DESIGNER ADRIAN HAWKINS DATE

5/27/2011

1 OF 1

1 TO 5

gms

**AMR-0140\_A** 

MAIN ASSEMBLY AMR250-90 SPLINED

MATERIAL

N/A

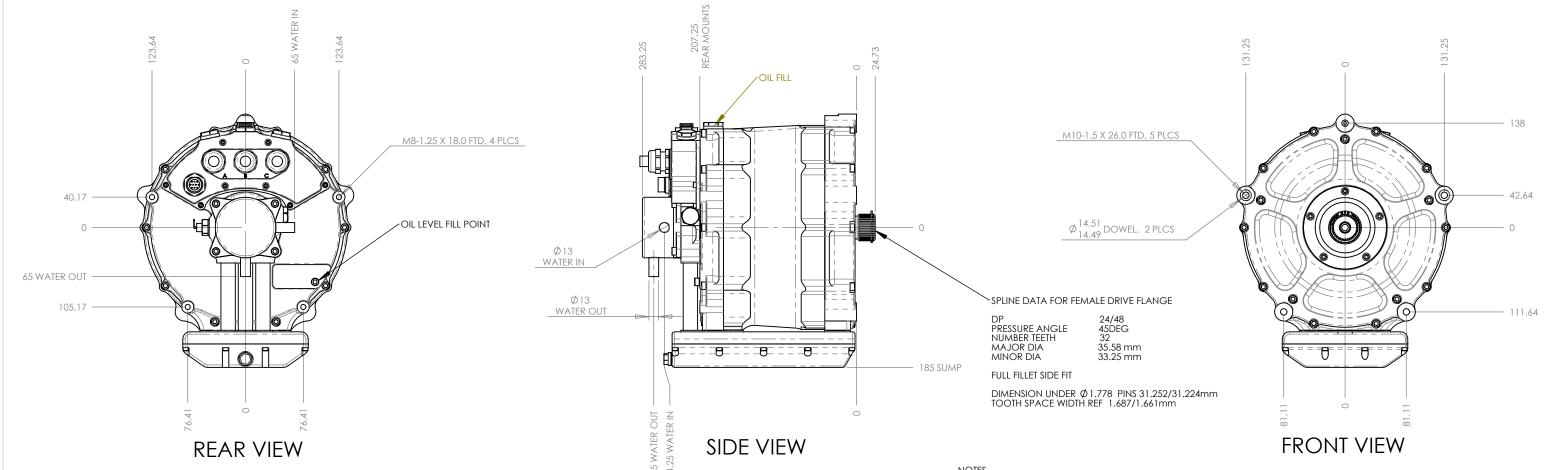
ALL DIMENSIONS IN MM LINEAR +/- 0.25 ANGULAR +- 1deg

> BREAK ALL SHARP EDGES 0.1/0.3 IF IN DOUBT ASK

INTERNAL METRIC THREAD B\$3643 6H
EXTERNAL METRIC THREAD B\$3643 6g
INTERNAL IMPERIAL THREAD B\$1580 2A
EXTERNAL IMPERIAL THREAD B\$1580 2b
FIRST THREAD TO BE REMOVED
0.5X45 UPTO 8mm 1.0X45 OVER 8mm







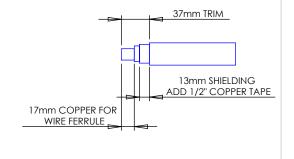
## NOTES

1) HV WIRING, RECOMMEND 2 AWG / 35mm^2 OR 1/0 AWG / 50mm^2. USE SHIELDED CABLE

6) COOLING, FOR THE WATER/OIL EXCHANGER IS 8 TO 20 L/MIN WATER / GLYCOL MIX, 1/2" HOSE

- 2) HV WIRE PREPARATION SEE WIRING DETAIL DRAWING VIEW BELOW
- 3) HV CRIMP FERRULE (SUPPLIED) 1218135 FOR 2 AWG OR 1218150 FOR 1/0 AWG
- 4) LV WIRING CONNECTOR SOURIAU UTS6JC12E10S USE SHIELDED TWISTED PAIR CABLE
- 5) LV CONNECTION DIAGRAM FOR RMS PM100 OR PM150 AS PER DIAGRAM BELOW
- 7) WATER INLET TEMPERATURE KEPT BELOW 90DEG C
- 8) COOLING, FOR THE OIL/AIR IS DASH 8 FITTING/HOSE
- 9) OIL TYPE VALVOLINE DEXRON VI AUTOMATIC TRANSMISSION FLUID APPROX 1 3/4 QUARTS (1.65 LITRES) UNTIL THE FILL LEVEL PLUG BLEEDS. MOTOR TO BE ON LEVEL GROUND DURING FILL. NOTE IF AN EXTERNAL OIL/AIR COOLER IS USED THEN ADD ADDITIONAL FLUID INLINE WITH THE EXTRA VOLUME OF THE SYSTEM
- 10) MOTOR IS SHIPPED WITHOUT OIL (ONLY RESIDUAL OIL FROM TESTING WILL BE PRESENT)
- 11) TORQUE SPECS. DRIVE FLANGE (IF FITTED) M12 70-80 FTLBS, CASE MOUNTS M10 32-35 FTLBS, M8 18-20 FTLBS

MOTOR	RMS DRIVE	DESCRIPTION	
Α	J2-3	EXCITATION NEGATIVE	
В	J2-17	EXCITATION POSITIVE	
С	J2-11	1 SIN POSITIVE	
D	J2-18	SIN NEGATIVE	
Е	J2-4	COS POSITIVE	
F	J2-12	COS NEGATIVE	
G	J1-24	TEMP SENSOR	
Н	J1-2	TEMP SENSOR	
J	J2-19	SHIELD	
K		N/A	



Α	AH	RELEASED FOR INFORMATION	5/13/2013	
REV	DESIGNER	DESCRIPTION	DATE	UPDAT