grants an excellent finishing of slab surfaces in granite and engineered stone.*



**2006**

Le mole lucidanti WINNER per macchine CNC sono le prime a realizzare una lucidatura perfetta, senza la necessità di ulteriori ritocchi manuali.

*WINNER CNC polishing wheels are the first to grant a perfect finish with no need of additional hand buffing.*



**2011**

Settori multistrato per dischi da taglio. I clienti richiedono velocità e alta produttività. I settori multistrato garantiscono un taglio a elevata velocità di graniti e pietre dure.

*Multilayer segments for circular saw blades customers need speed and high productivity. Multilayer segments guarantee ultra fast cutting of hard stones.*





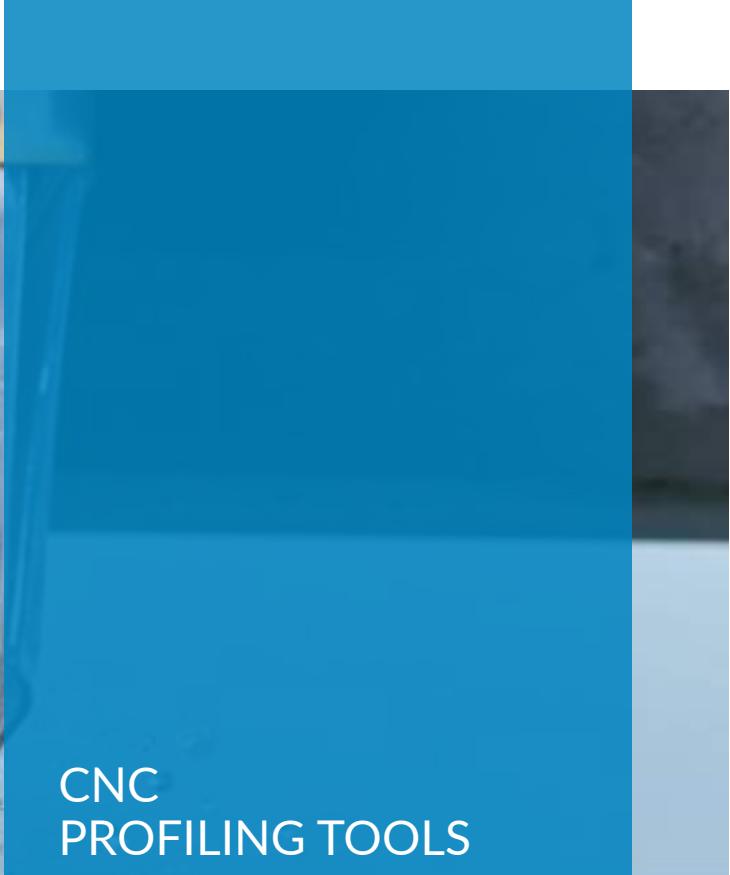
STONE FABRICATION  
DIAMOND TOOLING



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## CNC PROFILING TOOLS



## Roughing wheels for GRANITE and ENGINEERED STONES



Description		Diameter	Bore	Sysnr	Price
USD					
Segmented profiling wheel 2x45°	Double Hogger	120mm	35mm	490196	<b>780</b>
Segmented profiling wheel 45°	Single Hogger	140mm	35mm	480093	<b>655</b>
Segmented profiling wheel Z35	Thick segment LONG LIFE	80mm	35mm	34210075	<b>495</b>
Segmented profiling wheel Z50	Thin segment FAST CUTTING	80mm	35mm	570397	<b>495</b>
Segmented profiling wheel Z50	Thick segment LONG LIFE	80mm	35mm	768215	<b>495</b>

Segmented profiling wheel Z35	CERAM2	80mm	35mm	34407747	<b>525</b>
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## Mitre system for GRANITE and ENGINEERED STONES



Position	Ø (External)	Bore	Spindle speed	Feed rate	Stock removal	Sysnr	Price
USD							
0 45° segmented profiling wheel	140mm	35mm	4800-5500rpm	1m/min	up to 0,4mm	480093	<b>655</b>
1 45° continuous band wheel	140mm	35mm	4800-5500rpm	1m/min	up to 0,2mm	34012346	<b>780</b>

0 45° segmented profiling wheel	100mm	35mm	4800-5500rpm	1m/min	up to 0,4mm	34393580	<b>555</b>
1 45° continuous band wheel	100mm	35mm	4800-5500rpm	1m/min	up to 0,2mm	34393015	<b>615</b>

## OSCILLATING wheels for GRANITE and ENGINEERED STONES

Can be used to eliminate superficial grooves on any profile with a straight section: A , ES , T , X , Z , etc...



available in 2 different diameters

764012  
Ø 50mm

34026765  
Ø 80mm

Suitable for 20mm and 30mm slabs

Ø	Height	Bore	Spindle speed	Feed rate	Stock removal	Oscillating cycle (linear)	Sysnr	Price
USD								
50mm	50mm	35mm	5.500 rpm	1250 mm/min	0,05mm	800mm	764012	585
80mm	50mm	35mm	5.500 rpm	1250 mm/min	0,05mm	800mm	34026765	795

## Chamfering for GRANITE and ENGINEERED STONES



available in 2 different diameters

Suitable for 20, 30 and 40mm slabs

Description	Ø (External)	Bore	Sysnr	Price
USD				
Single 45° inclined wheel	80mm	35mm	674636	405
	120mm	35mm	399591	600
Same set of 2 45° inclined wheels, complete with spacers for 20mm, 30mm, 40mm slab thickness	80mm	35mm	674637	895
	120mm	35mm	462144	1.300
Spacers for 20mm, 30mm, 40mm slab thickness	Height 27mm		34355454	180
	Height 21mm		34355471	175

## EPIC

Vincent redefines CNC profiling wheels for stone fabrication.

Vincent has revolutionized the production of its CNC profile wheels in order to offer fabricators a boost in performance.

Vincent offers a wide range of profiles and diameters:

### Perfect hardness distribution:

HS3 tools have a perfect hardness distribution right across the working surface to reduce profile deformation. In an industry which is moving to simpler shapes, it is essential to have the best finish for the longest time possible.



### Ultra High Speed:

Thanks to a new bond and a redefined production process, HS3 wheels offer the possibility to run at over 9m/min (350 inches/min).



### Increased lifetime:

A revolutionary manufacturing process allows longer intervals between tool reprofile or exchange.

### Vincent Quality:

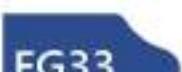
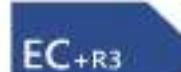
Since the stone fabrication on CNC machine started, Vincent has been known for top quality profile tools. The HS3 range of tooling once again places Vincent at the cutting edge of profile tool development.

### Application guide for CNC profiling tools ( Ø 40mm - 140mm )



Position	Type	Feed rate	Stock removal	Spindle speed
0	Segmented profiling wheel	up to 4000 mm/min	up to 0,5 mm	4800-5500 rpm
1	EPIC - Slotted profiling wheel	up to 9500 mm/min	up to 0,3 mm	4800-5500 rpm
2	EPIC - Slotted profiling wheel	up to 9500 mm/min	up to 0,2 mm	4800-5500 rpm
3	EPIC - Slotted profiling wheel	up to 2500 mm/min	up to 0,1 mm	4800-4800 rpm
1	Slotted profiling wheel	up to 5000 mm/min	up to 0,3 mm	4800-5500 rpm
2	Slotted profiling wheel	up to 5000 mm/min	up to 0,2 mm	4800-5500 rpm
3	Slotted profiling wheel	up to 2500 mm/min	up to 0,1 mm	4800-4800 rpm
4	WINNER polishing wheel	up to 1500 mm/min	zero	2700 rpm
5	WINNER polishing wheel	up to 1500 mm/min	zero	2700 rpm
6	WINNER polishing wheel	up to 1500 mm/min	zero	2700 rpm

## List of profiles

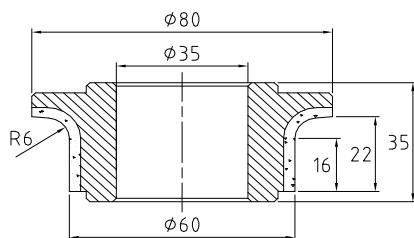


## Profiling wheels for GRANITE and ENGINEERED STONE



Description	Sysnr	Price
		USD

### Profile A - 20 r6

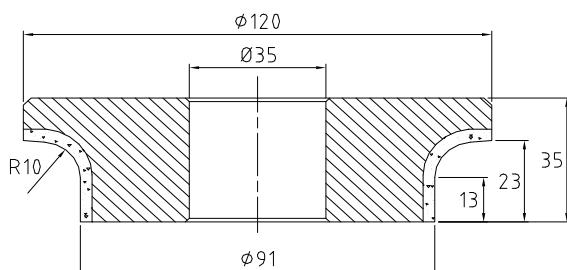


### Ø 80mm

0	Segmented profiling wheel	543845	<b>595</b>
1	Slotted profiling wheel	543846	<b>595</b>
2	Slotted profiling wheel	543848	<b>595</b>
3	Slotted profiling wheel	543849	<b>595</b>
4	WINNER polishing wheel	543850	<b>250</b>
5	WINNER polishing wheel	543851	<b>250</b>
6	WINNER polishing wheel	543852	<b>250</b>

3.130

### Profile A - 20 r10

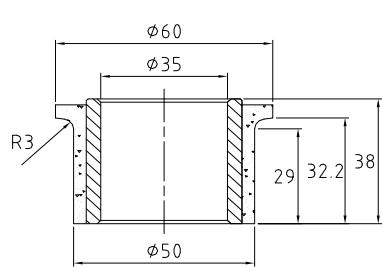


### Ø 120mm

0	Segmented profiling wheel	533535	<b>645</b>
1	Slotted profiling wheel	533536	<b>610</b>
2	Slotted profiling wheel	533537	<b>610</b>
3	Slotted profiling wheel	541176	<b>610</b>
4	WINNER polishing wheel	402813	<b>235</b>
5	WINNER polishing wheel	402814	<b>235</b>
6	WINNER polishing wheel	402815	<b>235</b>

3.180

### Profile A - 30 r3



### Ø 60mm

0	Segmented profiling wheel	34053959	<b>580</b>
1	Slotted profiling wheel	34420522	<b>675</b>
2	Slotted profiling wheel	34420523	<b>675</b>
3	Slotted profiling wheel	34420524	<b>675</b>
*	4 WINNER polishing wheel	410027	<b>255</b>
*	5 WINNER polishing wheel	410028	<b>255</b>
*	6 WINNER polishing wheel	410029	<b>255</b>

3.370

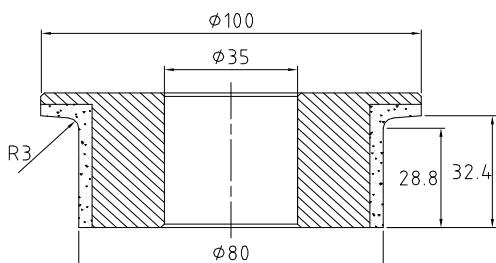
\*minimum external Ø of WINNER = 60mm - larger than metal position

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile A - 30 r3

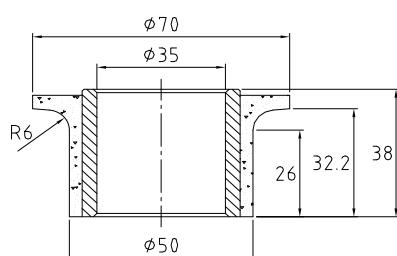


**Ø 100mm**

Description		Sysnr	Price USD
<b>Ø 100mm</b>			
0	Segmented profiling wheel	34180877	<b>625</b>
1	Slotted profiling wheel	34419458	<b>730</b>
2	Slotted profiling wheel	34419459	<b>730</b>
3	Slotted profiling wheel	34419460	<b>730</b>
4	WINNER polishing wheel	410027	<b>255</b>
5	WINNER polishing wheel	410028	<b>255</b>
6	WINNER polishing wheel	410029	<b>255</b>
			<b>3.580</b>



### Profile A - 30 r6



**Ø 70mm**

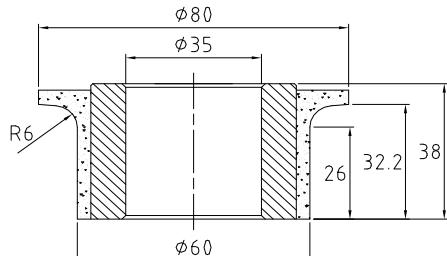
0	Segmented profiling wheel	34051222	<b>580</b>
1	Slotted profiling wheel	34419482	<b>675</b>
2	Slotted profiling wheel	34419483	<b>675</b>
3	Slotted profiling wheel	34419484	<b>675</b>
*	4 WINNER polishing wheel	368100	<b>255</b>
*	5 WINNER polishing wheel	368101	<b>255</b>
*	6 WINNER polishing wheel	368102	<b>255</b>



**3.370**

\*minimum external Ø of WINNER = 60mm - larger than metal position

### Profile A - 30 r6



**Ø 80mm**

0	Segmented profiling wheel	606604	<b>600</b>
1	Slotted profiling wheel	34415750	<b>705</b>
2	Slotted profiling wheel	34415751	<b>705</b>
3	Slotted profiling wheel	34415752	<b>705</b>
4	WINNER polishing wheel	368100	<b>255</b>
5	WINNER polishing wheel	368101	<b>255</b>
6	WINNER polishing wheel	368102	<b>255</b>



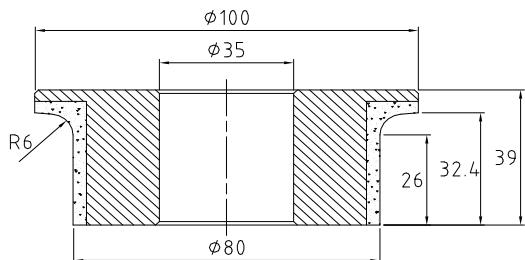
**3.480**

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



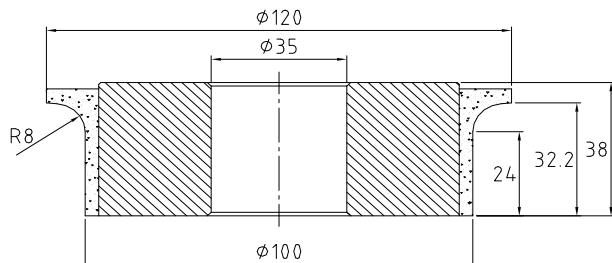
### Profile A - 30 r6



**Ø 100mm**

Description		Sysnr	Price USD
<b>Ø 100mm</b>			
0	Segmented profiling wheel	655623	<b>625</b>
1	Slotted profiling wheel	34419477	<b>730</b>
2	Slotted profiling wheel	34419478	<b>730</b>
3	Slotted profiling wheel	34419481	<b>730</b>
4	WINNER polishing wheel	368100	<b>255</b>
5	WINNER polishing wheel	368101	<b>255</b>
6	WINNER polishing wheel	368102	<b>255</b>
			<b>3.580</b>

### Profile A - 30 r6

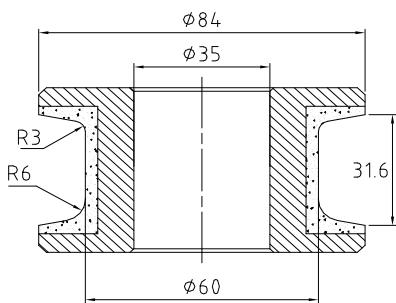


**Ø 120mm**

Description		Sysnr	Price USD
<b>Ø 120mm</b>			
0	Segmented profiling wheel	582700	<b>745</b>
1	Slotted profiling wheel	582701	<b>730</b>
2	Slotted profiling wheel	582702	<b>730</b>
3	Slotted profiling wheel	582705	<b>730</b>
4	WINNER polishing wheel	368100	<b>255</b>
5	WINNER polishing wheel	368101	<b>255</b>
6	WINNER polishing wheel	368102	<b>255</b>
			<b>3.700</b>



### Profile A - 30 r6+r3



**Ø 80mm**

Description		Sysnr	Price USD
<b>Ø 80mm</b>			
0	Segmented profiling wheel	34237525	<b>745</b>
1	Slotted profiling wheel	34419658	<b>760</b>
2	Slotted profiling wheel	34419659	<b>760</b>
3	Slotted profiling wheel	34419660	<b>760</b>
4	WINNER polishing wheel	34165374	<b>310</b>
5	WINNER polishing wheel	34165376	<b>310</b>
6	WINNER polishing wheel	34165377	<b>310</b>
			<b>3.955</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile A - 30 r8</b>	<b>Ø 70mm</b>		
			<b>BEST SELLER</b>
	0 Segmented profiling wheel	533551	<b>580</b>
	1 Slotted profiling wheel	533552	<b>645</b>
	2 Slotted profiling wheel	533553	<b>645</b>
	3 Slotted profiling wheel	541182	<b>645</b>
*	4 WINNER polishing wheel	374795	<b>255</b>
*	5 WINNER polishing wheel	374796	<b>255</b>
*	6 WINNER polishing wheel	374798	<b>255</b>
			<b>3.280</b>

\*minimum external Ø of WINNER = 60mm - larger than metal position

<b>Profile A - 30 r15</b>	<b>Ø 100mm</b>		
			<b>BEST SELLER</b>
	0 Segmented profiling wheel	668292	<b>600</b>
	1 Slotted profiling wheel	34420525	<b>705</b>
	2 Slotted profiling wheel	34420526	<b>705</b>
	3 Slotted profiling wheel	34420527	<b>705</b>
	4 WINNER polishing wheel	368103	<b>255</b>
	5 WINNER polishing wheel	368104	<b>255</b>
	6 WINNER polishing wheel	368105	<b>255</b>
			<b>3.480</b>

<b>Profile A - 30 r15</b>	<b>Ø 120mm</b>		
			<b>BEST SELLER</b>
	0 Segmented profiling wheel	34047098	<b>745</b>
	1 Slotted profiling wheel	34414117	<b>760</b>
	2 Slotted profiling wheel	34414118	<b>760</b>
	3 Slotted profiling wheel	34414119	<b>760</b>
	4 WINNER polishing wheel	368103	<b>255</b>
	5 WINNER polishing wheel	368104	<b>255</b>
	6 WINNER polishing wheel	368105	<b>255</b>
			<b>3.790</b>

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## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile A - 30 r15+r3</b>	<b>Ø 100mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel 34048103	745	
	1 Slotted profiling wheel 34409073	760	
	2 Slotted profiling wheel 34409076	760	
	3 Slotted profiling wheel 34409078	760	
	4 WINNER polishing wheel 526518	300	
	5 WINNER polishing wheel 526519	300	
	6 WINNER polishing wheel 526520	300	
			<b>3.925</b>
<b>Profile A - 30 r15+r3</b>	<b>Ø 120mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel 34239769	865	
	1 Slotted profiling wheel 34403261	880	
	2 Slotted profiling wheel 34403263	880	
	3 Slotted profiling wheel 34403265	880	
	4 WINNER polishing wheel 526518	300	
	5 WINNER polishing wheel 526519	300	
	6 WINNER polishing wheel 526520	300	
			<b>4.405</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



