

Aluminum Metal Bending Chart



	DIE	OZU-351	OZU-352	OZU-063	FLD-354	OZU-015	BMR65	OZU-018
	MM	8	12	20	24	40	65	100
	MIN. FLANGE	0.220	0.350	0.570	0.790	1.130	1.850	2.830
	INSIDE RAD.	0.053	0.079	0.129	0.157	0.243	0.370	0.607
	DIE ANGLE	30°	30°	30°	30°	80°	60°	80°
	MAX LENGTH	41"	120"	120"	41"	100"	120"	8"
GAUGE	DEC.	K-factor	K-factor	K-factor	K-factor	K-factor	K-factor	K-factor
16	0.060		0.34					
13	0.090			0.532				
11	0.120			0.36				
7	0.179					0.595		
1/4"	0.250						0.6565	
3/8"	0.375							