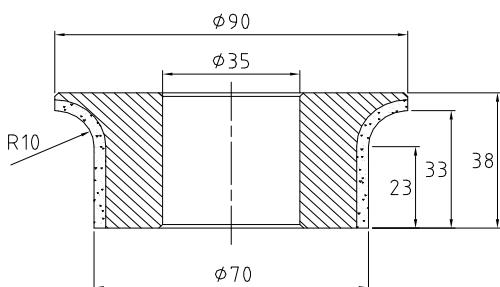
	Description	Sysnr	Price USD
<b>Profile A - 33 r3</b>	<b>Ø 50mm - *** Bore 22mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel 34372484	645	
	1 Slotted profiling wheel 34375441	655	
	2 Slotted profiling wheel 34375442	655	
	3 Slotted profiling wheel 34375443	655	
	4 WINNER polishing wheel 34369652	255	
	5 WINNER polishing wheel 34369653	255	
	6 WINNER polishing wheel 34369655	255	
			<b>3.375</b>
<b>Profile A - 33 r10</b>	<b>Ø 60mm - *** Bore 20mm</b>	<b>BEST SELLER</b>	
	0 Segmented profiling wheel 657553	585	
	1 Slotted profiling wheel 657557	615	
	2 Slotted profiling wheel 657560	615	
	3 Slotted profiling wheel 657561	615	
	4 WINNER polishing wheel 658356	255	
	5 WINNER polishing wheel 658357	255	
	6 WINNER polishing wheel 658359	255	
			<b>3.195</b>

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## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile A - 33 r10



**Ø 90mm**

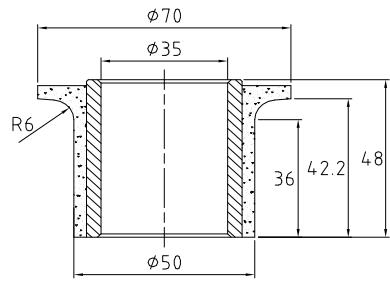
Sysnr  
Price  
USD

**EPIC** **BEST SELLER**

0	Segmented profiling wheel	34369283	<b>600</b>
1	Slotted profiling wheel	34423956	<b>705</b>
2	Slotted profiling wheel	34423958	<b>705</b>
3	Slotted profiling wheel	34423959	<b>705</b>
4	WINNER polishing wheel	640237	<b>255</b>
5	WINNER polishing wheel	640238	<b>255</b>
6	WINNER polishing wheel	640239	<b>255</b>

**3.480**

### Profile A - 40 r6



**Ø 70mm**

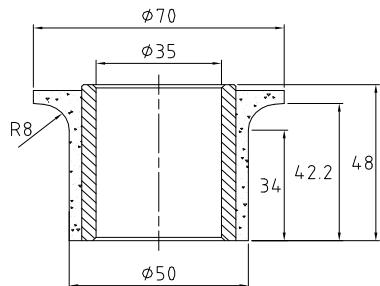
**BEST SELLER**

0	Segmented profiling wheel	554719	<b>645</b>
1	Slotted profiling wheel	554720	<b>675</b>
2	Slotted profiling wheel	554721	<b>675</b>
3	Slotted profiling wheel	554722	<b>675</b>
*	4 WINNER polishing wheel	458773	<b>325</b>
*	5 WINNER polishing wheel	458774	<b>325</b>
*	6 WINNER polishing wheel	458775	<b>325</b>

**3.645**

\*minimum external Ø of WINNER = 60mm - larger than metal position

### Profile A - 40 r8



**Ø 70mm**

**BEST SELLER**

0	Segmented profiling wheel	533557	<b>645</b>
1	Slotted profiling wheel	533560	<b>675</b>
2	Slotted profiling wheel	533561	<b>675</b>
3	Slotted profiling wheel	541183	<b>675</b>
*	4 WINNER polishing wheel	461476	<b>325</b>
*	5 WINNER polishing wheel	461478	<b>325</b>
*	6 WINNER polishing wheel	461480	<b>325</b>

**3.645**

\*minimum external Ø of WINNER = 60mm - larger than metal position

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## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile A - 40 r20</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	533562	<b>855</b>
	1 Slotted profiling wheel	34422493	<b>880</b>
	2 Slotted profiling wheel	34422497	<b>880</b>
	3 Slotted profiling wheel	34422498	<b>880</b>
	4 WINNER polishing wheel	402816	<b>325</b>
	5 WINNER polishing wheel	402817	<b>325</b>
	6 WINNER polishing wheel	402818	<b>325</b>
			<b>4.470</b>



	Description	Sysnr	Price USD
<b>Profile B - 20 r20</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	533566	<b>690</b>
	1 Slotted profiling wheel	533569	<b>690</b>
	2 Slotted profiling wheel	533570	<b>690</b>
	3 Slotted profiling wheel	541186	<b>690</b>
	4 WINNER polishing wheel	400040	<b>255</b>
	5 WINNER polishing wheel	400041	<b>255</b>
	6 WINNER polishing wheel	400042	<b>255</b>
			<b>3.525</b>

	Description	Sysnr	Price USD
<b>Profile B - 30 r25</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	668293	<b>610</b>
	1 Slotted profiling wheel	34420460	<b>715</b>
	2 Slotted profiling wheel	34420531	<b>715</b>
	3 Slotted profiling wheel	34420532	<b>715</b>
	4 WINNER polishing wheel	374799	<b>295</b>
	5 WINNER polishing wheel	374800	<b>295</b>
	6 WINNER polishing wheel	374801	<b>295</b>
			<b>3.640</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile B - 30 r25</b>	<b>Ø 140mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel 530515	760	
	1 Slotted profiling wheel 530516	735	
	2 Slotted profiling wheel 530517	735	
	3 Slotted profiling wheel 541187	735	
	4 WINNER polishing wheel 374799	295	
	5 WINNER polishing wheel 374800	295	
	6 WINNER polishing wheel 374801	295	
			3.850
<b>Profile B - 30 r30+r3</b>	<b>Ø 120mm</b>		<b>EPIC BEST SELLER</b>
	0 Segmented profiling wheel 34051226	790	
	1 Slotted profiling wheel 34419455	820	
	2 Slotted profiling wheel 34419456	820	
	3 Slotted profiling wheel 34419457	820	
	4 WINNER polishing wheel 495783	315	
	5 WINNER polishing wheel 495784	315	
	6 WINNER polishing wheel 495786	315	
			4.195
<b>Profile B - 40 r40</b>	<b>Ø 140mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel 533572	990	
	1 Slotted profiling wheel 533573	940	
	2 Slotted profiling wheel 533575	940	
	3 Slotted profiling wheel 541189	940	
	4 WINNER polishing wheel 393820	325	
	5 WINNER polishing wheel 393821	325	
	6 WINNER polishing wheel 393822	325	
			4.785

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## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile D - 20</b>	<b>Ø 114mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel	34398885	<b>900</b>
	1 Slotted profiling wheel	34398886	<b>855</b>
	2 Slotted profiling wheel	34398887	<b>855</b>
	3 Slotted profiling wheel	34398888	<b>855</b>
*	4 WINNER polishing wheel	34397400	<b>315</b>
*	5 WINNER polishing wheel	34397421	<b>315</b>
*	6 WINNER polishing wheel	34397422	<b>315</b>
			<b>4.410</b>

\*minimum external Ø of WINNER = 60mm - larger than metal position

	Description	Sysnr	Price USD
<b>Profile D - 30</b>	<b>Ø 124mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel	533974	<b>990</b>
	1 Slotted profiling wheel	34504322	<b>985</b>
	2 Slotted profiling wheel	34504321	<b>985</b>
	3 Slotted profiling wheel	34504300	<b>985</b>
*	4 WINNER polishing wheel	402819	<b>340</b>
*	5 WINNER polishing wheel	402820	<b>340</b>
*	6 WINNER polishing wheel	402821	<b>340</b>
			<b>4.965</b>

\*minimum external Ø of WINNER = 60mm - larger than metal position

	Description	Sysnr	Price USD
<b>Profile E - 30</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	533983	<b>660</b>
	1 Slotted profiling wheel	533984	<b>760</b>
	2 Slotted profiling wheel	533986	<b>760</b>
	3 Slotted profiling wheel	541196	<b>760</b>
	4 WINNER polishing wheel	397235	<b>300</b>
	5 WINNER polishing wheel	397237	<b>300</b>
	6 WINNER polishing wheel	397238	<b>300</b>
			<b>3.840</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



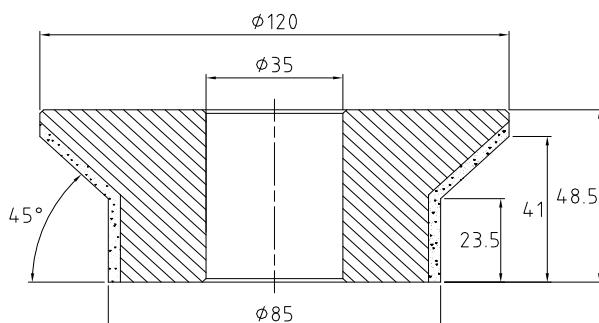
	Description	Sysnr	Price USD
<b>Profile EC - 20 r3</b>			
<b>Ø 120mm</b>			
0	Segmented profiling wheel	34164957	<b>700</b>
1	Segmented profiling wheel	34164958	<b>700</b>
2	Segmented profiling wheel	34164960	<b>700</b>
3	Segmented profiling wheel	34164981	<b>700</b>
4	WINNER polishing wheel	34168854	<b>300</b>
5	WINNER polishing wheel	34168855	<b>300</b>
6	WINNER polishing wheel	34168856	<b>300</b>
			<b>3.700</b>
<b>Profile EC - 30&amp;40</b>			
<b>(Same set for both 30mm and 40mm slabs)</b>			
<b>Ø 120mm</b>			
0	Segmented profiling wheel	533987	<b>760</b>
1	Slotted profiling wheel	34422090	<b>900</b>
2	Slotted profiling wheel	34422142	<b>900</b>
3	Slotted profiling wheel	34422143	<b>900</b>
4	WINNER polishing wheel	386926	<b>315</b>
5	WINNER polishing wheel	386927	<b>315</b>
6	WINNER polishing wheel	386928	<b>315</b>
			<b>4.405</b>
<b>Profile EC - 30 r3</b>			
<b>Ø 120mm</b>			
0	Segmented profiling wheel	34159924	<b>790</b>
1	Slotted profiling wheel	34417310	<b>820</b>
2	Slotted profiling wheel	34417321	<b>820</b>
3	Slotted profiling wheel	34417322	<b>820</b>
4	WINNER polishing wheel	34161139	<b>315</b>
5	WINNER polishing wheel	34161143	<b>315</b>
6	WINNER polishing wheel	34161144	<b>315</b>
			<b>4.195</b>

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## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile EC - 38



**Ø 120mm**

	Description	Sysnr	Price USD
<b>0</b>	Segmented profiling wheel	667137	<b>745</b>
<b>1</b>	Slotted profiling wheel	667143	<b>825</b>
<b>2</b>	Slotted profiling wheel	667144	<b>825</b>
<b>3</b>	Slotted profiling wheel	667145	<b>825</b>
<b>4</b>	WINNER polishing wheel	487091	<b>315</b>
<b>5</b>	WINNER polishing wheel	487092	<b>315</b>
<b>6</b>	WINNER polishing wheel	487093	<b>315</b>

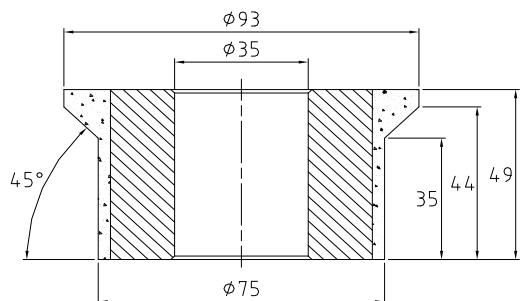
**4.165**

**BEST  
SELLER**



### Profile ES - 30&40

(Same set for both 30mm and 40mm slabs)



**Ø 93mm**

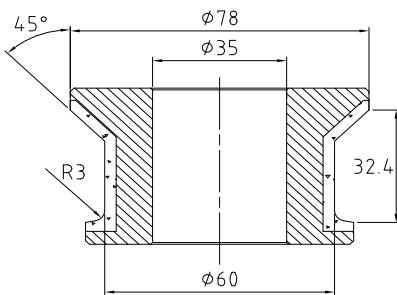
	Description	Sysnr	Price USD
<b>0</b>	Segmented profiling wheel	34048911	<b>745</b>
<b>1</b>	Slotted profiling wheel	34402943	<b>835</b>
<b>2</b>	Slotted profiling wheel	34402944	<b>835</b>
<b>3</b>	Slotted profiling wheel	34402945	<b>835</b>
<b>4</b>	WINNER polishing wheel	374805	<b>300</b>
<b>5</b>	WINNER polishing wheel	374807	<b>300</b>
<b>6</b>	WINNER polishing wheel	374808	<b>300</b>

**4.150**

**EPIC**

**BEST  
SELLER**

### Profile ES - 30 r3



**Ø 78mm**

	Description	Sysnr	Price USD
<b>0</b>	Segmented profiling wheel	34259315	<b>750</b>
<b>1</b>	Slotted profiling wheel	34416726	<b>765</b>
<b>2</b>	Slotted profiling wheel	34416727	<b>765</b>
<b>3</b>	Slotted profiling wheel	34416728	<b>765</b>
<b>4</b>	WINNER polishing wheel	34216899	<b>315</b>
<b>5</b>	WINNER polishing wheel	34216931	<b>315</b>
<b>6</b>	WINNER polishing wheel	34216932	<b>315</b>

**3.990**

**EPIC**

**BEST  
SELLER**

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE

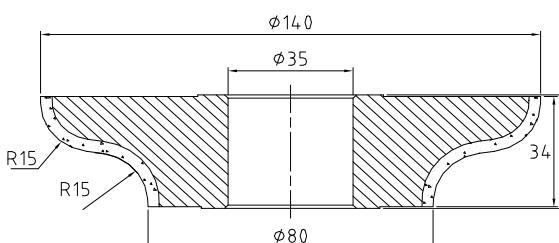


	Description	Sysnr	Price USD
<b>Profile ES - 30 r3</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	34251696	<b>790</b>
	1 Slotted profiling wheel	34405309	<b>820</b>
	2 Slotted profiling wheel	34405300	<b>820</b>
	3 Slotted profiling wheel	34405341	<b>820</b>
	4 WINNER polishing wheel	34216899	<b>315</b>
	5 WINNER polishing wheel	34216931	<b>315</b>
	6 WINNER polishing wheel	34216932	<b>315</b>
			<b>4.195</b>



	Description	Sysnr	Price USD
<b>Profile F - 20</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	534030	<b>745</b>
	1 Slotted profiling wheel	534031	<b>705</b>
	2 Slotted profiling wheel	534032	<b>705</b>
	3 Slotted profiling wheel	541200	<b>705</b>
	4 WINNER polishing wheel	402825	<b>295</b>
	5 WINNER polishing wheel	402828	<b>295</b>
	6 WINNER polishing wheel	402829	<b>295</b>
			<b>3.745</b>

### Profile F - 30



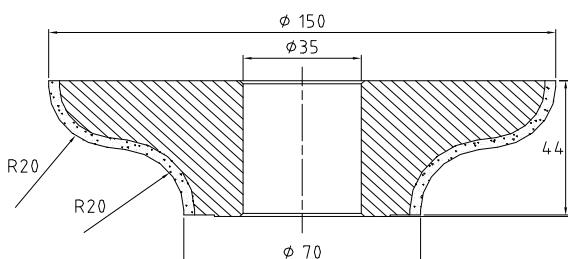
	Description	Sysnr	Price USD
	<b>Ø 140mm</b>		
	0 Segmented profiling wheel	534033	<b>870</b>
	1 Slotted profiling wheel	534034	<b>840</b>
	2 Slotted profiling wheel	534037	<b>840</b>
	3 Slotted profiling wheel	541201	<b>840</b>
	4 WINNER polishing wheel	374802	<b>345</b>
	5 WINNER polishing wheel	374803	<b>345</b>
	6 WINNER polishing wheel	374804	<b>345</b>
			<b>4.425</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile F - 40



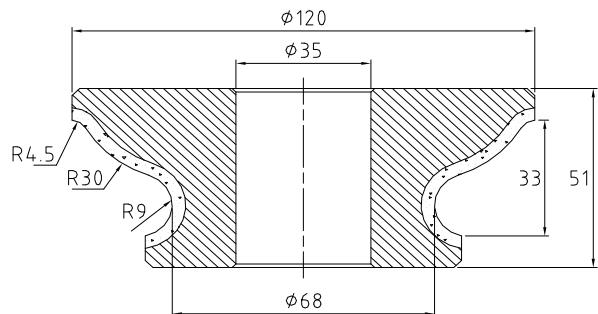
**Ø 150mm**

	Description	Sysnr	Price USD
<b>0</b>	Segmented profiling wheel	534038	<b>1.120</b>
<b>1</b>	Slotted profiling wheel	534039	<b>1.065</b>
<b>2</b>	Slotted profiling wheel	534040	<b>1.065</b>
<b>3</b>	Slotted profiling wheel	541202	<b>1.065</b>
<b>4</b>	WINNER polishing wheel	402830	<b>385</b>
<b>5</b>	WINNER polishing wheel	402831	<b>385</b>
<b>6</b>	WINNER polishing wheel	402832	<b>385</b>
<b>5.470</b>			

**BEST  
SELLER**



### Profile FG - 33



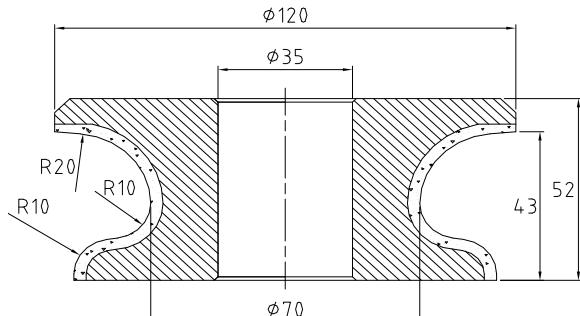
**Ø 120mm**

	Description	Sysnr	Price USD
<b>0</b>	Segmented profiling wheel	34044148	<b>1.065</b>
<b>1</b>	Slotted profiling wheel	34424738	<b>1.080</b>
<b>2</b>	Slotted profiling wheel	34424739	<b>1.080</b>
<b>3</b>	Slotted profiling wheel	34424740	<b>1.080</b>
<b>4</b>	WINNER polishing wheel	393503	<b>400</b>
<b>5</b>	WINNER polishing wheel	393505	<b>400</b>
<b>6</b>	WINNER polishing wheel	393506	<b>400</b>
<b>5.505</b>			

**EPIC**

**BEST  
SELLER**

### Profile FG - 40



**Ø 120mm**

	Description	Sysnr	Price USD
<b>0</b>	Segmented profiling wheel	534051	<b>1.150</b>
<b>1</b>	Slotted profiling wheel	534052	<b>1.105</b>
<b>2</b>	Slotted profiling wheel	534055	<b>1.105</b>
<b>3</b>	Slotted profiling wheel	541207	<b>1.105</b>
<b>4</b>	WINNER polishing wheel	382678	<b>415</b>
<b>5</b>	WINNER polishing wheel	382680	<b>415</b>
<b>6</b>	WINNER polishing wheel	382683	<b>415</b>
<b>5.710</b>			

**BEST  
SELLER**

Available on request: electroplated wheels for marble and abrasive polishers

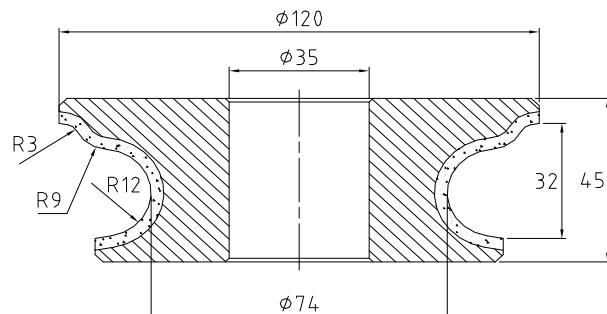
## Profiling wheels for GRANITE and ENGINEERED STONE



Description	Sysnr	Price USD
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### Profile FGS - 30 r3

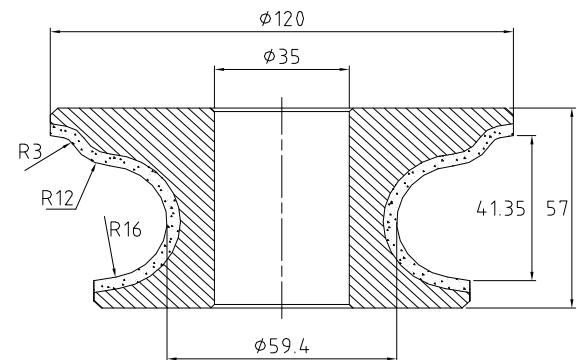
Ø 120mm



0	Segmented profiling wheel	543785	1.035
1	Slotted profiling wheel	543787	990
2	Slotted profiling wheel	543788	990
3	Slotted profiling wheel	543789	990
4	WINNER polishing wheel	543790	400
5	WINNER polishing wheel	543791	400
6	WINNER polishing wheel	543792	400
5.205			

### Profile FGS - 40 r3

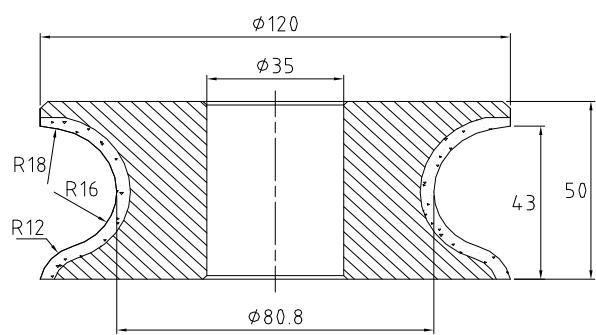
Ø 120mm



0	Segmented profiling wheel	534062	1.200
1	Slotted profiling wheel	534064	1.150
2	Slotted profiling wheel	534066	1.150
3	Slotted profiling wheel	541210	1.150
4	WINNER polishing wheel	465602	495
5	WINNER polishing wheel	465603	495
6	WINNER polishing wheel	465604	495
6.135			

### Profile FGS - 40

Ø 120mm



0	Segmented profiling wheel	534058	1.150
1	Slotted profiling wheel	534059	1.105
2	Slotted profiling wheel	534060	1.105
3	Slotted profiling wheel	541208	1.105
4	WINNER polishing wheel	377925	415
5	WINNER polishing wheel	377926	415
6	WINNER polishing wheel	377927	415
5.710			



Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile FS - 30</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	34051224	<b>855</b>
	1 Slotted profiling wheel	34414193	<b>865</b>
	2 Slotted profiling wheel	34414194	<b>865</b>
	3 Slotted profiling wheel	34414195	<b>865</b>
	4 WINNER polishing wheel	368107	<b>330</b>
	5 WINNER polishing wheel	368108	<b>330</b>
	6 WINNER polishing wheel	368109	<b>330</b>
			<b>4.440</b>



	Description	Sysnr	Price USD
<b>Profile FS - 30 r3</b>	<b>Ø 130mm</b>		
	0 Segmented profiling wheel	34048912	<b>955</b>
	1 Slotted profiling wheel	34415229	<b>970</b>
	2 Slotted profiling wheel	34415230	<b>970</b>
	3 Slotted profiling wheel	34415234	<b>970</b>
	4 WINNER polishing wheel	539356	<b>385</b>
	5 WINNER polishing wheel	539358	<b>385</b>
	6 WINNER polishing wheel	539360	<b>385</b>
			<b>5.020</b>



	Description	Sysnr	Price USD
<b>Profile FS - 40</b>	<b>Ø 120mm</b>		
	0 Segmented profiling wheel	534071	<b>900</b>
	1 Slotted profiling wheel	34421295	<b>900</b>
	2 Slotted profiling wheel	34421296	<b>900</b>
	3 Slotted profiling wheel	34421297	<b>900</b>
	4 WINNER polishing wheel	386929	<b>375</b>
	5 WINNER polishing wheel	386930	<b>375</b>
	6 WINNER polishing wheel	386931	<b>375</b>
			<b>4.725</b>

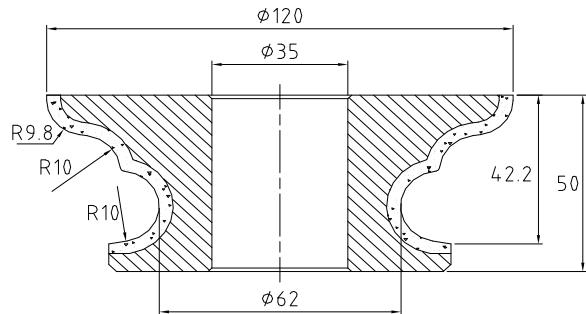
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## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile FV - 30</b>	<b>Ø 120mm</b>		
			<b>BEST SELLER</b>
	0 Segmented profiling wheel	534074	<b>910</b>
	1 Slotted profiling wheel	534076	<b>855</b>
	2 Slotted profiling wheel	534080	<b>855</b>
	3 Slotted profiling wheel	541214	<b>855</b>
	4 WINNER polishing wheel	386934	<b>375</b>
	5 WINNER polishing wheel	386936	<b>375</b>
	6 WINNER polishing wheel	386937	<b>375</b>
			<b>4.600</b>

### Profile FV - 40



	Description	Sysnr	Price USD
	<b>Ø 120mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel	534081	<b>1.215</b>
	1 Slotted profiling wheel	534084	<b>1.165</b>
	2 Slotted profiling wheel	534086	<b>1.165</b>
	3 Slotted profiling wheel	541215	<b>1.165</b>
	4 WINNER polishing wheel	386940	<b>415</b>
	5 WINNER polishing wheel	386941	<b>415</b>
	6 WINNER polishing wheel	386942	<b>415</b>
			<b>5.955</b>



	Description	Sysnr	Price USD
<b>Profile H - 30</b>	<b>Ø 120mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel	534142	<b>825</b>
	1 Slotted profiling wheel	534144	<b>775</b>
	2 Slotted profiling wheel	534146	<b>775</b>
	3 Slotted profiling wheel	541218	<b>775</b>
	4 WINNER polishing wheel	402839	<b>330</b>
	5 WINNER polishing wheel	402840	<b>330</b>
	6 WINNER polishing wheel	402841	<b>330</b>
			<b>4.140</b>

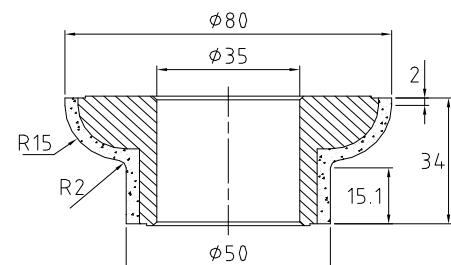
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## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile L - 30

**Ø 80mm**



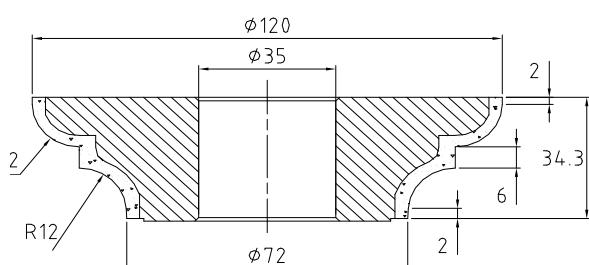
Description		Sysnr	Price USD
<b>Ø 80mm</b>			<b>BEST SELLER</b>
0	Segmented profiling wheel	34423671	<b>685</b>
1	Slotted profiling wheel	552133	<b>630</b>
2	Slotted profiling wheel	552134	<b>630</b>
3	Slotted profiling wheel	552135	<b>630</b>
*	4 WINNER polishing wheel	402848	<b>325</b>
*	5 WINNER polishing wheel	402850	<b>325</b>
*	6 WINNER polishing wheel	402851	<b>325</b>
			<b>3.550</b>

\*minimum external Ø of WINNER = 60mm - larger than metal position



### Profile O - 30

**Ø 120mm**

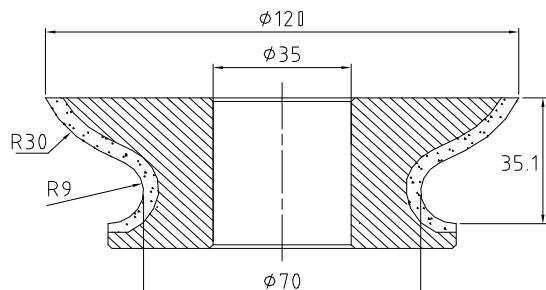


Description		Sysnr	Price USD
<b>Ø 120mm</b>			<b>BEST SELLER</b>
0	Segmented profiling wheel	534155	<b>940</b>
1	Slotted profiling wheel	534156	<b>870</b>
2	Slotted profiling wheel	534157	<b>870</b>
3	Slotted profiling wheel	541221	<b>870</b>
4	WINNER polishing wheel	402864	<b>390</b>
5	WINNER polishing wheel	402865	<b>390</b>
6	WINNER polishing wheel	402866	<b>390</b>
			<b>4.720</b>



### Profile OG - 30

**Ø 120mm**



Description		Sysnr	Price USD
<b>Ø 120mm</b>			<b>BEST SELLER</b>
0	Segmented profiling wheel	34047099	<b>955</b>
1	Slotted profiling wheel	34406513	<b>970</b>
2	Slotted profiling wheel	34406514	<b>970</b>
3	Slotted profiling wheel	34406515	<b>970</b>
4	WINNER polishing wheel	374809	<b>370</b>
5	WINNER polishing wheel	374810	<b>370</b>
6	WINNER polishing wheel	374812	<b>370</b>
			<b>4.975</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile PE - 30 r23</b>	<b>Ø 100mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel 534161	534161	<b>790</b>
	1 Slotted profiling wheel 534162	534162	<b>760</b>
	2 Slotted profiling wheel 534165	534165	<b>760</b>
	3 Slotted profiling wheel 541229	541229	<b>760</b>
	4 WINNER polishing wheel 410377	410377	<b>330</b>
	5 WINNER polishing wheel 410378	410378	<b>330</b>
	6 WINNER polishing wheel 410383	410383	<b>330</b>
			<b>4.060</b>
<b>Profile PE - 30 r23+r3</b>	<b>Ø 100mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel 34051228	34051228	<b>835</b>
	1 Slotted profiling wheel 34163460	34163460	<b>835</b>
	2 Slotted profiling wheel 34163482	34163482	<b>835</b>
	3 Slotted profiling wheel 34163483	34163483	<b>835</b>
	4 WINNER polishing wheel 697711	697711	<b>345</b>
	5 WINNER polishing wheel 697712	697712	<b>345</b>
	6 WINNER polishing wheel 697713	697713	<b>345</b>
			<b>4.375</b>
<b>Profile PE - 30 r30</b>	<b>Ø 100mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel 602385	602385	<b>790</b>
	1 Slotted profiling wheel 602407	602407	<b>760</b>
	2 Slotted profiling wheel 602410	602410	<b>760</b>
	3 Slotted profiling wheel 602414	602414	<b>760</b>
	4 WINNER polishing wheel 602424	602424	<b>370</b>
	5 WINNER polishing wheel 602427	602427	<b>370</b>
	6 WINNER polishing wheel 602441	602441	<b>370</b>
			<b>4.180</b>

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## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile PE - 40 r40</b>	<b>Ø 100mm</b>		
		<b>0 Segmented profiling wheel</b> 620745	<b>895</b>
		<b>1 Slotted profiling wheel</b> 620760	<b>855</b>
		<b>2 Slotted profiling wheel</b> 620762	<b>855</b>
		<b>3 Slotted profiling wheel</b> 620764	<b>855</b>
		<b>4 WINNER polishing wheel</b> 621026	<b>370</b>
		<b>5 WINNER polishing wheel</b> 621027	<b>370</b>
		<b>6 WINNER polishing wheel</b> 621029	<b>370</b>
			<b>4.570</b>

	Description	Sysnr	Price USD
<b>Profile Q - 30</b>	<b>Ø 140mm</b>		
		<b>0 Segmented profiling wheel</b> 534321	<b>1.050</b>
		<b>1 Slotted profiling wheel</b> 534322	<b>1.005</b>
		<b>2 Slotted profiling wheel</b> 534324	<b>1.005</b>
		<b>3 Slotted profiling wheel</b> 541233	<b>1.005</b>
		<b>4 WINNER polishing wheel</b> 402876	<b>370</b>
		<b>5 WINNER polishing wheel</b> 402877	<b>370</b>
		<b>6 WINNER polishing wheel</b> 402878	<b>370</b>
			<b>5.175</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



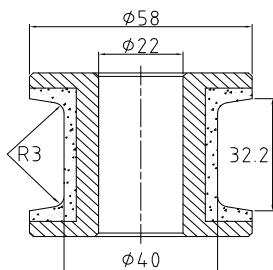
	Description	Sysnr	Price USD
<b>Profile T - 20 r3</b>	<b>Ø 57mm - *** Bore 22mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel 34372486	525	
	1 Slotted profiling wheel 34376042	585	
	2 Slotted profiling wheel 34376043	585	
	3 Slotted profiling wheel 34376046	585	
*	4 WINNER polishing wheel 34363193	250	
*	5 WINNER polishing wheel 34363194	250	
*	6 WINNER polishing wheel 34363195	250	
		3.030	
<b>Profile T - 20 r3</b>	<b>Ø 65mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel 536037	550	
	1 Slotted profiling wheel 34409155	660	
	2 Slotted profiling wheel 34409156	660	
	3 Slotted profiling wheel 34409157	660	
*	4 WINNER polishing wheel 405245	250	
*	5 WINNER polishing wheel 405246	250	
*	6 WINNER polishing wheel 405247	250	
		3.280	
<u>*minimum external Ø of WINNER = 60mm - larger than metal position</u>			
<b>Profile T - 20 r3</b>	<b>Ø 120mm</b>	<b>EPIC</b>	<b>BEST SELLER</b>
	0 Segmented profiling wheel 537221	790	
	1 Slotted profiling wheel 34412377	780	
	2 Slotted profiling wheel 34412378	780	
	3 Slotted profiling wheel 34412380	780	
	4 WINNER polishing wheel 405245	250	
	5 WINNER polishing wheel 405246	250	
	6 WINNER polishing wheel 405247	250	
		3.880	

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## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile T - 30 r3

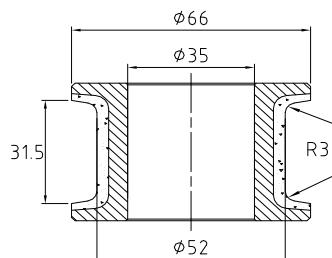


**Ø 58mm - \*\*\* Bore 22mm**

		Description	Sysnr	Price USD
<b>EPIC</b>	<b>BEST SELLER</b>			
0	Segmented profiling wheel	34241437	<b>660</b>	
1	Slotted profiling wheel	34397601	<b>675</b>	
2	Slotted profiling wheel	34397602	<b>675</b>	
3	Slotted profiling wheel	34397603	<b>675</b>	
4	WINNER polishing wheel	34241446	<b>265</b>	
5	WINNER polishing wheel	34241447	<b>265</b>	
6	WINNER polishing wheel	34241448	<b>265</b>	

3.480

### Profile T - 30 r3



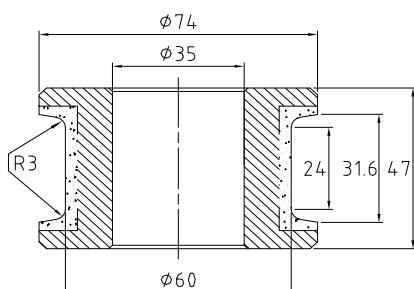
**Ø 66mm**

		Description	Sysnr	Price USD
<b>EPIC</b>	<b>BEST SELLER</b>			
0	Segmented profiling wheel	34047096	<b>565</b>	
1	Slotted profiling wheel	34409121	<b>690</b>	
2	Slotted profiling wheel	34409122	<b>690</b>	
3	Slotted profiling wheel	34409123	<b>690</b>	
* 4	WINNER polishing wheel	402885	<b>270</b>	
* 5	WINNER polishing wheel	402886	<b>270</b>	
* 6	WINNER polishing wheel	402887	<b>270</b>	

3.445

\*minimum external Ø of WINNER = 60mm - larger than metal position

### Profile T - 30 r3



**Ø 80mm**

		Description	Sysnr	Price USD
<b>EPIC</b>	<b>BEST SELLER</b>			
0	Segmented profiling wheel	34203445	<b>745</b>	
1	Slotted profiling wheel	34350830	<b>760</b>	
2	Slotted profiling wheel	34350851	<b>760</b>	
3	Slotted profiling wheel	34350852	<b>760</b>	
4	WINNER polishing wheel	402885	<b>270</b>	
5	WINNER polishing wheel	402886	<b>270</b>	
6	WINNER polishing wheel	402887	<b>270</b>	

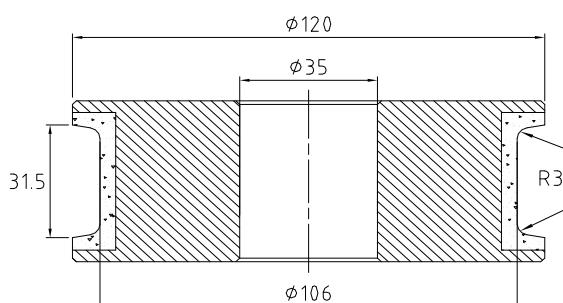
3.835

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## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile T - 30 r3



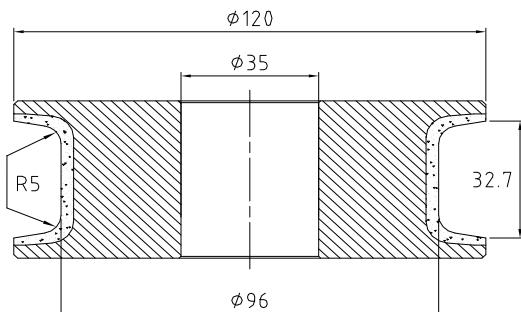
**Ø 120mm**

Description	Sysnr	Price USD
<b>Ø 120mm</b>		
0 Segmented profiling wheel	34047097	<b>940</b>
1 Slotted profiling wheel	34351282	<b>945</b>
2 Slotted profiling wheel	34351283	<b>945</b>
3 Slotted profiling wheel	34351284	<b>945</b>
4 WINNER polishing wheel	402885	<b>270</b>
5 WINNER polishing wheel	402886	<b>270</b>
6 WINNER polishing wheel	402887	<b>270</b>
		<b>4.585</b>

**EPIC**

**BEST  
SELLER**

### Profile T - 30 r5

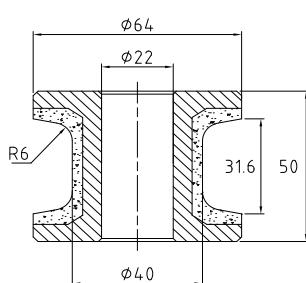


**Ø 120mm**

Description	Sysnr	Price USD
<b>Ø 120mm</b>		
0 Segmented profiling wheel	669886	<b>940</b>
1 Slotted profiling wheel	669887	<b>910</b>
2 Slotted profiling wheel	669889	<b>910</b>
3 Slotted profiling wheel	669890	<b>910</b>
4 WINNER polishing wheel	440414	<b>270</b>
5 WINNER polishing wheel	440415	<b>270</b>
6 WINNER polishing wheel	440416	<b>270</b>
		<b>4.480</b>

**BEST  
SELLER**

### Profile T - 30 r6



**Ø 58mm - \*\*\* Bore 22mm**

Description	Sysnr	Price USD
<b>Ø 58mm - *** Bore 22mm</b>		
0 Segmented profiling wheel	34425270	<b>660</b>
1 Slotted profiling wheel	34422932	<b>675</b>
2 Slotted profiling wheel	34422933	<b>675</b>
3 Slotted profiling wheel	34422934	<b>675</b>
4 WINNER polishing wheel	34432249	<b>265</b>
5 WINNER polishing wheel	34432250	<b>265</b>
6 WINNER polishing wheel	34432281	<b>265</b>
		<b>3.480</b>

**EPIC**

**BEST  
SELLER**

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## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile T - 30 r6</b>	<b>Ø 80mm</b>		<b>BEST SELLER</b>
	0 Segmented profiling wheel 34203447	745	
	1 Slotted profiling wheel 34041419	730	
	2 Slotted profiling wheel 34041420	730	
	3 Slotted profiling wheel 34041431	730	
	4 WINNER polishing wheel 498579	270	
	5 WINNER polishing wheel 498581	270	
	6 WINNER polishing wheel 498583	270	
			3.745
<b>Profile T - 30 r8</b>	<b>Ø 120mm</b>		<b>EPIC BEST SELLER</b>
	0 Segmented profiling wheel 34051207	940	
	1 Slotted profiling wheel 34325927	945	
	2 Slotted profiling wheel 34325929	945	
	3 Slotted profiling wheel 34325941	945	
	4 WINNER polishing wheel 386943	270	
	5 WINNER polishing wheel 386944	270	
	6 WINNER polishing wheel 386945	270	
			4.585
<b>Profile T - 40 r3</b>	<b>Ø 64mm</b>		<b>EPIC BEST SELLER</b>
	0 Segmented profiling wheel 537231	775	
	1 Slotted profiling wheel 34405320	795	
	2 Slotted profiling wheel 34405321	795	
*	3 Slotted profiling wheel 34405322	795	
*	4 WINNER polishing wheel 402888	330	
*	5 WINNER polishing wheel 402889	330	
*	6 WINNER polishing wheel 402890	330	
			4.150

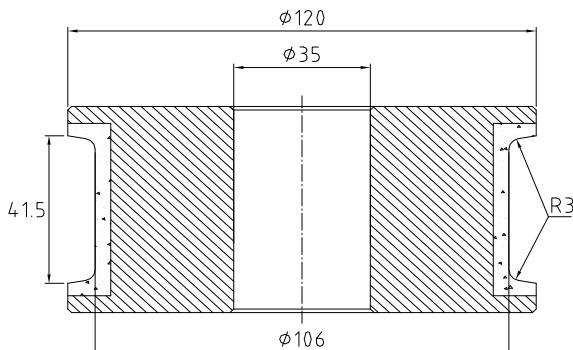
\*minimum external Ø of WINNER = 60mm - larger than metal position

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



### Profile T - 40 r3

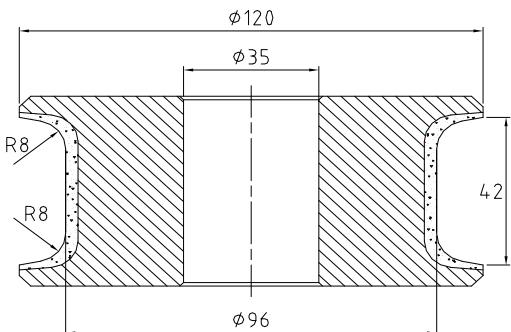


**Ø 120mm**

Description		Sysnr	Price USD
<b>Ø 120mm</b>			
0	Segmented profiling wheel	34053958	<b>1.035</b>
1	Slotted profiling wheel	34421281	<b>1.035</b>
2	Slotted profiling wheel	34421283	<b>1.035</b>
3	Slotted profiling wheel	34421284	<b>1.035</b>
4	WINNER polishing wheel	402888	<b>330</b>
5	WINNER polishing wheel	402889	<b>330</b>
6	WINNER polishing wheel	402890	<b>330</b>
			<b>5.130</b>



### Profile T - 40 r8



**Ø 120mm**

Description		Sysnr	Price USD
<b>Ø 120mm</b>			
0	Segmented profiling wheel	537237	<b>1.035</b>
1	Slotted profiling wheel	537238	<b>990</b>
2	Slotted profiling wheel	537239	<b>990</b>
3	Slotted profiling wheel	541250	<b>990</b>
4	WINNER polishing wheel	386947	<b>330</b>
5	WINNER polishing wheel	386948	<b>330</b>
6	WINNER polishing wheel	386949	<b>330</b>
			<b>4.995</b>



Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile TP - 20 r5 + r1,5</b>	<b>Ø 120mm</b>		
	<b>0 Segmented profiling wheel</b>	480093	<b>655</b>
	<b>1 Slotted profiling wheel</b>	537240	<b>745</b>
	<b>2 Slotted profiling wheel</b>	537241	<b>745</b>
	<b>3 Slotted profiling wheel</b>	541295	<b>745</b>
	<b>4 WINNER polishing wheel</b>	402891	<b>300</b>
	<b>5 WINNER polishing wheel</b>	402892	<b>300</b>
	<b>6 WINNER polishing wheel</b>	402893	<b>300</b>
			<b>3.790</b>
<b>Profile TP - 30 r8 + r2</b>	<b>Ø 120mm</b>		
	<b>0 Segmented profiling wheel</b>	677677	<b>940</b>
	<b>1 Slotted profiling wheel</b>	533526	<b>895</b>
	<b>2 Slotted profiling wheel</b>	533528	<b>895</b>
	<b>3 Slotted profiling wheel</b>	541296	<b>895</b>
	<b>4 WINNER polishing wheel</b>	374813	<b>330</b>
	<b>5 WINNER polishing wheel</b>	374814	<b>330</b>
	<b>6 WINNER polishing wheel</b>	374815	<b>330</b>
			<b>4.615</b>
<b>Profile TP - 40 r10 + r2,5</b>	<b>Ø 140mm</b>		
	<b>0 Segmented profiling wheel</b>	480093	<b>655</b>
	<b>1 Slotted profiling wheel</b>	537242	<b>990</b>
	<b>2 Slotted profiling wheel</b>	537243	<b>990</b>
	<b>3 Slotted profiling wheel</b>	541297	<b>990</b>
	<b>4 WINNER polishing wheel</b>	402894	<b>400</b>
	<b>5 WINNER polishing wheel</b>	402895	<b>400</b>
	<b>6 WINNER polishing wheel</b>	402897	<b>400</b>
			<b>4.825</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



	Description	Sysnr	Price USD
<b>Profile V - 20</b>	<b>Ø 120mm</b>		
	<b>0 Segmented profiling wheel</b>	537256	<b>730</b>
	<b>1 Slotted profiling wheel</b>	537257	<b>690</b>
	<b>2 Slotted profiling wheel</b>	539335	<b>690</b>
	<b>3 Slotted profiling wheel</b>	541303	<b>690</b>
	<b>4 WINNER polishing wheel</b>	386955	<b>250</b>
	<b>5 WINNER polishing wheel</b>	386959	<b>250</b>
	<b>6 WINNER polishing wheel</b>	386961	<b>250</b>
			<b>3.550</b>
<b>Profile V - 30</b>	<b>Ø 80mm</b>		
	<b>0 Segmented profiling wheel</b>	744542	<b>645</b>
	<b>1 Slotted profiling wheel</b>	34417106	<b>685</b>
	<b>2 Slotted profiling wheel</b>	34417107	<b>685</b>
	<b>3 Slotted profiling wheel</b>	34417108	<b>685</b>
	<b>4 WINNER polishing wheel</b>	368110	<b>270</b>
	<b>5 WINNER polishing wheel</b>	368111	<b>270</b>
	<b>6 WINNER polishing wheel</b>	368112	<b>270</b>
			<b>3.510</b>
<b>Profile V - 30</b>	<b>Ø 120mm</b>		
	<b>0 Segmented profiling wheel</b>	34047093	<b>790</b>
	<b>1 Slotted profiling wheel</b>	34368151	<b>825</b>
	<b>2 Slotted profiling wheel</b>	34368152	<b>825</b>
	<b>3 Slotted profiling wheel</b>	34368153	<b>825</b>
	<b>4 WINNER polishing wheel</b>	368110	<b>270</b>
	<b>5 WINNER polishing wheel</b>	368111	<b>270</b>
	<b>6 WINNER polishing wheel</b>	368112	<b>270</b>
			<b>4.075</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE

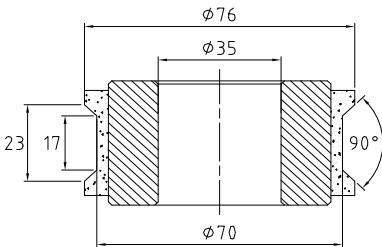
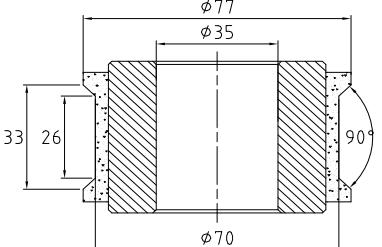
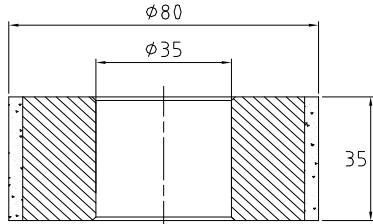


	Description	Sysnr	Price USD
<b>Profile V - 33</b>			
<b>Ø 120mm</b>			
0	Segmented profiling wheel	615628	<b>855</b>
1	Slotted profiling wheel	615635	<b>825</b>
2	Slotted profiling wheel	615629	<b>825</b>
3	Slotted profiling wheel	615630	<b>825</b>
4	WINNER polishing wheel	520007	<b>310</b>
5	WINNER polishing wheel	520008	<b>310</b>
6	WINNER polishing wheel	520009	<b>310</b>
			<b>4.260</b>
<b>Profile V - 40</b>			
<b>Ø 120mm</b>			
0	Segmented profiling wheel	34047095	<b>925</b>
1	Slotted profiling wheel	34415231	<b>930</b>
2	Slotted profiling wheel	34415232	<b>930</b>
3	Slotted profiling wheel	34415233	<b>930</b>
4	WINNER polishing wheel	368113	<b>300</b>
5	WINNER polishing wheel	368114	<b>300</b>
6	WINNER polishing wheel	368115	<b>300</b>
			<b>4.615</b>
<b>Profile V - 60</b>			
<b>Ø 140mm</b>			
0	Segmented profiling wheel	533529	<b>1.285</b>
1	Slotted profiling wheel	533530	<b>1.215</b>
2	Slotted profiling wheel	533533	<b>1.215</b>
3	Slotted profiling wheel	541306	<b>1.215</b>
4	WINNER polishing wheel	386964	<b>465</b>
5	WINNER polishing wheel	386966	<b>465</b>
6	WINNER polishing wheel	386967	<b>465</b>
			<b>6.325</b>

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



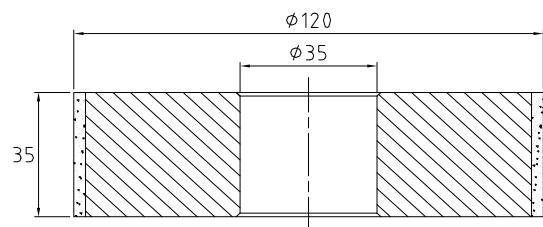
	Description	Sysnr	Price USD																												
<b>Profile X - 20</b>																															
	<b>Ø 80mm</b>																														
																															
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<b>Profile X - 30</b>																															
																															
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3.685																															
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	<b>Ø 80mm</b>																														
																															
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5	WINNER polishing wheel	368117	<b>250</b>																												
6	WINNER polishing wheel	368118	<b>250</b>																												
3.240																															
<span style="color: white; background-color: blue; border-radius: 50%; padding: 2px 5px; font-weight: bold;">BEST SELLER</span>																															

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



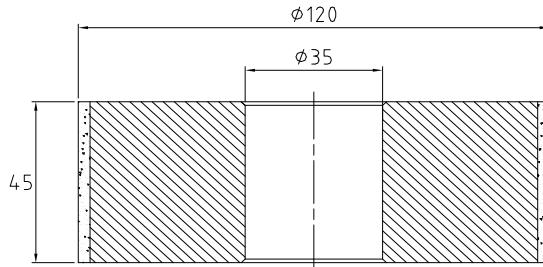
### Profile Z - 35



**Ø 120mm**

		Description	Sysnr	Price USD
0	Segmented profiling wheel	537274	<b>610</b>	
1	Slotted profiling wheel	537276	<b>675</b>	
2	Slotted profiling wheel	537278	<b>675</b>	
3	Slotted profiling wheel	541314	<b>675</b>	
4	WINNER polishing wheel	368116	<b>250</b>	
5	WINNER polishing wheel	368117	<b>250</b>	
6	WINNER polishing wheel	368118	<b>250</b>	
				<b>3.385</b>

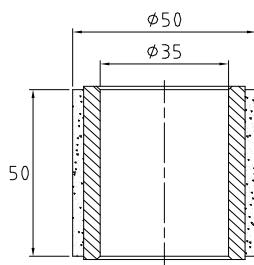
### Profile Z - 45



**Ø 120mm**

		Description	Sysnr	Price USD
0	Segmented profiling wheel	537279	<b>690</b>	
1	Slotted profiling wheel	537280	<b>760</b>	
2	Slotted profiling wheel	537282	<b>760</b>	
3	Slotted profiling wheel	541315	<b>760</b>	
4	WINNER polishing wheel	368116	<b>250</b>	
5	WINNER polishing wheel	368117	<b>250</b>	
6	WINNER polishing wheel	368118	<b>250</b>	
				<b>3.720</b>

### Profile Z - 50



**Ø 50mm**

		Description	Sysnr	Price USD
0	Segmented profiling wheel	537283	<b>435</b>	
1	Slotted profiling wheel	537284	<b>585</b>	
2	Slotted profiling wheel	537285	<b>585</b>	
3	Slotted profiling wheel	541316	<b>585</b>	
*	4 WINNER polishing wheel	368116	<b>250</b>	
*	5 WINNER polishing wheel	368117	<b>250</b>	
*	6 WINNER polishing wheel	368118	<b>250</b>	
				<b>2.940</b>

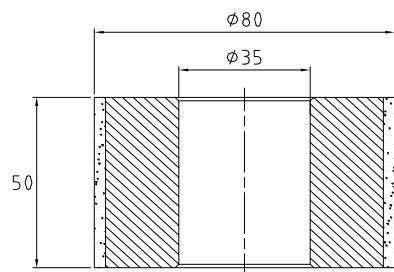
\*minimum external Ø of WINNER = 60mm - larger than metal position

Available on request: electroplated wheels for marble and abrasive polishers

## Profiling wheels for GRANITE and ENGINEERED STONE



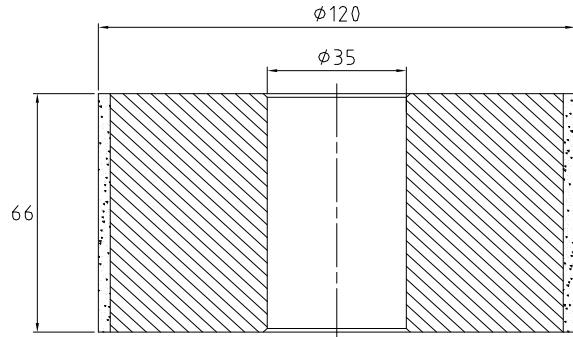
### Profile Z - 50



**Ø 80mm**

Description		Sysnr	Price USD
<b>Ø 80mm</b>			
0 Segmented profiling wheel	768215	<b>495</b>	
1 Slotted profiling wheel	769175	<b>795</b>	
2 Slotted profiling wheel	769176	<b>795</b>	
3 Slotted profiling wheel	769177	<b>795</b>	
4 WINNER polishing wheel	368116	<b>250</b>	
5 WINNER polishing wheel	368117	<b>250</b>	
6 WINNER polishing wheel	368118	<b>250</b>	
			<b>3.630</b>

### Profile Z - 66



**Ø 120mm**

Description		Sysnr	Price USD
<b>Ø 120mm</b>			
0 Segmented profiling wheel	537286	<b>955</b>	
1 Slotted profiling wheel	537287	<b>1.050</b>	
2 Slotted profiling wheel	537288	<b>1.050</b>	
3 Slotted profiling wheel	541317	<b>1.050</b>	
4 WINNER polishing wheel	492139	<b>370</b>	
5 WINNER polishing wheel	492140	<b>370</b>	
6 WINNER polishing wheel	492141	<b>370</b>	
			<b>5.215</b>

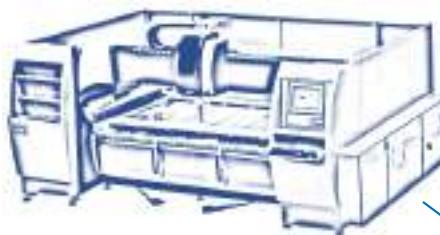
Available on request: electroplated wheels for marble and abrasive polishers

## Guideline for using ceramic slabs on CNC machines



Carefully distribute the suction cups in order to support all the parts of the work piece, especially the most stressed ones. Make sure they are clean and working properly.

Try to avoid creating corners at 90 ° during processing, it is recommended to use radii in and out of the work area.



When removing a lot of material, try to work in more passes rather than in a single pass and, where possible, it is better to work with half tool rather than a full tool. When removing material from surface (grooving/drainboards) maintain a thickness of at least 5mm of material.

While working, there must be a constant and abundant stream of water directed to the front and sides of the blade, as close as possible to the working area.

Application	Guideline for using ceramic slabs on CNC machines
<b>Shaft milling cutters</b>	Avoid sharp edges when entering material, when possible work with half tool. Try to position the tool so that the slab is as close to the attachment as possible.
<b>Roughing wheels</b>	When removing a lot of material, try to work in more passes rather than in a single pass. Try to position the tool so that the slab is as close to the attachment as possible.
<b>Mitre system</b>	When removing a lot of material, try to work in more passes rather than in a single pass.
<b>Profiling wheels</b>	Make an accurate setting (centering - coupling) of the tools to ensure an optimal finish.
<b>Core drills</b>	Proceed in 5 mm steps, leaving a few seconds pause between one step and the next, reduce the speed in and out of the material
<b>Stubbing wheels &amp; Small radius tool for flash fitting top and incremental cutting</b>	Avoid sharp edges when entering material, when possible work with half tool. Try to position the tool so that the slab is as close to the attachment as possible.

Position	Type	Feed rate	Stock removal	Spindle speed
<b>1</b>	Slotted profiling wheel	1 m/min - 2,5 m/mi	0,5 mm	5000-6000 rpm
<b>2</b>	Slotted profiling wheel	1 m/min - 2,5 m/mi	0,3 mm	5000-6000 rpm
<b>3</b>	Slotted profiling wheel	1 m/min - 2,5 m/mi	0,1 mm	5000-6000 rpm
<b>5</b>	Abrasive polishing wheel	0,8 m/min - 1,5 m/mi	Dynamic compensation	2500 rpm
<b>6</b>	Abrasive polishing wheel	0,8 m/min - 1,5 m/mi	Dynamic compensation	2500 rpm

## Profiling wheels for TECHNICAL CERAMICS



Description	Sysnr	Price USD
<b>Profile A - 12 r5</b>		
	<b>Ø 100mm      Bore 35mm</b>	<b>CERAM</b>
	1 Segmented profiling wheel	34442505
	2 Segmented profiling wheel	34442507
	3 Segmented profiling wheel	34442509
	5 Abrasive polishing wheel	34439378
	6 Abrasive polishing wheel	34439379
		<b>2.285</b>
<b>Profile B - 12 r13</b>		
	<b>Ø 120mm      Bore 35mm</b>	<b>CERAM</b>
	1 Slotted profiling wheel	34371958
	2 Slotted profiling wheel	34371960
	3 Slotted profiling wheel	34371971
	5 Abrasive polishing wheel	t.b.c.
	6 Abrasive polishing wheel	250
		<b>2.390</b>
<b>Profile B - 20 r20</b>		
	<b>Ø 120mm      Bore 22mm</b>	<b>CERAM</b>
	1 Slotted profiling wheel	34377491
	2 Slotted profiling wheel	34377492
	3 Slotted profiling wheel	34377500
	5 WINNER polishing wheel	400041
	6 WINNER polishing wheel	400042
		<b>2.580</b>
<b>Profile D - 12 incl.50°</b>		
	<b>Ø 100mm      Bore 22mm</b>	<b>CERAM</b>
	1 Slotted profiling wheel	34484448
	2 Slotted profiling wheel	34484449
	3 Slotted profiling wheel	34484450
	5 Abrasive polishing wheel	34311403
	6 Abrasive polishing wheel	34311406
		<b>2.825</b>

Different machine attachments or diameters available on request

## Profiling wheels for TECHNICAL CERAMICS



	Description	Sysnr	Price USD
<b>Profile D - 20 incl.40°</b>	<b>Ø 120mm Bore 35mm</b>	<b>CERAM</b>	
	<b>1 Slotted profiling wheel</b> 34564255 <b>855</b> <b>2 Slotted profiling wheel</b> 34564257 <b>855</b> <b>3 Slotted profiling wheel</b> 34564258 <b>855</b> <b>5 WINNER polishing wheel</b> 34397421 <b>315</b> <b>6 WINNER polishing wheel</b> 34397422 <b>315</b>		<b>3.195</b>
<b>Profile E - 20</b>	<b>Ø 120mm Bore 22mm</b>	<b>CERAM</b>	
	<b>1 Slotted profiling wheel</b> t.b.c. <b>745</b> <b>2 Slotted profiling wheel</b> t.b.c. <b>745</b> <b>3 Slotted profiling wheel</b> t.b.c. <b>745</b> <b>5 Abrasive polishing wheel</b> 402823 <b>255</b> <b>6 Abrasive polishing wheel</b> 402824 <b>255</b>		<b>2.745</b>
<b>Profile E - 30</b>	<b>Ø 120mm Bore 35mm</b>	<b>CERAM</b>	
	<b>1 Slotted profiling wheel</b> t.b.c. <b>760</b> <b>2 Slotted profiling wheel</b> t.b.c. <b>760</b> <b>3 Slotted profiling wheel</b> t.b.c. <b>760</b> <b>5 WINNER polishing wheel</b> 397237 <b>300</b> <b>6 WINNER polishing wheel</b> 397238 <b>300</b>		<b>2.880</b>
<b>Profile PE - 12 r9,6</b>	<b>Ø 100mm Bore 22mm</b>	<b>CERAM</b>	
	<b>1 Slotted profiling wheel</b> 34357514 <b>555</b> <b>2 Slotted profiling wheel</b> 34357515 <b>555</b> <b>3 Slotted profiling wheel</b> 34357516 <b>555</b> <b>5 WINNER polishing wheel</b> 34479681 <b>205</b> <b>6 WINNER polishing wheel</b> 34479682 <b>205</b>		<b>2.075</b>

Different machine attachments or diameters available on request

## Profiling wheels for TECHNICAL CERAMICS



	Description	Sysnr	Price USD
<b>Profile T - 12 r2,5</b>	<b>Ø 100mm Bore 22mm</b>	<b>CERAM</b>	
	1 Slotted profiling wheel	34392197	<b>555</b>
	2 Slotted profiling wheel	34392198	<b>555</b>
	3 Slotted profiling wheel	34392199	<b>555</b>
	5 WINNER polishing wheel	34479296	<b>205</b>
	6 WINNER polishing wheel	34479297	<b>205</b>
			<b>2.075</b>
<b>Profile T - 20 r3</b>	<b>Ø 65mm Bore 35mm</b>	<b>CERAM</b>	
	1 Slotted profiling wheel	34552754	<b>660</b>
	2 Slotted profiling wheel	34552755	<b>660</b>
	3 Slotted profiling wheel	34552756	<b>660</b>
	5 WINNER polishing wheel	405246	<b>250</b>
	6 WINNER polishing wheel	405247	<b>250</b>
			<b>2.480</b>
<b>Profile V - 12</b>	<b>Ø 120mm Bore 35mm</b>	<b>CERAM</b>	
	1 Slotted profiling wheel	34544589	<b>685</b>
	2 Slotted profiling wheel	34544590	<b>685</b>
	3 Slotted profiling wheel	34544612	<b>685</b>
	5 WINNER polishing wheel	t.b.c.	<b>310</b>
	6 WINNER polishing wheel	t.b.c.	<b>310</b>
			<b>2.675</b>
<b>Profile V - 20</b>	<b>Ø 120mm Bore 35mm</b>	<b>CERAM</b>	
	1 Slotted profiling wheel	34544585	<b>730</b>
	2 Slotted profiling wheel	34544586	<b>730</b>
	3 Slotted profiling wheel	34544587	<b>730</b>
	5 WINNER polishing wheel	386959	<b>250</b>
	6 WINNER polishing wheel	386961	<b>250</b>
			<b>2.690</b>

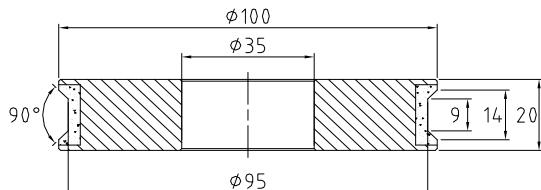
Different machine attachments or diameters available on request

## Profiling wheels for TECHNICAL CERAMICS



Description	Sysnr	Price
		USD

### Profile X - 12

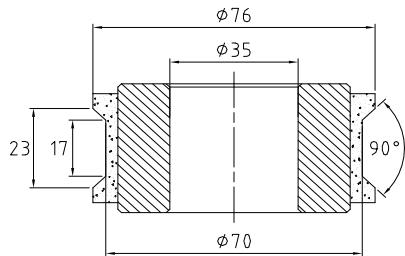


### Ø 100mm Bore 35mm



1	Slotted profiling wheel	34546683	555
2	Slotted profiling wheel	34546684	555
3	Slotted profiling wheel	34546685	555
5	WINNER polishing wheel	500028	250
6	WINNER polishing wheel	500030	250
			2.165

### Profile X - 20



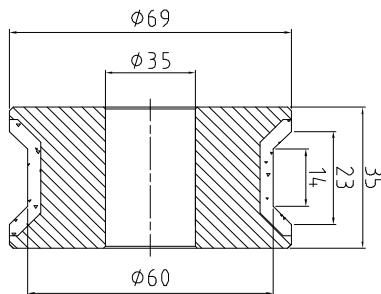
### Ø 76mm Bore 35mm



1	Slotted profiling wheel	34544184	675
2	Slotted profiling wheel	34544185	675
3	Slotted profiling wheel	34544186	675
5	WINNER polishing wheel	374817	250
6	WINNER polishing wheel	374819	250
			2.525



### Profile XS - 20

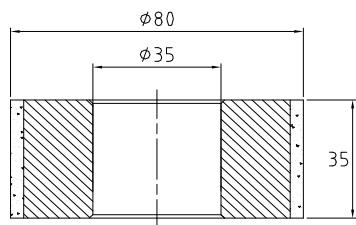


### Ø 70mm Bore 35mm



1	Slotted profiling wheel	34538621	645
2	Slotted profiling wheel	34538622	645
3	Slotted profiling wheel	34538624	645
5	WINNER polishing wheel	34376961	235
6	WINNER polishing wheel	34376962	235
			2.405

### Profile Z - 20 & 30



### Ø 80mm Bore 35mm



1	Slotted profiling wheel	34548904	645
2	Slotted profiling wheel	34548905	645
3	Slotted profiling wheel	34548906	645
5	WINNER polishing wheel	34198317	250
6	WINNER polishing wheel	34011445	250
			1.935

Different machine attachments or diameters available on request

## 1/2" EPIC

The fastest sink tool for countertops

New set of tools with small diameter and half gas connection for inner and outer profiling of slabs made of natural stone, quartz agglomerate and ceramics.

The fastest sink tool for countertops:

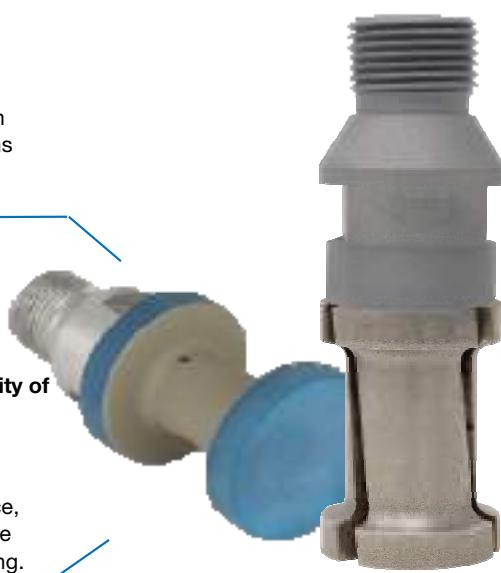


### Innovative geometry:

The inclined slots of the tool allow a constant contact with the slab, minimizing vibrations and chipping.

### Enhanced lifetime and quality of the tools:

The hardness of the bond, constant in all the tool surface, grants an enhancement of the tool lifetime and a top finishing.



### Versatility in use:

The 1/2" EPIC tools can be used to reach blind spots, inner bores of countertops but also for profiling the external sides.

### Ultra high speed:

Due to the bond system and the revolutionized production process the 1/2" EPIC wheels can also exceed the working speed of 1,2m/minute (47 inches/minute)

### Application guide for CNC profiling tools



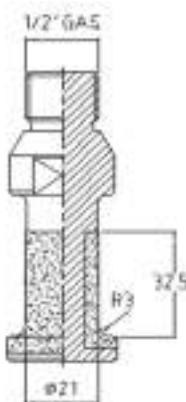
Position	Type	Feed rate	Stock removal	Spindle speed
0	Slotted profiling wheel	0,8m/min - 1,5m/min	0,8 mm	8000 rpm
1	Slotted profiling wheel	0,8m/min - 1,5m/min	0,5 mm	8000 rpm
2	Slotted profiling wheel	0,8m/min - 1,5m/min	0,3 mm	8000 rpm
3	Slotted profiling wheel	0,8m/min - 1,5m/min	0,1 mm	8000 rpm
4	WINNER polishing wheel	up to 1000 mm/min	zero	3500 rpm
5	WINNER polishing wheel	up to 1000 mm/min	zero	3500 rpm
6	WINNER polishing wheel	up to 1000 mm/min	zero	3500 rpm

## Small profiling wheels - 1/2"G fitting for GRANITE and ENGINEERED STONE



Description	Sysnr	Price USD
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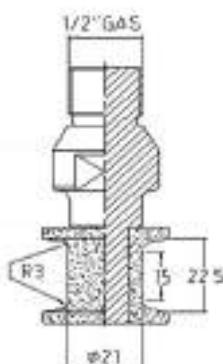
### Profile A - 30 r3



0	Segmented profiling wheel	34521196	355
1	Segmented profiling wheel	34521199	355
2	Segmented profiling wheel	34521200	355
3	Segmented profiling wheel	34521212	355
4	WINNER polishing wheel	491386	255
5	WINNER polishing wheel	491390	255
6	WINNER polishing wheel	491392	255

2.185

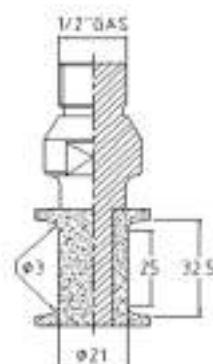
### Profile T - 20 r3



0	Segmented profiling wheel	34521335	330
1	Segmented profiling wheel	34521336	330
2	Segmented profiling wheel	34521337	330
3	Segmented profiling wheel	34521338	330
4	WINNER polishing wheel	34215708	255
5	WINNER polishing wheel	34215709	255
6	WINNER polishing wheel	34215710	255

2.085

### Profile T - 30 r3



0	Segmented profiling wheel	34500269	355
1	Segmented profiling wheel	34500270	355
2	Segmented profiling wheel	34500341	355
3	Segmented profiling wheel	34500342	355
4	WINNER polishing wheel	34425083	255
5	WINNER polishing wheel	34425084	255
6	WINNER polishing wheel	34425085	255

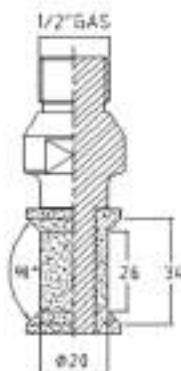
2.185

## Small profiling wheels - 1/2"G fitting for GRANITE and ENGINEERED STONE



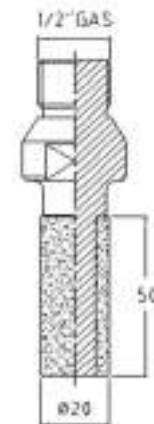
Description	Sysnr	Price USD
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### Profile X - 30



0	Segmented profiling wheel	34521214	340
1	Segmented profiling wheel	34521215	340
2	Segmented profiling wheel	34521217	340
3	Segmented profiling wheel	34521218	340
4	WINNER polishing wheel	482625	280
5	WINNER polishing wheel	482626	280
6	WINNER polishing wheel	482627	280
			2.200

### Profile Z - 50



0	Segmented profiling wheel	34521266	355
1	Segmented profiling wheel	34521267	355
2	Segmented profiling wheel	34521334	355
3	Segmented profiling wheel	34508111	355
4	WINNER polishing wheel	491425	255
5	WINNER polishing wheel	491427	255
6	WINNER polishing wheel	491429	255
			2.185

## Small profiling wheels - 1/2"G fitting for TECHNICAL CERAMICS



minimum external Ø	Description	Sysnr	Price USD
<b>Profile T - 20 r3</b>	<b>Ø20mm</b>	<b>1/2"G fitting</b>	<b>CERAM</b>
		1 Profiling router 34531143	<b>375</b>
		2 Profiling router 34531145	<b>375</b>
		3 Profiling router 34531146	<b>375</b>
		5 WINNER polishing wheel 34215709	<b>255</b>
		6 WINNER polishing wheel 34215710	<b>255</b>
			<b>1.635</b>
<b>Profile X - 12</b>	<b>Ø20mm</b>	<b>1/2"G fitting</b>	<b>CERAM</b>
		1 Profiling router 34396510	<b>285</b>
		2 Profiling router 34396511	<b>285</b>
		3 Profiling router 34396513	<b>285</b>
		5 WINNER polishing wheel 34485856	<b>250</b>
		6 WINNER polishing wheel 34485857	<b>250</b>
			<b>1.355</b>
<b>Profile X - 20</b>	<b>Ø20mm</b>	<b>1/2"G fitting</b>	<b>CERAM</b>
		1 Profiling router 34398223	<b>315</b>
		2 Profiling router 34398224	<b>315</b>
		3 Profiling router 34398225	<b>315</b>
		5 WINNER polishing wheel 588912	<b>255</b>
		6 WINNER polishing wheel 588913	<b>255</b>
			<b>1.455</b>
<b>Profile X - 30</b>	<b>Ø20mm</b>	<b>1/2"G fitting</b>	<b>CERAM</b>
		1 Profiling router 34434408	<b>375</b>
		2 Profiling router 34434410	<b>375</b>
		3 Profiling router 34434421	<b>375</b>
		5 WINNER polishing wheel 482626	<b>280</b>
		6 WINNER polishing wheel 482627	<b>280</b>
			<b>1.685</b>





OTHER  
CNC TOOLS

## Shaft milling cutters

	<b>Ø</b>	diamond length	Fitting	Grit	Spindle speed	Feed rate	Sysnr	Price
USD								
	<b>SILVER</b> Universal	20mm 23mm	45mm 50mm	1/2"G	5.500-6.000 rpm 5.000-5.500 rpm	250-300 mm/min 200-300 mm/min	34205050 34209994	<b>140</b> <b>140</b>
	<b>YELLOW</b> High speed	23mm	50mm	1/2"G	5.000-5.500 rpm	400-450 mm/min	34019617	<b>140</b>
	<b>WHITE</b> Long life	23mm	50mm	1/2"G	5.000-5.500 rpm	200-300 mm/min	34205520	<b>140</b>
	<b>RED</b> Soft granite	23mm 23mm 23mm 23mm 23mm	35mm 50mm 50mm 70mm 85mm	1/2"G 1/2"G Wenzler 1/2"G 1/2"G	5.000-5.500 rpm 5.000-5.500 rpm 5.000-5.500 rpm 5.000-5.500 rpm 5.000-5.500 rpm	200-300 mm/min 200-300 mm/min 200-300 mm/min 200-300 mm/min 200-300 mm/min	34205136 34209998 886413 886058 362903	<b>140</b> <b>140</b> <b>130</b> <b>270</b> <b>340</b>
	<b>BLUE</b> Hard granite	23mm 23mm	35mm 50mm	1/2"G 1/2"G	5.500-6.000 rpm 5.000-5.500 rpm	250-300 mm/min 200-300 mm/min	34205138 34210001	<b>140</b> <b>140</b>
	<b>GOLD</b> Engineered stone	23mm 23mm	35mm 50mm	1/2"G 1/2"G	5.500-6.000 rpm 5.000-5.500 rpm	250-300 mm/min 200-300 mm/min	34205137 34209996	<b>140</b> <b>140</b>

## Shaft milling cutters

	Ø	diamond length	Fitting	Grit	Spindle speed	Feed rate	Sysnr	Price
USD								
<b>ELECTRO-PLATED Marble</b>	16mm	45mm	1/2"G	D602	5.500-6.000 rpm	250-400 mm/min	462133	195
	22mm	45mm	1/2"G	D602	5.000-5.500 rpm	250-400 mm/min	288043	195
	22mm	65mm	1/2"G	D602	5.000-5.500 rpm	250-400 mm/min	34159508	315
<b>CUTTING &amp; DRILLING With reinforced base segment</b>	23mm	35mm	1/2"G		5.000-5.500 rpm	200-300 mm/min	400038	190
	23mm	50mm	1/2"G		5.000-5.500 rpm	200-300 mm/min	34210126	195
	23mm	65mm	1/2"G		5.000-5.500 rpm	150-250 mm/min	34222148	285
	23mm	85mm	1/2"G		5.000-5.500 rpm	150-250 mm/min	365852	355
<b>CERAM Ceramic slabs &amp; Dekton</b>	23mm	25mm	1/2"G	Z3BCU	4.800-5.500 rpm	250-300 mm/min*	34214438	150
	23mm	50mm	1/2"G	Z3BCU	4.800-5.500 rpm	250-300 mm/min*	34012448	175
	16mm	25mm	1/2"G	Ceram5	5.500-6.500 rpm	200-300 mm/min*	34340628	145

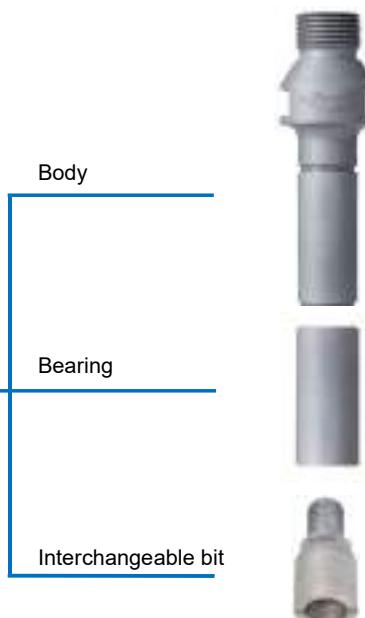
\* 40% reduction of the speed rate is always suggested when entering and exiting the material.

## Electroplated seaming wheels

	Ø	diamon d length	Fitting	Grit	Spindle speed	Feed rate	Sysnr	Price
USD								
	25mm	50mm	1/2"G	D602	POS. 1		34012946	235
	25mm	50mm	1/2"G	D302	POS. 2		34012949	235
	50mm	50mm	1/2"G	D427	POS. 1		34008584	240
	50mm	50mm	1/2"G	D107	POS. 2		34008585	240



Complete tool  
(body + bearing + interchangeable bit)



## Multiple pass milling cutters

	diamond length	Fitting	Spindle speed	Feed rate	Sysnr	Price
USD						
Complete tool (body + bearing + interchangeable bit)	for granite	20X20mm	1/2"G	4.000-4.500 rpm	100-300 mm/min*	462030      175
	for marble	20X20mm	1/2"G	4.000-4.500 rpm	100-300 mm/min*	34012129      175

\* 40% reduction of the speed rate is always suggested when entering and exiting the material.

	diamond length	Fitting	Sysnr	Price
USD				
Replacement bit for granite	20X20mm	M12	34012130	50
Replacement bit for marble	20X20mm	M12	34012141	50
<hr/>				
Bearing Prolonged - Ø19 mm x 44,5mm			462036	36
<hr/>				
Body	46mm	1/2"G	462035	95
<hr/>				
Prolonged body (no bearing)	118mm	1/2"G	459422	445

## Core drills



### Segmented core drills for NATURAL and ENGINEERED STONE

Other dimensions available on request

Ø (External)	Segment thickness	Working length	Fitting	Spindle speed	Feed rate	Sysnr	Price
35mm	2,2mm	55mm	1/2"G	3.000 rpm	40 mm/min	34159719	72



### Core drills with THIN WALL for NATURAL and ENGINEERED STONE

Other dimensions available on request

Ø (External)	Segment thickness	Working length	Fitting	Spindle speed	Feed rate	Sysnr	Price
6mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	34290211	63
8mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	34289615	68
10mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	535643	68
11mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	486211	69
12mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	486212	71
14mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	486213	77
15mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	535644	77
16mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	512866	78
20mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	486214	87
21mm	1mm	55mm	1/2"G	3.000 rpm	25-30 mm/min	34184687	92
22mm	1mm	55mm	1/2"G	2.500 rpm	27-35 mm/min	512868	92
23mm	1mm	55mm	1/2"G	2.500 rpm	27-35 mm/min	535647	99
25mm	1mm	55mm	1/2"G	2.500 rpm	27-35 mm/min	462441	105
27mm	1mm	55mm	1/2"G	2.500 rpm	27-35 mm/min	535648	110
28mm	1mm	55mm	1/2"G	2.500 rpm	27-35 mm/min	535649	110
30mm	1mm	55mm	1/2"G	2.000 rpm	27-35 mm/min	462443	115
32mm	1mm	55mm	1/2"G	2.000 rpm	27-35 mm/min	462444	120
35mm	1mm	55mm	1/2"G	2.000 rpm	27-35 mm/min	462445	130
36mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	497946	130
37mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	497948	140
38mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	462446	140
40mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	462448	150
45mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	512873	160
50mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	641923	175
51mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	34011881	180
54mm	1mm	55mm	1/2"G	1.200 rpm	27-35 mm/min	34010351	190
60mm	1mm	55mm	1/2"G	800 rpm	25-30 mm/min	512875	220
62mm	1mm	55mm	1/2"G	800 rpm	25-30 mm/min	34322689	225
68mm	1mm	55mm	1/2"G	800 rpm	25-30 mm/min	535863	250
80mm	1mm	55mm	1/2"G	800 rpm	25-30 mm/min	34261970	285
82mm	1mm	55mm	1/2"G	800 rpm	25-30 mm/min	34322690	285
100mm	1mm	55mm	1/2"G	800 rpm	25-30 mm/min	34185025	355



### Electroplated core drills for MARBLE and LIMESTONES

Other dimensions available on request

<b>Ø (External)</b>	<b>Grit</b>	<b>Working length</b>	<b>Fitting</b>	<b>Spindle speed</b>	<b>Feed rate</b>	<b>Sysnr</b>	<b>Price</b>
25mm	D602	100mm	1/2"G	3.000 rpm	25-30 mm/min	34011968	<b>160</b>
30mm	D602	100mm	1/2"G	2.000 rpm	27-35 mm/min	34011969	<b>180</b>
35mm	D602	100mm	1/2"G	2.000 rpm	27-35 mm/min	479553	<b>195</b>
60mm	D602	100mm	1/2"G	800 rpm	25-30 mm/min	682242	<b>265</b>



### Core drills for TECHNICAL CERAMIC SLABS

Other dimensions available on request

CERAM

<b>Ø (External)</b>	<b>Segment thickness</b>	<b>Working length</b>	<b>Fitting</b>	<b>Spindle speed</b>	<b>Feed rate</b>	<b>Sysnr</b>	<b>Price</b>
10mm	1mm	50mm	1/2"G	3.000 rpm	25-30 mm/min	34336069	<b>110</b>
18mm	1mm	50mm	1/2"G	3.000 rpm	25-30 mm/min	34299716	<b>125</b>
20mm	1mm	50mm	1/2"G	3.000 rpm	25-30 mm/min	34311230	<b>125</b>
22mm	1mm	50mm	1/2"G	2.500 rpm	27-35 mm/min	34180357	<b>135</b>
30mm	1mm	50mm	1/2"G	2.000 rpm	27-35 mm/min	34279478	<b>150</b>
32mm	1mm	50mm	1/2"G	2.000 rpm	27-35 mm/min	34180358	<b>160</b>
35mm	1mm	50mm	1/2"G	2.000 rpm	27-35 mm/min	34339989	<b>160</b>
60mm	1mm	50mm	1/2"G	800 rpm	25-30 mm/min	34327355	<b>265</b>
65mm	1mm	50mm	1/2"G	800 rpm	25-30 mm/min	34327356	<b>285</b>
68mm	1mm	50mm	1/2"G	800 rpm	25-30 mm/min	34311281	<b>285</b>

## Blind hole drills



**Blind core drills for NATURAL and  
ENGINEERED STONE**

Other dimensions available on request

Ø (External)	Working length	Fitting	Spindle speed	Feed rate	Sysnr	Price
					USD	
5mm	55mm	1/2"G	6.200 rpm	15 mm/min	631794	<b>60</b>
6mm	55mm	1/2"G	6.200 rpm	15 mm/min	403074	<b>63</b>
7mm	55mm	1/2"G	5.800 rpm	20 mm/min	34005890	<b>66</b>
8mm	55mm	1/2"G	5.800 rpm	20 mm/min	403075	<b>66</b>
10mm	55mm	1/2"G	5.800 rpm	20 mm/min	526865	<b>74</b>
11mm	55mm	1/2"G	5.500 rpm	15 mm/min	486210	<b>81</b>
12mm	55mm	1/2"G	5.500 rpm	15 mm/min	34013420	<b>81</b>
14mm	55mm	1/2"G	5.500 rpm	15 mm/min	484102	<b>98</b>
5mm	55mm	10 mm diameter shaft	6.200 rpm	15 mm/min	557355	<b>36</b>
6mm	55mm	10 mm diameter shaft	6.200 rpm	15 mm/min	34013421	<b>39</b>
7mm	55mm	10 mm diameter shaft	5.800 rpm	20 mm/min	34013422	<b>41</b>
8mm	55mm	10 mm diameter shaft	5.800 rpm	20 mm/min	487268	<b>42</b>
10mm	55mm	10 mm diameter shaft	5.800 rpm	20 mm/min	526863	<b>53</b>
11mm	55mm	10 mm diameter shaft	5.500 rpm	15 mm/min	493583	<b>54</b>
12mm	55mm	10 mm diameter shaft	5.500 rpm	15 mm/min	526864	<b>66</b>
14mm	55mm	10 mm diameter shaft	5.500 rpm	15 mm/min	522720	<b>78</b>

## High speed Calibrating / Stubbing wheels



Easy turn over: Brass body does not rust and allows wheel to be turned over easily. Versions complete with 1/2" Gas attachments have fitting and screws in high grade stainless steel.

Improved Productivity:  
Specifically designed bond  
means high feed speeds

Diameter	Height	Fitting	Spindle speed	Feed rate	Stock removal	Sysnr	Price
USD							
	<b>Ø 50mm</b>	<b>Stubbing wheels for GRANITE and ENGINEERED STONE</b>					
50mm	30mm	Bore: 14mm (3 + 3 holes)	6.000 rpm	400 mm/min	1-3 mm		
			Complete tool			34363399	<b>285</b>
			Diamond wheel only			34363397	<b>225</b>
			Only 1/2"G fitting with screws			34391409	<b>80</b>
	<b>Ø 90mm</b>	<b>Stubbing wheels for GRANITE and ENGINEERED STONE</b>					
90mm	30mm	Bore: 50mm (3 + 3 holes)	5.000 rpm	400 mm/min	1-3 mm		
			Complete tool			34378604	<b>385</b>
			Diamond wheel only			34357681	<b>300</b>
			Only 1/2"G fitting with screws			81014975	<b>95</b>
	<b>Ø 90mm</b>	<b>Stubbing wheels for GRANITE and ENGINEERED STONE</b>					
<u>Very long life: Class leading 10mm thick diamond band means optimum life.</u>							
90mm	30mm	Bore: 20mm (4 + 4 holes)	5.000 rpm	400 mm/min	1-3 mm		
			Complete tool			34058413	<b>415</b>
			Diamond wheel only			34052986	<b>340</b>
			Only 1/2"G fitting with screws			81014978	<b>99</b>
	<b>Ø 100mm</b>	<b>Stubbing wheels for GRANITE and ENGINEERED STONE</b>					
<u>Very long life: Class leading 10mm thick diamond band means optimum life.</u>							
100mm	30mm	Bore: 50mm (3 + 3 holes)	5.000 rpm	400 mm/min	2-4 mm		
			Complete tool			34228532	<b>465</b>
			Diamond wheel only			34228531	<b>390</b>
			Only 1/2"G fitting with screws			81014975	<b>95</b>

**BEST SELLER**

Diameter	Height	Fitting	Spindle speed	Feed rate	Tiles automatic	Sysnr	Price
			<b>Ø 90mm</b>	<b>Stubbing wheels for MARBLE and CALCAREOUS AGGLOMERATE</b>			
90mm	30mm	Bore: 50mm (3 + 3 holes)	5.000 rpm	400 mm/min	1-3 mm		
			Complete tool			-	<b>415</b>
			Diamond wheel only			34357680	<b>340</b>
			Only 1/2"G fitting with screws			81014975	<b>95</b>
			<b>Ø 50mm</b>	<b>Stubbing wheels for TECHNICAL CERAMICS and DEKTON</b>			
50mm	30mm	Bore: 14mm (3 + 3 holes)	6.000 rpm	400 mm/min	1-3 mm		
			Complete tool			34398390	<b>285</b>
			Diamond wheel only			34376163	<b>225</b>
			Only 1/2"G fitting with screws			34391409	<b>80</b>

## Calibrating / Stubbing wheels for GRANITE and ENGINEERED STONE

Diameter	Segment height	Fitting	Spindle speed	Feed rate	Stock removal	Sysnr	Price
USD							
							
<b>Ø 50mm</b>							
50mm	25mm	2 holes	5.000-6.000 rpm	100-200 mm/min	1-3 mm		
						897213	<b>355</b>
						242579	<b>310</b>
						81014977	<b>95</b>
							
<b>Ø 80mm</b>							
80mm	20mm	Bore: 20mm 4 + 4 holes	4.000-5.000 rpm	150-300 mm/min	2-4 mm		
						479554	<b>390</b>
						762197	<b>390</b>
						762199	<b>315</b>
						81014978	<b>99</b>
						301418	<b>99</b>
							
<b>Ø 85mm</b>							
85mm	20mm	Bore: 50mm 3 + 3 holes	4.000-5.000 rpm	150-300 mm/min	2-4 mm		
						34011965	<b>390</b>
						67966	<b>315</b>
						81014979	<b>99</b>
							
<b>Ø 100mm</b>							
100mm	20mm	Bore: 20mm 4 + 4 holes	4.000-5.000 rpm	200-400 mm/min	2-4 mm		
						564862	<b>520</b>
						34011941	<b>465</b>
						81014978	<b>99</b>
							
<b>Ø 20mm - Ø 30mm - Ø 35mm</b>							
20mm	10mm	1/2"G	4.000-5.000 rpm	200-400 mm/min	1-3 mm	534995	<b>205</b>
30mm	18mm	1/2"G	4.000-5.000 rpm	200-400 mm/min	1-3 mm	638058	<b>210</b>
35mm	18mm	1/2"G	4.000-5.000 rpm	200-400 mm/min	1-3 mm	34013269	<b>220</b>

**Calibrating / Stubbing wheels for MARBLE and LIMESTONES**

## **Stubbing wheels for TECHNICAL CERAMICS**



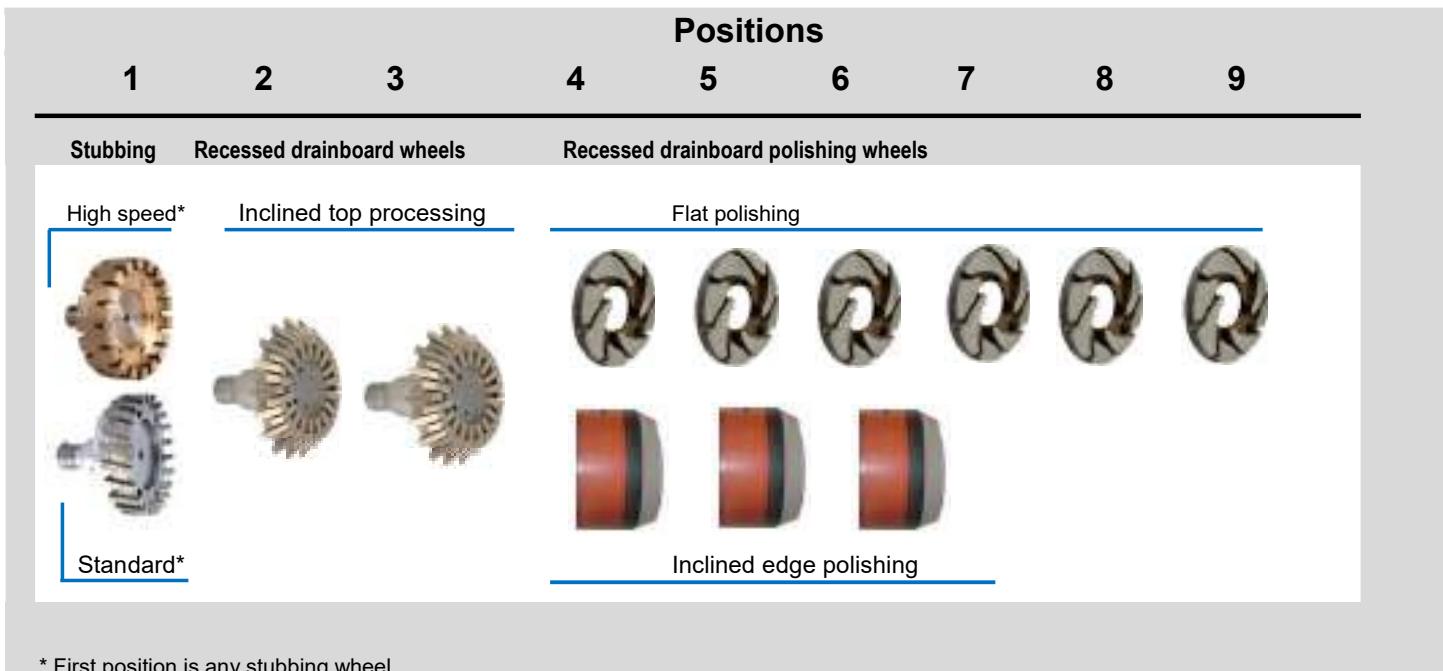
Ø 12.5mm

## **Small radius tool for flash fitting top and incremental cutting**

CERAM

Diameter	Working length	Fitting	Spindle speed	Feed rate	Stock removal	Sysnr	Price
USD							
8mm	12mm	1/2"G	5.500 rpm	100-200 mm/min	0,5 mm	34474832	120,-
12,5mm	12mm	1/2"G	4.500 rpm	150-300 mm/min	0,5 mm	34408605	120,-
12,5mm	20mm	1/2"G	4.500 rpm	150-300 mm/min	0,5 mm	34476406	125,-

## Recessed drainboard wheels for GRANITE and ENGINEERED STONE 45° inclination



\* First position is any stubbing wheel

### Recessed drainboard wheels

Diameter	Grit	Fitting	Spindle speed	Feed rate	Stock removal	Sysnr	Price
USD							
	100mm	Medium	1/2"G	3.800-4.500 rpm	200-400 mm/min	0,3-0,4 mm	189952
	100mm	Fine	1/2"G	3.800-4.500 rpm	200-400 mm/min	0,2 mm	189954

### Recessed drainboard polishing wheels

Diameter	Grit	Spindle speed	Feed rate	Sysnr	Sysnr	Price
						USD
	100mm	50	1.200 rpm	4.000 mm/min	Snail fitting	34012971
	100mm	100	1.200 rpm	4.000 mm/min		34012972
	100mm	200	1.200 rpm	4.000 mm/min	34012905	265
	100mm	500	1.200 rpm	4.000 mm/min	34012906	265
	100mm	1000	1.200 rpm	4.000 mm/min	34012907	265
	100mm	2000	1.200 rpm	4.000 mm/min	34012908	265
	100mm	3000	1.200 rpm	4.000 mm/min	34012909	265
	100mm	dark buff	1.000-1.200 rpm	3.500 mm/min	475638	394184
	100mm	500	1.000-1.200 rpm	3.500 mm/min	Bore 35mm	400033
	100mm	1000	1.000-1.200 rpm	3.500 mm/min		400035
	100mm	2000	1.000-1.200 rpm	3.500 mm/min		400036

## Drainboard grooving routers and wheels for GRANITE and ENGINEERED STONE



**Single pass grooving routers**

Position	Diameter	Radius	Length	Fitting	Grit	Spindle speed	Feed rate	Sysnr	Price USD
1	5 mm	2,5 mm	15 mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	34338467	225
1	6 mm	3 mm	15 mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	364670	225
1	10 mm	5 mm	10 mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	298086	220
1	12 mm	6 mm	20 mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	762562	235
1	15 mm	7,5 mm	20 mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	298087	250
1	20 mm	10 mm	20 mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	298088	265



**Multiple pass grooving router sets**

### Set of wheels for 12mm

Position	Diameter	Radius	Length	Fitting	Grit	Spindle speed	Feed rate	Sysnr	Price USD
1	10 mm	5 mm	20mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	298086	220
2	11 mm	5,5 mm	20mm	1/2" G	M12	4.000-6.000 rpm	200-500 mm/min	34041173	220
3	11,6 mm	5,8 mm	20mm	1/2" G	M19	4.000-6.000 rpm	200-500 mm/min	34041174	220
4	12 mm	6 mm	20mm	1/2" G	M20	4.000-6.000 rpm	200-500 mm/min	34041175	220

### Set of wheels for 15mm

Position	Diameter	Radius	Length	Fitting	Grit	Spindle speed	Feed rate	Sysnr	Price USD
1	12mm	6mm	20mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	762562	235
2	14mm	7mm	20mm	1/2" G	M12	4.000-6.000 rpm	200-500 mm/min	762563	235
3	14,6mm	7,3mm	20mm	1/2" G	M19	4.000-6.000 rpm	200-500 mm/min	762564	235
4	15mm	7,5mm	20mm	1/2" G	M20	4.000-6.000 rpm	200-500 mm/min	762565	235

### Set of wheels for 20mm

Position	Diameter	Radius	Length	Fitting	Grit	Spindle speed	Feed rate	Sysnr	Price USD
1	17mm	8,5mm	20mm	1/2" G	M9	4.000-6.000 rpm	200-500 mm/min	762566	250
2	19mm	9,5mm	20mm	1/2" G	M12	4.000-6.000 rpm	200-500 mm/min	762567	250
3	19,6mm	9,8mm	20mm	1/2" G	M19	4.000-6.000 rpm	200-500 mm/min	762568	250
4	20mm	10mm	20mm	1/2" G	M20	4.000-6.000 rpm	200-500 mm/min	762569	250

## Drainboard grooving routers and wheels for GRANITE and ENGINEERED STONE



	Diameter	Radius	Bore	Grit	Spindle speed	Feed rate	Sysnr	Price
Grooving wheel	140mm	5mm	30mm	Fine	2.500 rpm	500 mm/min	34228533	<b>630</b>
Abrasive polishing whe	140mm	5mm	30mm	400	1.500 rpm	500 mm/min	34238113	<b>205</b>
Abrasive polishing whe	140mm	5mm	30mm	1000	1.500 rpm	500 mm/min	34238115	<b>205</b>
Grooving wheel	150mm	5mm	30mm	Fine	2.500 rpm	500 mm/min	486176	<b>670</b>
Abrasive polishing whe	150mm	5mm	30mm	400	1.500 rpm	500 mm/min	362752	<b>210</b>
Abrasive polishing whe	150mm	5mm	30mm	1000	1.500 rpm	500 mm/min	491727	<b>210</b>
Grooving wheel	150mm	5mm	22mm	Fine	2.500 rpm	500 mm/min	34012064	<b>670</b>
Abrasive polishing whe	180mm	5mm	22mm	400	1.500 rpm	500 mm/min	342092	<b>210</b>

## Writing bits

	Fitting	Spindle speed	Feed rate	Sysnr	Price
--	---------	---------------	-----------	-------	-------

USD



472215    472213    472216    472214    472217

Mushroom	Sintered bits	$\varnothing 15 \times 13$ mm R6	6mm	6.000 rpm	100-200 mm/min	472215	<b>59</b>
Cylinder	Sintered bits	$\varnothing 15 \times 13$ mm	6mm	6.000 rpm	100-200 mm/min	472213	<b>77</b>
Conical	Sintered bits	$\varnothing 15 - 13$ mm	6mm	6.000 rpm	100-200 mm/min	472216	<b>51</b>
Trapezoidal	Sintered bits	$\varnothing 15 \times 13$ mm	6mm	6.000 rpm	100-200 mm/min	472214	<b>59</b>
Cylinder	Sintered bits	$\varnothing 10 - 30$ mm	6mm	6.000 rpm	100-200 mm/min	472217	<b>77</b>



20 piece set (selection of shapes)

6mm    6.000 rpm    100-300 mm/min    34017793    **180**

## Writing bits

	Fitting	Spindle speed	Feed rate	Sysnr	Price
	USD				
					
Universal	Bas-relief bits - Universal	1/2"G	7.000 rpm	100 mm/min	437424
Widia	Bas-relief bits - Widia, radius= 5mm with water flow	1/2"G	7.000 rpm	100 mm/min	588405
	Bas-relief bits - Widia, radius= 3mm with water flow	1/2"G	7.000 rpm	100 mm/min	437428
					205
					205

Universal      Widia

Widia - angle 60°	10mm	6.000 rpm	100 - 200 mm/min	650227	47
Widia - angle 90°	10mm	6.000 rpm	100 - 200 mm/min	569290	47
PCD - angle 60°	10mm	6.000 rpm	100 - 200 mm/min	361731	315
PCD - angle 90°	10mm	6.000 rpm	100 - 200 mm/min	285638	315

## Adapters

	Sysnr	Price
		
Basic with grub screw (D6mm - 1/2" G)	34008623	95
Basic with grub screw (D10mm - 1/2" G)	34008608	95
		
Professional with 6mm and 10mm collets	333774	315

## Abrasives sticks



		Grit	Sysnr	Price USD
Abrasive sticks	200X50X10	150	34217115	<b>6,80</b>
Abrasive sticks	150X25X15	150	34217113	<b>6,80</b>
Abrasive sticks	150X20X10	300	34217114	<b>6,80</b>

## Adapters and fittings



531608



301421



377591



301422

	Sysnr	Price USD
Bore reduction 35mm / 30mm	531608	<b>95</b>
Bore reduction 35mm / 22mm (Bavelloni)	301421	<b>57</b>
Adapter 1/2"G Thickness -20mm	377591	<b>99</b>
Adapter / Washer Thickness 5mm	301422	<b>12</b>



A close-up photograph of a man with a beard and short hair, wearing a dark blue long-sleeved shirt. He is looking down at a task he is performing. The background is blurred, showing what appears to be a workshop or industrial setting with various tools and equipment.

TOOLS FOR  
PORTABLE MACHINES

## Wet and dry cutting saw blades for portable machines

NEW



Turbo with lateral supports



Electroplated blade



Continuous band



Continuous band DCT\*\*\*

	Diameter	Fitting	Spec	Application	Sysnr	Price
						USD
Turbo with lateral supports	115mm	Bore 22,2mm	DR	hard stone	34074590	23
Turbo with lateral supports	115mm	Flanged M14	DR	hard stone	34059103	38
Turbo with lateral supports	125mm	Bore 22,2mm	DR	hard stone	613026	29
Turbo with lateral supports	125mm	Flanged M14	DR	hard stone	628808	39
Turbo with lateral supports	150mm	Flanged M14	DR	hard stone	34007823	51
Turbo with lateral supports	230mm	Bore 22,2mm	DR	hard stone	628809	60
Turbo with lateral supports	230mm	Flanged 22,2mm	DR	hard stone	728517	71
Turbo with lateral supports	230mm	Flanged M14	DR	hard stone	34077361	71
Electroplated blade	125mm	Flanged M14	DREL	Marble	34012212	57
Electroplated blade	150mm	Flanged M14	DREL	Marble	34012224	74
Electroplated blade	180mm	Flanged M14	DREL	Marble	34012748	77
Electroplated blade	230mm	Flanged 22,2mm	DREL	Marble	34012223	100

CERAM

Continuous band	115mm	Bore 22,2mm	DR	Universal	34008577	42
Continuous band	125mm	Bore 22,2mm	DR	Universal	34363016	45
Continuous band	125mm	Flanged M14	DR	Universal	34364554	54
Continuous band	180mm	Bore 22,2mm	DCT***	Universal	639634	72
Continuous band	200mm	Bore 22,2mm	DCT***	Universal	676791	84
Continuous band	230mm	Bore 22,2mm	DCT***	Universal	639635	95

## Wet and dry cutting saw blades PREMIUM

NEW



707365



34558346

	Diameter	Fitting	WxH	Application	Sysnr	Price
						USD
C3W - TGD® technology	230mm	Bore 22,23mm	2,4x14	hard stone	707365	190

CERAM

Electroplated DREL-FULL	115mm	Flanged M14	2,2x10	Universal	34558346	71
Electroplated DREL-FULL	125mm	Flanged M14	1,8x10	Universal	34527172	77
Electroplated DREL-FULL	230mm	Flanged M14	2,5x20	Universal	34557541	120

## Wet and dry grinding cups and polishing pads for portable machines



Grinding wheel - metal bond

	Diameter	Fitting	Grit	Sysnr	Price USD
Turbo - wet and dry	100mm	Flanged M14	M78 Granite	551205	72



PREMIUM\*\*\*  
Grinding wheel - resin bond - Universal

CERAM

	Dimensions	Fitting	Spec	Grit	Pieces per box	Sysnr	Price /Unit
11BT	110/90x55mm	22,23mm	1C16L4B2	16	2	310980	29
	110/90x55mm	22,23mm	1C24L4B2	24	2	318070	29
	110/90x55mm	22,23mm	1C60J4B2	60	2	314463	29
	110/90x55mm	22,23mm	1C120J4B0	120	2	317307	29
6ZB	110/45mm	M14	1C24L4B2	24	2	89383	29
	110/45mm	M14	1C60J4B2	60	2	83585	29
	110/45mm	M14	1C120J4B2	120	2	56895	29
	110/45mm	M14	1C220J4B0	220	2	553403	29
11ZB	110/90x55mm	M14	1C16L4B2	16	2	310992	36
	110/90x55mm	M14	1C24L4B2	24	2	310993	36
	110/90x55mm	M14	1C60J4B2	60	2	321211	36
	110/90x55mm	M14	1C120J4B0	120	2	320074	36
	110/90x55mm	M14	1C220J4B0	220	2	326214	36
	130/90x55mm	M14	1C16L4B2	16	2	310994	39
	130/90x55mm	M14	1C24L4B2	24	2	310995	39
	130/90x55mm	M14	1C60J4B2	60	2	320075	39
	130/90x55mm	M14	1C120J4B0	120	2	424846	39
	130/90x55mm	M14	1C220J4B0	220	2	336499	39

## Wet and dry grinding cups and polishing pads for portable machines



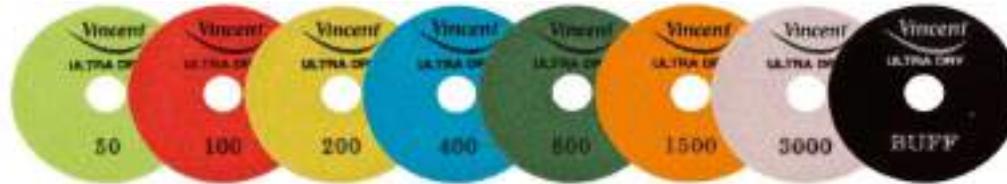
PREMIUM\*\*\* - RONDELLER ®  
Grinding wheel - Universal

CERAM

	Dimensions	Fitting	Spec	Grit	Pieces per box	Sysnr	Price /Unit
							USD
29RON	115mm	22,23mm	C36S-BF	36	25	908233	<b>5,10</b>
	115mm	22,23mm	C60-BF	60	25	948218	<b>5,10</b>
	178mm	22,23mm	C36S-BF	36	25	908220	<b>6,60</b>
	178mm	22,23mm	C60S-BF	60	25	908221	<b>6,60</b>
	178mm	22,23mm	C100S-BF	100	25	908223	<b>6,60</b>
	178mm	22,23mm	C180S-BF	180	25	908224	<b>6,60</b>



ULTRA polishing pads - Universal



CERAM

	Dimensions	Fitting	Spec	Grit	Pieces per box	Sysnr	Price
							USD
ULTRA DRY polishing	100x3mm	20mm	U.DRY	50	5	34130304	<b>26</b>
	100x3mm	20mm	U.DRY	100	5	34130310	<b>26</b>
	100x3mm	20mm	U.DRY	200	5	34136071	<b>26</b>
	100x3mm	20mm	U.DRY	400	5	34136072	<b>26</b>
	100x3mm	20mm	U.DRY	800	5	34136073	<b>26</b>
	100x3mm	20mm	U.DRY	1500	5	34136074	<b>26</b>
	100x3mm	20mm	U.DRY	3000	5	34136076	<b>26</b>
	100x3mm	20mm	U.DRY	BUFF	5	34136077	<b>26</b>
	100x3mm	20mm	U.DRY	1 SET - 8 PADS		34136078	<b>180</b>
ULTRA WET polishing	100x3mm	20mm	U.WET	50	5	34186853	<b>20</b>
	100x3mm	20mm	U.WET	100	5	34186855	<b>20</b>
	100x3mm	20mm	U.WET	200	5	34186856	<b>20</b>
	100x3mm	20mm	U.WET	400	5	34186857	<b>20</b>
	100x3mm	20mm	U.WET	800	5	34186858	<b>20</b>
	100x3mm	20mm	U.WET	1500	5	34186859	<b>20</b>
	100x3mm	20mm	U.WET	3000	5	34186860	<b>20</b>
	100x3mm	20mm	U.WET	BUFF	5	34186861	<b>20</b>
	100x3mm	20mm	U.WET	1 SET - 8 PADS		34186862	<b>135</b>

## Blind hole drills



Core drills for CERAMIC tiles and slabs  
and for MARBLE - dry use



<b>Ø (External)</b>	<b>Working length</b>	<b>Fitting</b>	<b>Sysnr</b>	<b>Price</b>
			USD	
6mm	45mm	HEX	69833	<b>48</b>
8mm	45mm	HEX	69848	<b>48</b>
10mm	45mm	HEX	69855	<b>56</b>
12mm	45mm	HEX	69856	<b>56</b>
14mm	45mm	HEX	69860	<b>56</b>

## Core drills



Core drills for CERAMIC tiles and slabs  
and for MARBLE - dry use



<b>Ø (External)</b>	<b>Working length</b>	<b>Fitting</b>	<b>Sysnr</b>	<b>Price</b>
			USD	
20mm	45mm	M14	69769	<b>63</b>
38mm	45mm	M14	69768	<b>77</b>
52mm	45mm	M14	69767	<b>80</b>
65mm	45mm	M14	69766	<b>89</b>
75mm	45mm	M14	51392	<b>95</b>

## Hand Pads



Vincent Diamond hand Pads are tools that  
guarantee very quick, economic and high-  
quality finish on flat and shaped surfaces -  
Universal



<b>Dimensions</b>	<b>Grit / color</b>	<b>Type</b>	<b>Pcs per box</b>	<b>Sysnr</b>	<b>Price /Unit</b>
			USD		
100x60x30	50 / Green	metal bond	5 Pieces per box	34462323	<b>35</b>
100x60x30	100 / Black	metal bond	5 Pieces per box	34451529	<b>30</b>
100x60x30	200 / Red	metal bond	5 Pieces per box	34451532	<b>27</b>
100x60x30	400 / Yellow	metal bond	5 Pieces per box	34451534	<b>27</b>
100x60x30	800 / White	metal bond	5 Pieces per box	34451535	<b>27</b>
100x60x30	800 / Orange	resin bond	5 Pieces per box	34462324	<b>19,00</b>
100x60x30	1500 / Blue	resin bond	5 Pieces per box	34462325	<b>19,00</b>
100x60x30	3000 / Purple	resin bond	5 Pieces per box	34462326	<b>19,00</b>





STRAIGHT LINE EDGE  
MACHINE TOOLING



## Straight line edge machine tooling for GRANITE and ENGINEERED STONE



Calibrating wheel

Diameter	Fitting	Grit	Sysnr	Price
				USD
190mm	50mm	M8	34205048	<b>315</b>
250mm	50mm	M8	34205049	<b>385</b>
260mm	50mm	M8	34205047	<b>385</b>



Chamfer/Bevelling wheels

Diameter	Fitting	Grit	Sysnr	Price
				USD
155mm	50mm	M78	300592	<b>795</b>
150mm	50mm	80BN	34349956	<b>460</b>

Generating wheels



943077



300555 - 34348676 - 34007976

300553 - 300554  
377215 - 300570

356408 - 34332750



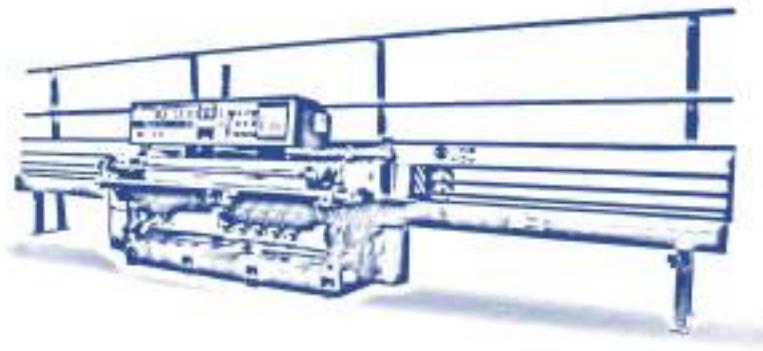
Diameter	Fitting	Grit	Sysnr	Price
				USD
120mm x 30mm - reinforced wheel	40mm	M9	943077	<b>415</b>
120mm x 34mm	M18	M9	300555	<b>400</b>
130mm x 47,5mm	M30	M9	300554	<b>510</b>
130mm x 47,5mm	Snail fitting	M8	356408	<b>510</b>



Grooving disc

Different machine attachments and diameters available on request

## Guidelines for Tools for Ceramic slabs on straight bevelling and profiling machines



On the market there are various brands and models of machines already used for working on artificial stones and glass. The main processes are making and polishing of straight or shaped edges. Depending on the machine model, suitable geometry tools and specifications are available. Vincent can help you define the correct sequence of tools for every machine.

### Metal and resin bond cup wheels



### Profiling wheels



Main processes:



## Choice of tools for straight grinding machines for Ceramic slabs:



For a correct selection of tools please provide us with the following information about the machine and the material to be processed:

<b>REQUIRED INFO</b>	
machine manufacturer	
machine model	
application	
material	
material thickness	

A wide range of tools is available to meet customers' needs. Please find below some of the most used types:

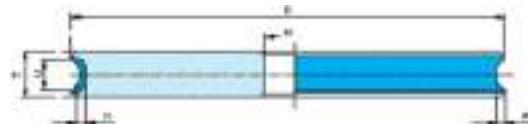
### metal bond cup wheels

<b>Ø (External)</b>	<b>Band</b>
150 / 175 mm	
	36 segm. 30°
	32 segm.
	Z32 segm.
	20 segm.
	semi-segments
	10 slots
	continuous band

### resin bond cup wheels

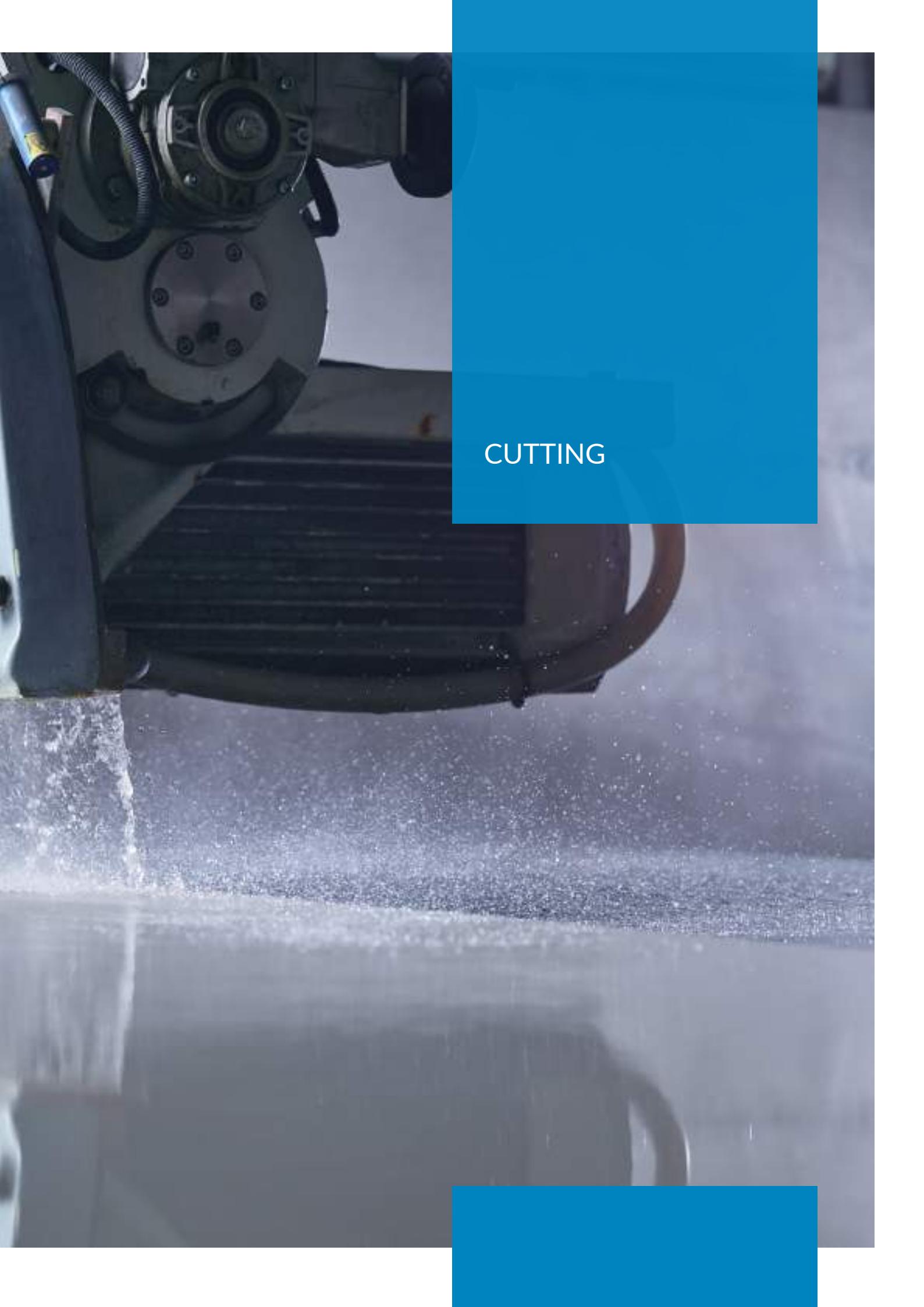
<b>Ø (External)</b>	<b>Band</b>
150 / 175 mm	
	16 slots
	semi-segments
	continuous band

### Profiling wheels



<b>Ø (External)</b>	<b>T</b>	<b>X</b>	<b>U</b>	<b>P</b>	<b>H</b>





CUTTING

## Saw blades



### Segmented blades for GRANITE, QUARZITE and ENGINEERED STONES

This Universal blade guarantees easy cutting and good finish on all bridge saws and mansories.

The indicative feed rates are: 2-5 m/min on 2 cm thick materials, 1,2-1,8 m/min on 3 cm thick materials or step cutting i.e. 3,5 m/min and 16 mm deep on hard materials

Diameter	Real diameter	Core type	Segment size			Bore	Spindle speed	Spec.	Sysnr	Price
USD										
<b>350mm</b>	360mm	Standard	40mm	3,2mm	15mm	60/50mm	1500-1900 rpm	GT2-EVO	t.b.c.	<b>160</b>
		Silent	40mm	3,2mm	15mm	60/50mm	1500-1900 rpm	GT2-EVO	34506238	<b>195</b>
<b>400mm</b>	410mm	Standard	40mm	3,2mm	15mm	60/50mm	1300-1650 rpm	GT2-EVO	t.b.c.	<b>180</b>
		Silent	40mm	3,2mm	15mm	60/50mm	1300-1650 rpm	GT2-EVO	34506239	<b>220</b>
<b>450mm</b>	470mm	Standard	40mm	3,6mm	15mm	60/50mm	1150-1450 rpm	GT2-EVO	t.b.c.	<b>235</b>
		Silent	40mm	3,6mm	15mm	60/50mm	1150-1450 rpm	GT2-EVO	34506469	<b>300</b>
<b>500mm</b>	520mm	Standard	40mm	3,6mm	15mm	60/50mm	1050-1350 rpm	GT2-EVO	t.b.c.	<b>285</b>
		Silent	40mm	3,6mm	15mm	60/50mm	1050-1350 rpm	GT2-EVO	34506502	<b>355</b>

### Segmented blades for MARBLE and LIMESTONES

This blade guarantees easy cutting and good finish on low and high powered bridge saws and mansories. It's recommended for low and medium abrasive marble and limestone, working . Biancone, Botticino, Comblanchien, Jura, Nero Marquina, Rosso alicante, Rosso Verona, Galala, Marfil, Perlato and Trani are some of them. The blades with 10 mm high turbo shaped segments allow to increase the cutting quality and life time.

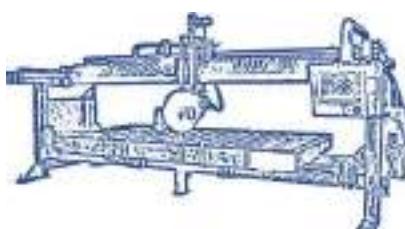
The indicative feed rate is 2-5 m/min in 1 pass or in 2 passes on hard materials.

Diameter	Real diameter	Core type	Segment size			Bore	Spindle speed	Spec.	Sysnr	Price
USD										
<b>300mm</b>	304mm	Standard	40mm	3,2mm	7mm	60/50mm	2550-3150 rpm	M0LCR	t.b.c.	<b>110</b>
		Silent	40mm	3,2mm	7mm	60/50mm	2550-3150 rpm	M0LCR	t.b.c.	<b>150</b>
<b>350mm</b>	354mm	Standard	40mm	3,2mm	7mm	60/50mm	2200-2700 rpm	M0LCR	t.b.c.	<b>135</b>
		Silent	40mm	3,2mm	7mm	60/50mm	2200-2700 rpm	M0LCR	t.b.c.	<b>180</b>
<b>400mm</b>	404mm	Silent Turbo	42mm	3,2mm	10mm	60/50mm	2200-2700 rpm	M0LCR	34506233	<b>225</b>
		Standard	40mm	3,6mm	7mm	60/50mm	1900-2350 rpm	M0LCR	t.b.c.	<b>165</b>
<b>450mm</b>	454mm	Silent	40mm	3,6mm	7mm	60/50mm	1900-2350 rpm	M0LCR	t.b.c.	<b>210</b>
		Silent Turbo	42mm	3,6mm	10mm	60/50mm	1900-2350 rpm	M0LCR	34506264	<b>265</b>
<b>500mm</b>	504mm	Standard	40mm	4,5mm	7mm	60/50mm	1700-2100 rpm	M0LCR	t.b.c.	<b>195</b>
		Silent	40mm	4,5mm	7mm	60/50mm	1700-2100 rpm	M0LCR	t.b.c.	<b>240</b>
<b>500mm</b>	510mm	Silent Turbo	42mm	4,0mm	10mm	60/50mm	1700-2100 rpm	M0LCR	t.b.c.	<b>310</b>
		Standard	40mm	4,5mm	7mm	60/50mm	1550-1900 rpm	M0LCR	t.b.c.	<b>205</b>
		Silent	40mm	4,5mm	7mm	60/50mm	1550-1900 rpm	M0LCR	t.b.c.	<b>270</b>
		Silent Turbo	42mm	4,0mm	10mm	60/50mm	1550-1900 rpm	M0LCR	t.b.c.	<b>360</b>

## Bridge saw guideline for ceramic slabs saw-blade cutting

The machine table must be solid, flat and in good condition, without any residue or even small detritus. If possible it should be covered with a material like technical rubber to provide proper support for the slab and not damage the disc that has to cut through it. If the slab is not flat it is suggested to put a weight on it, as the material should be always in contact with the machine table.

Set the disc height 2mm more than the material thickness so to cut completely through the material. When cutting small pieces it is recommended to fix the material from the side. Make sure the disc cuts all the way out through the slab. The blade is auto-sharpening, anyway it is suggested to sharpen it regularly and also when changing material type.



The cutting saw blade must be selected according to the type of material and to the machine used. We recommend using machines with variable RPM and that allow changes in feed rate. Particularly for cutting 45° where a speed of less than 1m/min is recommended.

While working, there must be a constant and abundant stream of water directed to the front and sides of the blade, as close as possible to the working area.



### Segmented blades for TECHNICAL CERAMICS

This blade guarantees easy cutting and good finish also on low power machines working with high rpm (more than 36 - 40m/s). Recommended for SINGLE CUTTING UP TO 30mm and 45° cutting of any ceramic over-sized tile and slab. This saw blade makes low-noise cuts with standard steel core.

Diameter	Core type	Segment height	Bore	RPM	Feed rate *	Spec.	Sysnr	Price
								USD
<b>350mm</b>	Standard	10mm	60/50mm	1800-2000	0,8-1,4 m/min	CERAM-Y	34478712	<b>225</b>
<b>400mm</b>	Standard	10mm	60/50mm	1600-1750	0,8-1,4 m/min	CERAM-Y	34479020	<b>285</b>
<b>450mm</b>	Standard	10mm	60/50mm	1400-1550	0,8-1,4 m/min	CERAM-Y	t.b.c.	<b>340</b>
<b>500mm</b>	Standard	10mm	60/50mm	1300-1400	0,8-1,4 m/min	CERAM-Y	t.b.c.	<b>390</b>

\* 40% reduction of the speed rate is always suggested when entering and exiting the material.

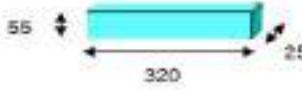
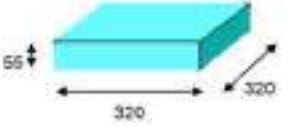
\* This value depends on thickness and type of material

\* For 45° cutting, the speed should be 40% less than during straight cutting



## Sharpening stones for saw blades



Dimensions mm	Sysnr	Price USD
 55 ↑ ↓ 320 ← → 25	55x25x320	497322
 55 ↑ ↓ 320 ← → 320	55x320x320	484672
 30 ↑ ↓ 320 ← → 160	160x30x320	484627

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67966	68	368109	33	386949	42	402877	37	465604	32
69766	81	368110	44	386955	44	402878	37	472213	73
69767	81	368111	44	386959	44, 52	402885	39, 40	472214	73
69768	81	368112	44	386961	44, 52	402886	39, 40	472215	73
69769	81	368113	45	386964	45	402887	39, 40	472216	73
69833	81	368114	45	386966	45	402888	41, 42	472217	73
69848	81	368115	45	386967	45	402889	41, 42	475638	70
69855	81	368116	46,47,48	393503	31	402890	41, 42	479553	64
69856	81	368117	46,47,48	393505	31	402891	43	479554	68
69860	81	368118	46,47,48	393506	31	402892	43	480093	14, 43
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89383	79	374796	21	393821	26	402894	43	482626	56, 57
189952	70	374798	21	393822	26	402895	43	482627	56, 57
189954	70	374799	25, 26	394184	70	402897	43	484102	65
242579	68	374800	25, 26	395799	46	403074	65	484627	93
285638	74	374801	25, 26	395800	46	403075	65	484672	93
288043	61	374802	30	395801	46	405245	38	486176	72
298086	71	374803	30	397235	27	405246	38, 52	486210	65
298087	71	374804	30	397237	27, 51	405247	38, 52	486211	63
298088	71	374805	29	397238	27, 51	410027	18, 19	486212	63
300554	85	374807	29	399591	15	410028	18, 19	486213	63
300555	85	374808	29	400033	70	410029	18, 19	486214	63
300592	85	374809	35	400035	70	410377	36	487091	29
301418	68	374810	35	400036	70	410378	36	487092	29
301421	75	374812	35	400038	61	410383	36	487093	29
301422	75	374813	43	400040	25	424846	79	487268	65
310980	79	374814	43	400041	25, 50	437424	74	490196	14
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310993	79	374816	46	402813	18	440414	40	491390	55
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310995	79	374819	46, 53	402815	18	440416	40	491425	56
314463	79	377591	75	402816	25	458773	24	491427	56
317307	79	377925	32	402817	25	458774	24	491429	56
318070	79	377926	32	402818	25	458775	24	491727	72
320074	79	377927	32	402819	27	459422	62	491742	46
320075	79	382678	31	402820	27	461476	24	491744	46
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326214	79	382683	31	402823	51	461480	24	492139	48
333774	74	386926	28	402824	51	462030	62	492140	48
336499	79	386927	28	402825	30	462035	62	492141	48
342092	72	386928	28	402828	30	462036	62	493583	65
356408	85	386929	33	402829	30	462133	61	495783	26
361731	74	386930	33	402830	31	462144	15	495784	26
362752	72	386931	33	402831	31	462189	69	495786	26
362903	60	386934	34	402832	31	462190	69	497322	93
364670	71	386936	34	402839	34	462191	69	497946	63
365852	61	386937	34	402840	34	462192	69	497948	63
368100	19, 20	386940	34	402841	34	462441	63	498579	41
368101	19, 20	386941	34	402848	35	462443	63	498581	41
368102	19, 20	386942	34	402850	35	462444	63	498583	41
368103	21	386943	41	402851	35	462445	63	500028	53
368104	21	386944	41	402864	35	462446	63	500030	53
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526520	22	534080	34	541176	18	564862	68	668293	25
526863	65	534081	34	541182	21	569290	74	669886	40
526864	65	534084	34	541183	24	570397	14	669887	40
526865	65	534086	34	541186	25	582700	20	669889	40
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530516	26	534144	34	541189	26	582702	20	674636	15
530517	26	534146	34	541196	27	582705	20	674637	15
531608	75	534155	35	541200	30	588405	74	676791	78
533526	43	534156	35	541201	30	588912	57	677677	43
533528	43	534157	35	541202	31	588913	57	682242	64
533529	45	534161	36	541207	31	602385	36	697711	36
533530	45	534162	36	541208	32	602407	36	697712	36
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533535	18	534321	37	541214	34	602414	36	707365	78
533536	18	534322	37	541215	34	602424	36	728517	78
533537	18	534324	37	541218	34	602427	36	744542	44
533551	21	534995	68	541221	35	602441	36	762197	68
533552	21	535643	63	541229	36	606604	19	762199	68
533553	21	535644	63	541233	37	613026	78	762562	71
533557	24	535647	63	541250	42	615628	45	762563	71
533560	24	535648	63	541295	43	615629	45	762564	71
533561	24	535649	63	541296	43	615630	45	762565	71
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533566	25	536037	38	541303	44	620745	37	762567	71
533569	25	537221	38	541306	45	620760	37	762568	71
533570	25	537231	41	541308	46	620762	37	762569	71
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533974	27	537240	43	541316	47	621029	37	769176	48
533983	27	537241	43	541317	48	628808	78	769177	48
533984	27	537242	43	543785	32	628809	78	886058	60
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533987	28	537256	44	543788	32	638058	68	897213	68
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534031	30	537263	46	543790	32	639635	78	908221	80
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34012141	62	34136072	80	34210001	60	34355471	15	34397602	39
34012212	78	34136073	80	34210075	14	34357514	51	34397603	39
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34012224	78	34136076	80	34214438	61	34357516	51	34398224	57
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34012908	70	34161143	28	34217113	75	34363397	66	34402943	29
34012909	70	34161144	28	34217114	75	34363399	66	34402944	29
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34012949	61	34163482	36	34222148	61	34368151	44	34403261	22
34012971	70	34163483	36	34228531	66	34368152	44	34403263	22
34012972	70	34164957	28	34228532	66	34368153	44	34403265	22
34013269	68	34164958	28	34228533	72	34369283	24	34405300	30
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34013421	65	34164981	28	34238113	72	34369653	23	34405320	41
34013422	65	34165374	20	34238115	72	34369655	23	34405321	41
34017793	73	34165376	20	34239769	22	34371958	50	34405322	41
34019617	60	34165377	20	34241437	39	34371960	50	34405341	30
34026765	15	34168854	28	34241446	39	34371971	50	34406513	35
34039243	70	34168855	28	34241447	39	34372484	23	34406514	35
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34041420	41	34184687	63	34279478	64	34376042	38	34409076	22
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34044148	31	34186853	80	34290211	63	34376046	38	34409121	39
34047093	44	34186855	80	34299716	64	34376163	67	34409122	39
34047095	45	34186856	80	34311230	64	34376961	53	34409123	39
34047096	39	34186857	80	34311281	64	34376962	53	34409155	38
34047097	40	34186858	80	34311403	50	34377491	50	34409156	38
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34047099	35	34186860	80	34322689	63	34377500	50	34412377	38
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34417108	44	34432250	40	34521267	56				
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34419477	20	34446152	57	34538621	53				
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34420531	25	34479682	51	34548905	53				
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34421281	42	34484449	50	34552754	52				
34421283	42	34484450	50	34552755	52				
34421284	42	34485856	57	34552756	52				
34421295	33	34485857	57	34557541	78				
34421296	33	34500269	55	34558346	78				
34421297	33	34500270	55	34564255	51				
34422090	28	34500341	55	34564257	51				
34422142	28	34500342	55	34564258	51				
34422143	28	34504300	27	81014975	66, 67				
34422493	25	34504321	27	81014977	68				
34422497	25	34504322	27	81014978	66,68,69				

**I.G.P., INC****IGP TOOLS**

Phone 1-800-438-7542  
 Fax 1-828-728-9613

Effective date September 1<sup>st</sup>, 2022 supersedes all previous

**Applicability**

The sales conditions are applicable to all IGP's quotations, agreements, deliveries, and services.

**Payment Terms**

Payment is due to be made in accordance with the terms in effect from time to time as set forth in our acknowledgements and invoices.

**Pricing**

Prices are subject to change without prior notice.

Taxes apply extra.

Prices don't include freight.

**Required information for order placement**

To assure timely and accurate entry of orders, the following information (where known or applicable) must be provided when placing orders with I.G.P., Inc.

- Complete BILL TO and SHIP to information
- Purchase order number
- I.G.P., Inc item number (also referred as UPC, product, code, or system number)
- Quantity
- Special instructions
- Shipping
- Price (must include quotation and/or contract number)

Orders must be placed in written format via mail, e-mail or fax. The cut off time for same day shipments is 2 p.m. EST.

**Minimum charge**

A minimum order value of \$1,000.00 (net amount of invoice) is required. For orders under the minimum value a handling fee of \$15.00 will be charged to cover administrative and logistic costs.

**Special Tools**

Orders for special, customized tools can be processed only against a written PO accompanied by an approved and signed product drawing as provided by I.G.P., Inc.

**Cancellations**

Cancellation of orders will be accepted without charge, provided materials are not in process. Once the manufacturing process has been started, cancellation will be accepted upon payment of charges as follows:

<b>Order status</b>	<b>Cancellation charge</b>
Not started	none
Started not in transit from plant	50% of projected invoice amount
In transit from plant	80% of projected invoice amount

**VINCENT TOOLS**

Phone 1-800-239-2902  
 Fax 1-630-898-0245

All requests for cancellation should be directed to Customer Service and must be in writing

**Freight terms**

\*All orders will be shipped ex works I.G.P., Inc warehouse and transportation cost will be added to the customer's invoices. Shipments will be made by our normal method unless otherwise specified.

\*Special freight discounts may apply for invoices of \$7,000.00 net or more.

\*\*"Specials" ordered at the same time as stock items are considered a separate order and must meet the same criteria as stock orders.

\*For all deliveries shipped to locations different than the customer's primary shipping address, a drop-ship fee of \$15.00 will apply.

**Damaged Shipment**

In case of damage, we must receive within 24 hours a photo of the damaged shipment and a detailed report.

**Returns**

I.G.P., Inc will accept returns of products of its manufacture only. Prior to returning product contact I.G.P., Inc at 1-800-438-7542. I.G.P., Inc will provide a Return Material Authorization number (RMA). The RMA number is valid for 30 days and must be referenced on all paperwork and packages. Returns received by I.G.P., Inc which do not reference a RMA will be refused and shipped back at customer's expense.

Returns to standard stock will be accepted for RMAs using the following guidelines:

- Material has been purchased within 30 days (date of invoice).
- Material is in merchantable condition.
- Material is a current stock item.
- Material is returned freight prepaid.

\*Credit for standard stock returns will be issued at original purchased price less a 15% restocking charge. An invoice copy must accompany all returned goods.

\*All returned items are subject to inspection before replacement or credit can be issued. I.G.P., Inc as manufacturer reserves the right to repair or exchange the item instead of issuing a credit.

\*Special order items and used items are non-returnable.

# CATALOGUE

## General information

The tools shown in this catalogue, the information regarding delivery, appearance, performance and dimensions shall comply with the according status at the time of printing. We develop our products continuously. We reserve the right to change without prior notice.

Reprinting as well as any kind of reproduction – even partially – is not permitted without the written permission of VINCENT SRL, 36016 Thiene/Italy.

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Printed on ecological paper as no chlorine is used for the bleaching of fibers during the production of cellulose and is 100% recyclable



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